 Bus Climate Control	Drawing No. Y66-18025		Rev. 1
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Title: Part Marking Specification			

1.0 Purpose

The Engineering Requirement was developed to enhance BCC visual identity and to easily identify parts by part number labels / tags.

2.0 Scope:

The requirements in this document are applicable to BCC parts unless otherwise specified, marking can be achieved by a Label or Decal, Etching or Stamping and or Embossing the BCC part number only into the part.

3.0 Material

3.1 Clear vinyl 3M scotchcal 3690 graphic film or Engineering approved equivalent

3.2 Apply 1M clear overlaminate w/ permanent adhesive

4.0 Color

4.1 Text inside BCC Logo must be white opaque

4.2 Use current company artwork, must comply with BCC visual identity manual (**supplied by BCC Sourcing group**)

5.0 Size


5.1 Recommended Label size .63" - .88" x 1.63" – 1.88"

5.2 If the recommended label size is too large for part, please consult BCC for size approval or alternate marking

5.3 Label reference below

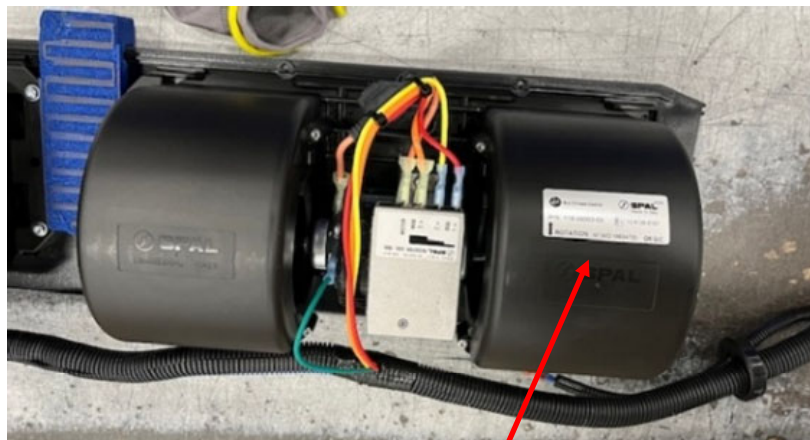
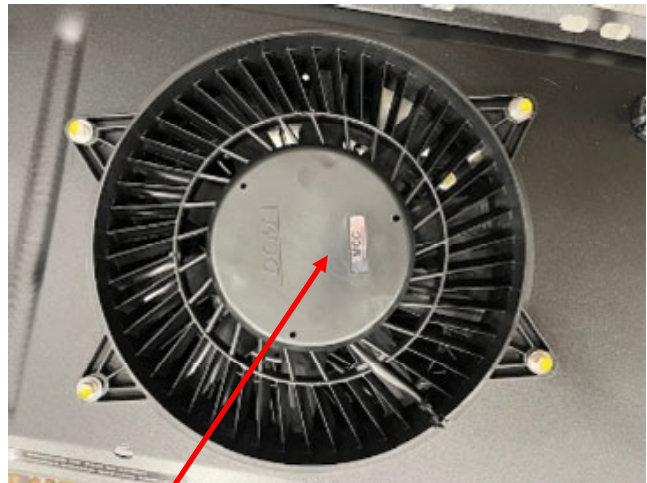


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6.0 Label Location/s

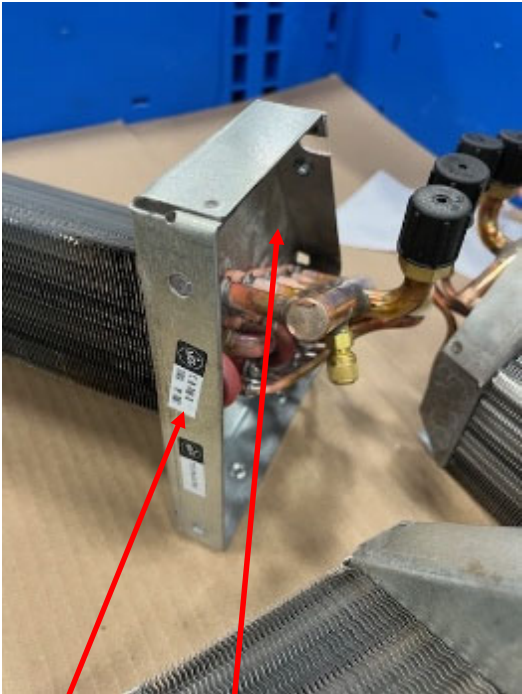
6.1 Recommended Locations see examples for specific style of parts



Fans/Blowers


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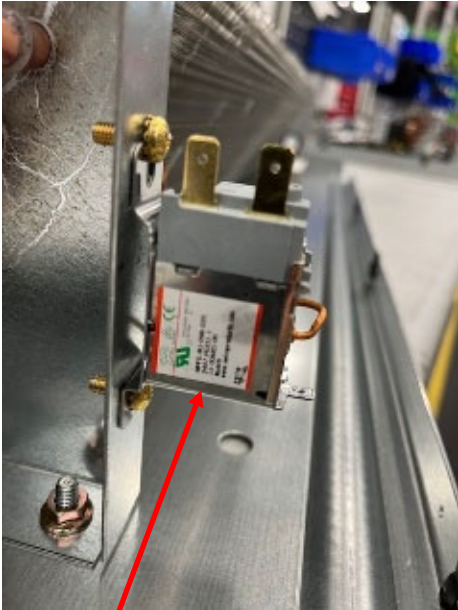
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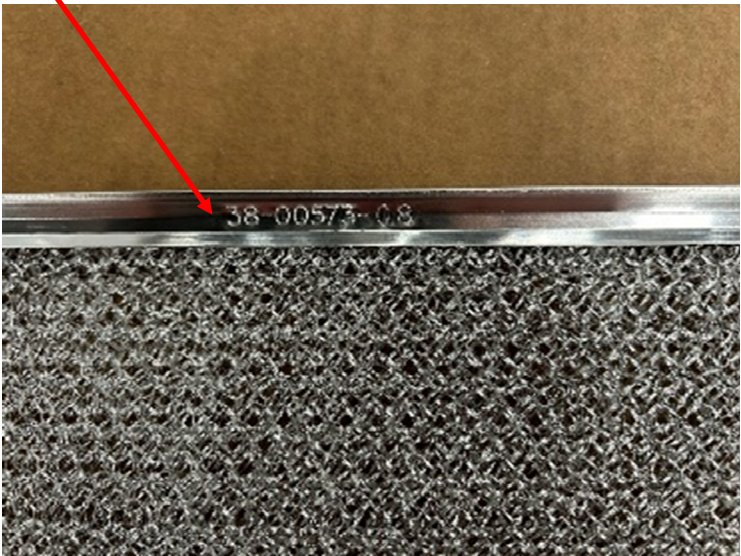
Refrigerant components

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Electrical Components




Air Filters

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- 6.2** No supplier or manufacture part numbers to be displayed, need to be covered or removed
- 6.3** Do not cover any holes, threaded or electrical connections, moving parts with part number label (consult BCC with any location questions)
- 6.4** Apply label to flat clean surface

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REVISION BLOCK						
SYM	DESCRIPTION	DATE	BY	CHK'D BY	APP'D BY	AUTH. NO.
1	INITIAL RELEASE	11/12/24	BC	BC	BC	N/A

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