



AFTERMARKET HVAC PRODUCT GUIDE

Heavy Duty Vehicle Applications





















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V. Split System Air Conditioning



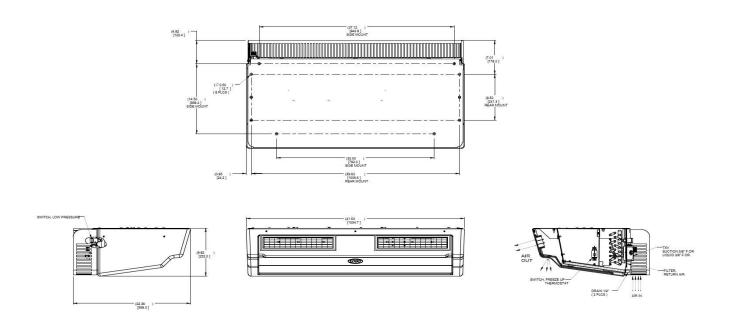
Classic EM-1

The Classic EM-1 ceiling mount air-conditioning evaporator provides the market's best solution between price, performance and maintenance. It's well-known for ease of servicing and quick installation in commercial and school buses. With the drain pan as part of the base

system the Classic EM-1 can be installed, charged and tested before the cover is put in place. The easy removal of the cover makes all serviceable components accessible. This evaporator is available for non-ducted free blow applications.



Features	Benefits
Multi-speed, high-efficiency blowersAvailable for front or rear ceiling mountHeavy duty construction with galvanized steel frame and blower housing	Maximum airflow on high speedFlexible to fit any applicationStrength and durability



0 11 11	60000 Btu/hr (17.5 kW) IMACA [1]
Cooling capacity	27000 Btu/hr (8 kW) ARI [2]
Heating capacity (Optional Feature)	60000 Btu/hr (17.5 kW)
Air flow	904 CFM (1537 m³/hr) [3]
Max amperage requirement	31 A @ 13.5 V dc (High Speed) Voltage
Refrigerant	R134a
Length	41.53 (1055 mm)
Width	22.36 (568 mm)
Height	9.92 (252 mm)
Weight	69 lbs (31 kg)
Condensate drain connection	5/8" (12.7 mm) O.D (doal drains)
Cover color	Dove Gray

- [1] IMACA conditions: $100^{\circ}F$ (38°C) / $90^{\circ}F$ (32°C) / $50^{\circ}RH$ [2] ARI conditions:: $95^{\circ}F$ (35°C) / $80^{\circ}F$ (27°C) / $50^{\circ}RH$ [3] Airflow is tested at super high speed with cover and louvers fully installed, 0" static, 13.5 VDC



Classic EM-2

The Classic EM-2 ceiling mount air-conditioning evaporator provides the market's best solution between price, performance and maintenance. It's well-known for ease of servicing and quick installation in commercial and school buses. With the drain pan as part of the base

system the Classic EM-2 can be installed, charged and tested before the cover is put in place. The easy removal of the cover makes all serviceable components accessible. This evaporator is available for non-ducted free blow applications.

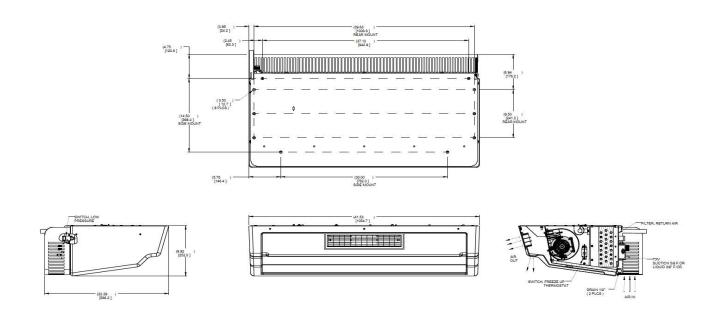


Features

- Multi-speed, high-efficiency blowers
- Available for front or rear ceiling mount
- Heavy duty construction with galvanized steel frame and blower housing

Benefits

- Maximum airflow on high speed
- Flexible to fit any application
- Strength and durability



Cooling capacity	40000 Btu/hr (10.1 kW) IMACA [1]
Heating capacity (Optional Feature)	40000 Btu/hr (10.1 kW)
Air flow	513 CFM (872 m³/hr) ^[2]
Max amperage requirement	17 A @ 13.5 V dc (High Speed) Voltage
Refrigerant	R134a
Length	41.53 (1055 mm)
Width	22.29 (566 mm)
Height	9.92 (252 mm)
Weight	56.5 lbs (25 kg)
Condensate drain connection	5/8" (12.7 mm) O.D (doal drains)
Cover color	Dove Gray

^[1] IMACA conditions: 100° F (38°C) / 90° F (32°C) / 50% RH [2] Airflow is tested at super high speed with cover and louvers fully installed, 0" static, 13.5 VDC



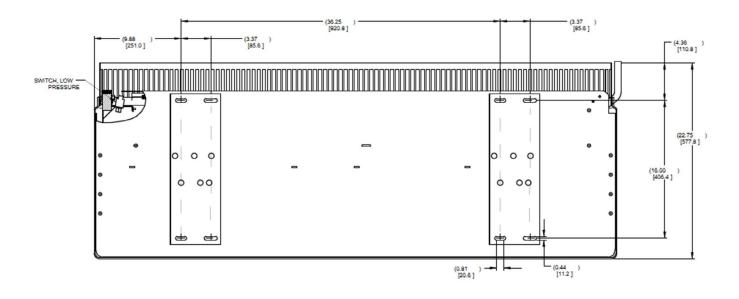
Classic EM-3

The Classic EM-3 ceiling mount air-conditioning evaporator provides the market's best solution between price, performance and maintenance. It's well-known for ease of servicing and quick installation in commercial and school buses. With the drain pan as part of the base

system the Classic EM-3 can be installed, charged and tested before the cover is put in place. The easy removal of the cover makes all serviceable components accessible. This evaporator is available for non-ducted free blow applications.



Features Benefits Multi-speed, high-efficiency blowers Available for front or rear ceiling mount Heavy duty construction with galvanized steel frame and blower housing Benefits Maximum airflow on high speed Flexible to fit any application Strength and durability



Cooling capacity	86000 Btu/hr (21.7 kW) IMACA [1]
Heating capacity (Optional Feature)	70000 Btu/hr (17.7 kW)
Air flow	1322 CFM (2247 m³/hr) [2]
Max amperage requirement	43.9 A @ 13.5 V dc (High Speed) Voltage
Refrigerant	R134a
Length	59.38 (1508 mm)
Width	22.75 (578 mm)
Height	9.9 (251 mm)
Weight	98 lbs (44.5 kg)
Condensate drain connection	5/8" (12.7 mm) O.D (doal drains)
Cover color	Dove Gray

^[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH

^[2] Airflow is tested at super high speed with cover and louvers fully installed, 0" static, 13.5 VDC

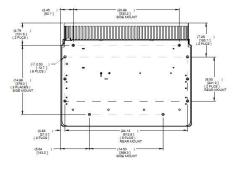
Classic EM-6

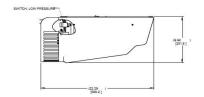
The Classic EM-6 ceiling mount air-conditioning evaporator provides the market's best solution between price, performance and maintenance. It's well-known for ease of servicing and quick installation in commercial and school buses. With the drain pan as part of the base

system the Classic EM-6 can be installed, charged and tested before the cover is put in place. The easy removal of the cover makes all serviceable components accessible. This evaporator is available for non-ducted free blow applications.

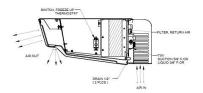


Features	Benefits
Multi-speed, high-efficiency blowersAvailable for front or rear ceiling mount	Maximum airflow on high speedFlexible to fit any application
Heavy duty construction with galvanized steel frame and blower housing	Strength and durability









Cooling capacity	30000 Btu/hr (7.6 kW) IMACA [1]
Heating capacity (Optional Feature)	30000 Btu/hr (7.6 kW)
Air flow	487 CFM (828 m³/hr) [2]
Max amperage requirement	16 A @ 13.5 V dc (High Speed) Voltage
Refrigerant	R134a
Length	25.77 (655 mm)
Width	22.29 (566 mm)
Height	9.92 (252 mm)
Weight	39 lbs (18 kg)
Condensate drain connection	5/8" (12.7 mm) O.D (doal drains)
Cover color:	Dove Gray

^[1] IMACA conditions: 100° F (38°C) / 90° F (32°C) / 50% RH [2] Airflow is tested at super high speed with cover and louvers fully installed, 0" static, 13.5 VDC

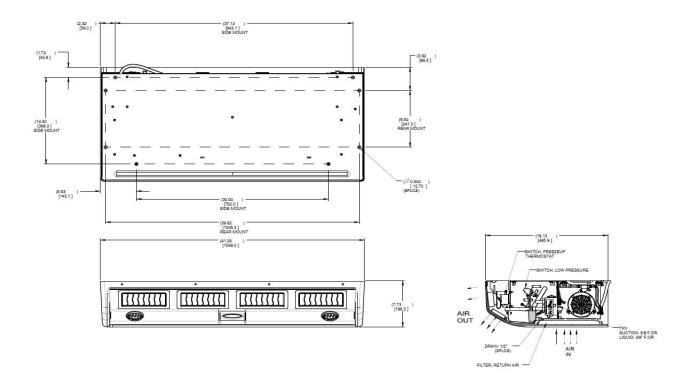
Premium EM-1

The premium EM-1 ceiling mount air-conditioning evaporator comes with the industry's most modern, efficient and high technology, such as transverse blower

technology and long life motors. Yet, it's still very easy to service and to install thanks to its smart design. The premium EM-1 is the lowest profile and lightweight evaporator on the market.



Features	Benefits
Transverse blower technology	Provides uniform air flow across the slanted coil which increases evaporator performance and efficiency. Lowest noise levels and maximum air throw
New extreme long life motors	Offers unparalleled 10,000 hours usage
Available for front and rear ceiling mount	Flexible to fit any application
Galvanized steel frame	Strength and durability
State of the art enhanced coil	Maximum capacity and efficiency
Attractive plastic cover available in two colors	



Cooling consoity	60000 Btu/hr (15.1 kW) IMACA [1]
Cooling capacity	27000 Btu/hr (6.8 kW) ARI [2]
Max amperage requirement	27 A @ 13.5 V dc (High Speed) Voltage
Air flow	709 CFM (1205 m³/hr) [3]
Refrigerant	R134a
Length	41.25 (1048 mm)
Width	19.13 (486 mm)
Height	7.73 (196 mm)
Weight	59 lbs (27 kg)
Condensate drain connection	½ (12.7 mm) O.D (doal drains)
Cover color	Snow White or Dove Gray

- [1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions:: 95°F (35°C) / 80°F (27°C) / 50% RH [3] Airflow is tested at super high speed with cover and louvers fully installed, 0" static, 13.5 VDC

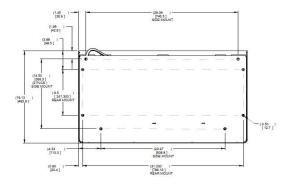
Premium EM-2

The premium EM-2 ceiling mount air-conditioning evaporator comes with the industry's most modern, efficient and high technology, such as transverse blower

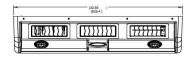
technology and long life motors. Yet, it's still very easy to service and to install thanks to its smart design. The premium EM-2 is the lowest profile and lightweight evaporator on the market.

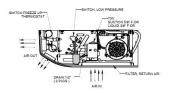


Features	Benefits
Transverse blower technology	Provides uniform air flow across the slanted coil which increases evaporator performance and efficiency.Lowest noise levels and maximum air throw
New extreme long life motors	Offers unparalleled 10,000 hours usage
Available for front and rear ceiling mount	Flexible to fit any application
Galvanized steel frame	Strength and durability
State of the art enhanced coil	Maximum capacity and efficiency
Attractive plastic cover available in two colors	









Cooling consoity	45000 Btu/hr (11.4 kW) IMACA [1]
Cooling capacity	18500 Btu/hr (4.7 kW) ARI [2]
Max amperage requirement	27 A @ 13.5 V dc (High Speed) Voltage
Air flow	552 CFM (938 m³/hr) ^[3]
Refrigerant	R134a
Length	32.66 (829 mm)
Width	19.13 (486 mm)
Height	7.68 (195 mm)
Weight	50 lbs (22 kg)
Condensate drain connection	½ (12.7 mm) O.D (doal drains)
Cover color	Snow White or Dove Gray

^[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions:: 95°F (35°C) / 80°F (27°C) / 50% RH [3] Airflow is at tested super high speed with cover and louvers fully installed, 0" static, 13.5 VDC

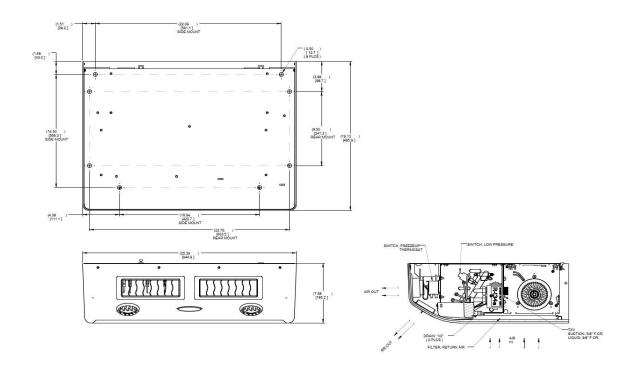
Premium EM-7

The premium EM-7 ceiling mount air-conditioning evaporator comes with the industry's most modern, efficient and high technology, such as transverse blower

technology and long life motors. Yet, it's still very easy to service and to install thanks to its smart design. The premium EM-7 is the lowest profile and lightweight evaporator on the market.



Features	Benefits
Transverse blower technology	 Provides uniform air flow across the slanted coil which increases evaporator performance and efficiency. Lowest noise levels and maximum air throw
New extreme long life motors	Offers unparalleled 10,000 hours usage
Available for front and rear ceiling mount	Flexible to fit any application
Galvanized steel frame	Strength and durability
State of the art enhanced coil	
Attractive plastic cover available in two colors	



Cooling capacity	35000 Btu/hr (8.8 kW) IMACA [1]
	13700 Btu/hr (3.5 kW) ARI [2]
Max amperage requirement	16 A @ 13.5 V dc (High Speed) Voltage
Air flow	376 CFM (640 m³/hr) [3]
Refrigerant	R134a
Length	25.39 (645 mm)
Width	19.13 (486 mm)
Height	7.68 (195 mm)
Weight	39 lbs (17 kg)
Condensate drain connection	½ (12.7 mm) O.D (doal drains)
Cover color	Snow White or Dove Gray

- [1] IMACA conditions: 100° F (38°C) / 90° F (32°C) / 50° RH [2] ARI conditions:: 95° F (35°C) / 80° F (27°C) / 50° RH [3] Airflow is tested at super high speed with cover and louvers fully installed, 0° static, 13.5 VDC

Evaporator EM-3

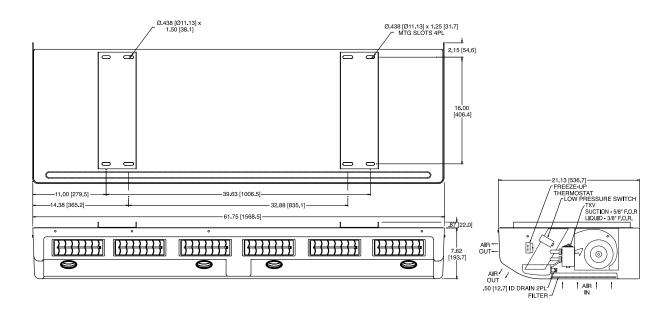
MCC EM-3 rear ceiling mount air conditioning evaporator has been engineered for maximum serviceability and ease of installation in light and medium duty buses. Because the drain pan is part of the basic system, the EM-3 can be completely installed, charged and tested before the cover

is put in place, greatly reducing installation time. Simple cover removal provides ready access to all serviceable components. EM-3 is available for non-ducted free blow applications in (30-35)' (914-1067)cm length passenger areas.



- New, efficient, transverse blower technology reduces
 AMP draw and provides increased uniformly distributed air flow
- Higher capacity unit in a smaller package (height reduced to over 20% less than existing models, thereby significantly increasing head clearance)
- Heavy-duty steel frame is reinforced for added strength
- High volume air flow, widely dispersed through bi-directional louvers for total passenger comfort
- Return air filter can be removed and cleaned without removing the unit's cover

- State-of-the-art-enhanced coils for maximum cooling capacity and increased efficiency
- Three or variable speed blower allows for full airflow adjustment to optimize system to individual cooling preferences
- Reduced service time and over all life cycle cost with single, easily accessible motor, bottom mounted air filter,
- 10% fewer parts and fasteners than previous models
- Can only be rear center ceiling mounted in all makes and models of buses



Cooling capacity	90000 Btu/hr (26 kW) IMACA ^[1] 47000 Btu/hr (14 kW) ARI ^[2]
Air flow	2400 CFM (679.6 m³/hr)
Refrigerant	R134a
Length	61.75" (1566 mm)
Width	21.13" (537 mm)
Height	8.49" (215.6 mm)
Weight	95 lbs (43 kg)
Condensed drain connection	½" (12.7 mm) O.D
Max amperage requirement	46 A @ 13.5 V dc (High Speed)
Voltage	12 or 24 VDC
Cover color	Snow White or Dove Gray
	[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH

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[2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH

Evaporator EM-7

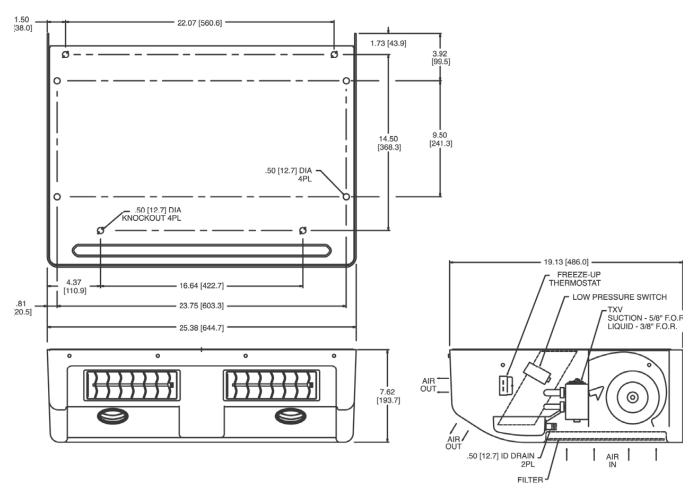
MCC EM-7 ceiling mount air conditioning evaporator has been engineered for maximum serviceability and ease of installation in commercial and school buses and vans. Because the drain pan is part of the basic system, the EM-7 can be completely installed, charged and tested

before the cover is put in place, greatly reducing installation time. Simple cover removal provides ready access to all serviceable components. This evaporator is available for non-ducted free blow applications in (15 - 20)" (381 – 508)mm passenger areas.



- New, efficient, transverse blower technology reduces AMP draw and provides increased, uniformly distributed air flow
- Higher capacity unit in a smaller package (height reduced over 20% from existing models, significantly increasing head clearance)
- Reduced service time and overall life cycle cost with single, easily accessible motor, bottom mounted air filter, 10% fewer parts and fasteners than previous models
- Return air filters can be removed and cleaned without removing the units cover

- High volume air flow, widely dispersed through bi-directional louvers for total passenger comfort
- State-of-the-art enhanced coils for maximum cooling capacity and increased efficiency
- Variable speed blower allows for full air flow adjustment to optimize system to individual cooling preferences
- Heavy-duty steel frame is reinforced for added strength
- Can be front/rear center or front/rear side mounted in all makes/models of buses



Cooling capacity	35000 Btu/hr (10.25 kW) IMACA ^[1] 13700 Btu/hr (4 kW) ARI ^[2]
Air flow	800 CFM (1359 m³/hr)
Refrigerant	R134a
Length	25.38" (645 mm)
Width	19" (486 mm)
Height	7.62" (193.5 mm)
Weight	41 lbs (19 kg)
Condensate drain connection	½" (12.7 mm) O.D
Max amperage requirement	15.9 A @ 13.5 V dc (High Speed)
Voltage	12 or 24 VDC
Cover color	Snow White or Dove Gray
	11 IMACA conditions: F (38°C) / 90°E (32°C) / 50°/, PH

[1] IMACA conditions: F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH

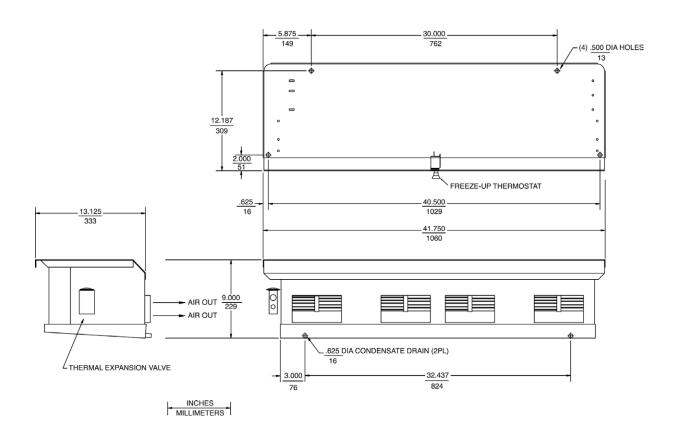
Evaporator EM-9

MCC EM-9 ceiling mount air conditioning evaporator has also been engineered for maximum serviceability and ease of installation in commercial and school buses. Because the drain pan is part of the basic system, the EM-9 can be

completely installed, charged and tested before the cover is put in place, greatly reducing installation time. Simple cover removal provides ready access to all serviceable components. This evaporator is available for ducted applications only up to 35" (889 mm) passenger areas.



- Heavy-duty steel frame is reinforced for added strength
- High volume air flow that delivers performance in to any shape of duct work
- State-of-the-art enhanced coils for maximum cooling capacity and increased efficiency
- Flexible mounted positions offer airflow where you need it
- Three speed blower allows for full air flow adjustment to optimize system to individual cooling preferences
- Unit incorporates coil freeze up protection. The result is increased trouble-free compressor life
- Return air Filter can be removed and cleaned without removing the unit cover



Cooling capacity	60000 Btu/hr (17.5 kW) IMACA ^[1] 27000 Btu/hr (8 kW) ARI ^[2]
Air flow	1600 CFM (2718 m³/hr)
Refrigerant	R134a
Length	41.75" (1060 mm)
Width	13.125" (333 mm)
Height	9" (228 mm)
Weight	85 lbs (38.5 kg)
Condensate drain connection	½" (12.7 mm) O.D
Max amperage requirement	37.5 A @ 13.5 V dc (High Speed)
Voltage	12 or 24 VDC
Cover color	Snow White or Dove Gray
	[1] IMACA conditions, 100°E (38°C) / 90°E (32°C) / 50°/ PH

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH

Evaporator EM-17

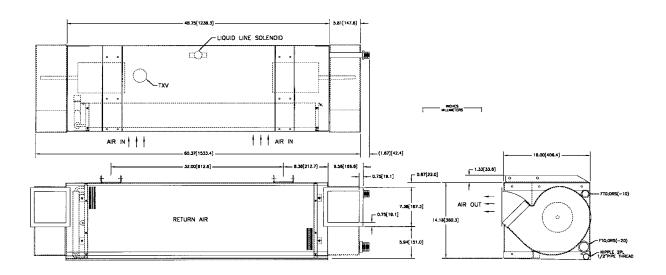
MCC's EM-17 rear ceiling mount air conditioning evaporator has been specifically engineered for use in vehicles with an overall length of 35-40' (1067-1219 cm) and which are used in the severest of climates and operating conditions. This unit was designed with the term

"heavy-duty" in mind: from its long life large frame transit style motors to its own power supply being generated by a 24V batteryless alternator. This is the unit that needs to be experienced to be appreciated. It has conquered transit-duty school bus applications in the desert, now let it conquer your unique application.



- Internally-enhanced rugged coil design delivers the highest capacity in its class while using R-134a as its refrigerant
- Heavy-duty steel frame construction coupled with stainless steel fasteners equal rugged construction
- The highest air volume in its class is generated by two re-buildable 56-series cast frame constructed motors which drive two large diameter metal scroll blower wheels. This is then evenly dispersed through the use of ductwork to provide total passenger comfort
- State-of-the-art electronic controls are incorporated to provide minimum wiring, improved reliability, and maximum protection

- All refrigerant connection points are 0-ring for added leak protection and are coupled with hoses constructed to meet or exceed SAE Spec J2064 Type E
- A vinyl-clad steel cover is included in your choice of two colors (snow white or dove gray) which are custom fit to your vehicles unique contours
- A durable aluminum mesh filter is mounted in an easy to service hinged air return grill for minimized service time and maximum operating time



Cooling capacity	130000 Btu/hr (38 kW) IMACA ^[1] 32760 Btu/hr (9.61 kW) ARI ^[2]
Air flow	2400 CFM (4080 m³/hr)
Refrigerant	R134a
Length	16" (406.4 mm)
Width	48.75" (1238.3 mm)
Height	15.5" (394 mm)
Weight	196 lbs (89 kg)
Condensate drain connection	½" (12.7 mm) O.D
Current draw	57 amps at 27 VDC (Rated @ high speed and ½" static)
Cooling coil	6 rows deep, galvanized steel tube sheets with internally enhanced 0.4" (9.5 mm) diameter copper tubes expanded into 0.006" (0.15 mm) aluminum fins
Motors	Fully re-buildable 56-series frame construction capable of a constant duty design life rating of no less than 10000 hours. Motor shafts are a series-300 stainless steel for corrosion resistance. Motors are two speed (hi/low) through use of an external voltage dropping resistor.
Blowers	Rated at 2060 CFM (3500 m 3 /hr) @ 0.5" (13 mm) static @ 27 volts and dynamical balanced for quiet operation.
Blower housings	Steel construction coated with a heat-resistant sound dampening foam to aid in noise reduction
Expansion valve	Externally equalized right-angle valve with a replaceable power head and cage assembly.
	The superheat is factory preset.
Return air filter	Constructed of a durable aluminum mesh rated to pass FMVSS302.
	[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH

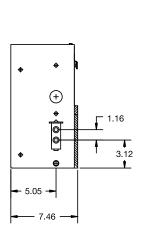
Evaporator IW-1

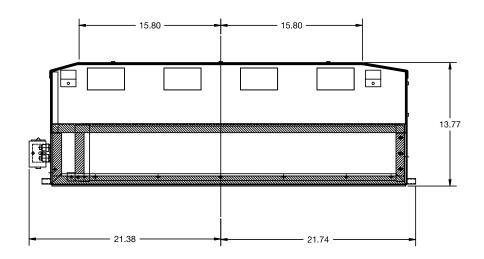
The IW-1 is designed to free up the overhead compartment where traditional evaporators are located. The IW-1 evaporator can also be matched with other MCC compo-

nents to provide a complete air conditioning system that meets your exact vehicle size, operating mode, and climate.



- Lightweight aluminum frame construction
- Flexible mounting configurations for every make of body
- Integrated motor cover panel for ease of service
- State-of-the-art enhanced coils for maximum cooling capacity
- Flush mount installation provides maximum head clearance and clean OEM appearance
- Easy access hinged return air filter provides for reduced service time





Cooling capacity	55000 Btu/hr (16.11 kW) IMACA[1]	27005 Btu/hr (8 kW) ARI ^[2]
Air flow	1600 CFM (2718.42 m ³ /hr)	
Refrigerant	R134a	
Length	43.12" (1095.2 mm)	
Width	7.46" (189.5 mm)	
Height	13.77" (349.8 mm)	
Weight	50 lbs (22.7 kg)	
Condensate drain connection	½" (12.7 mm) OD	
Max amperage requirement	23.7 A @ 13.5 V dc (High Speed)	
Voltage	12 or 24 VDC	
Cover color	Snow White or Dove Gray	

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH

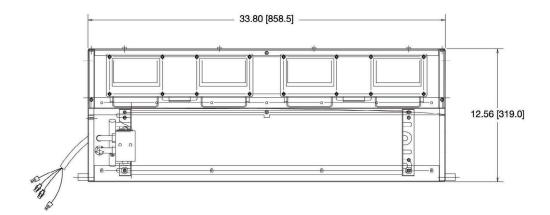
Evaporator IW-2

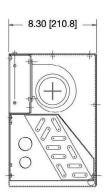
The IW-2 is designed to free up the overhead compartment where traditional evaporators are located. The IW-2 evaporator can also be matched with other MCC compo-

nents to provide a complete air conditioning system that meets your exact vehicle size, operating mode, and climate.



- Lightweight aluminum frame construction
- Flexible mounting configurations for every make or body
- Integrated motor cover panel for ease of service
- State-of-the-art enhanced coils for maximum cooling capacity
- Flush mount installation provides maximum head clearance and clean OEM appearance
- Easy access return air filter provides for reduced service time





Cooling capacity	45000 Btu/hr (13.2 kW) IMACA[1]	18500 Btu/hr (5.42 kW) ARI ^[2]
Air flow	800 CFM (1359.2 m ³ /hr)	
Refrigerant	R134a	
Length	33.8" (858.5 mm)	
Width	8.30" (211 mm)	
Height	12.56" (319 mm)	
Weight	45 lbs (20.41 kg)	
Condensate drain connection	½" (12.7 mm) OD	
Max amperage requirement	23.7 A @ 13.5 V dc (High Speed)	
Voltage	12 or 24 VDC	
Cover color	Snow White or Dove Gray	

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH



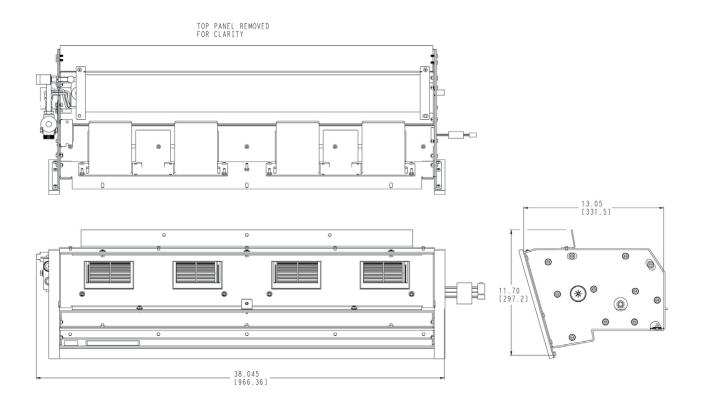
Evaporator IW-4

The IW-4 unit frees up the front bulkhead of Thomas Built Buses C2 conventional buses. The IW-4 evaporator can also be matched with other MCC components to provide a

complete air-conditioning system that meets your exact vehicle size, operating mode and climate.



- Lightweight aluminum frame construction
- Integrated motor cover panel for ease of service
- Enhanced coils for maximum cooling capacity
- Easy access return air filter helps to reduce service time
- Drop-in one-piece construction simplifies installation time and provides maximum head clearance and clean OEM appearance



Cooling capacity	55000 Btu/hr (16.1 kW) IMACA ^[1] 28450 Btu/hr (8.33 kW) ARI ^[2]
Air flow	1500 CFM (2548.5 m³/hr)
Refrigerant	R134a
Length	38.10" (967.7 mm)
Width	13.64" (346.5 mm)
Height	10.30" (261.6 mm)
Weight	40 lbs (18.1 kg)
Condensate drain connection	½" (12.7 mm) OD
Max amperage requirement	23.7 A @ 13.5 V dc (High Speed)
Voltage	12 or 24 VDC
Cover color	Snow White or Dove Gray
	[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH



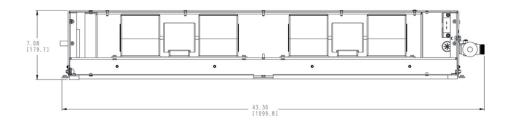
Evaporator IW-10

The IW-10 unit frees up the overhead compartment where traditional evaporators are located. The IW-10 evaporator can also be matched with other MCC components to

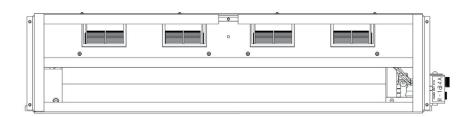
provide a complete air conditioning system that meets your exact vehicle size, operating mode and climate.

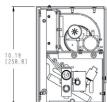


- Lightweight aluminum construction
- Flexible mounting configurations
- · Enhanced coils for maximum cooling capacity
- Easy access return air filter helps to reduce service time
- Flat or formed ABS cover
- Covers available in white or gray
- Flush mount installation provides maximum head clear ance and clean OEM appearance









Cooling capacity	55000 Btu/hr (16.1 kW) IMACA ^[1] 20580 Btu/hr (6.87 kW) ARI ^[2]
Air flow	1300 CFM (2208.7 m³)
Refrigerant	R134a
Length	43.30" (1100 mm)
Width	7.00" (177.8 mm)
Height	10.19" (25.9 mm)
Weight	32 lbs (14.5 kg)
Condensate drain connection	½" (12.7 mm) OD
Max amperage requirement	23.7 A @ 13.5 V dc (High Speed)
Voltage	12 or 24 VDC
Cover color	Snow White or Dove Gray

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH

Slim Line Series Condenser CM-2

Field experience led to our innovative CM-2 condenser design for commercial and school bus air conditioning. Lower condensing temperatures and pressures result in enhanced cooling, longer compressor life and more efficient system operation. In this MCC unique design, air is channeled away from the vehicle undercarriage, eliminat-

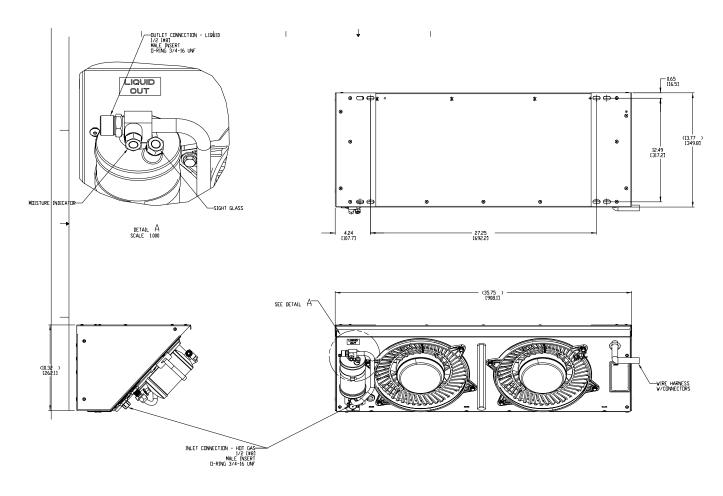
ing recirculation of hot air. Need high performance in new or retrofit applications, specify the MCC CM-2 condenser. The CM-2 condenser can be matched with other MCC components to provide a complete air conditioning system that meets your exact vehicle size, operating mode and environment.



- Slim Line CM-2 cabinet is constructed using rugged, powder coated, steel construction
- Zinc coated for added durability and corrosion protection.
- Integrated high pressure safety switch as standard equipment
- Unitized motor/fan package increases service access and decreases service time
- Winter protection package

- Skirt mount or component mount air inlet grill
- 12V or 24V operation
- Stackable kit available
- Plug-n-Play connectors on unit and fan motor provide for ease of installation and motor service
- Incorporated single piece receiver/dryer and system moisture indicator reduced possible leak joints





Capacity	60000 Btu/hr (17.58 kW) IMACA[1]
Air flow	900 CFM (1529 m³/hr)
Condenser coil	Advanced technology Micro Channel Heat Exchanger (MCHX)
Condenser fans	Unitized, low-profile, axial-flow type propeller fans balanced for quiet, vibration-free
	operation with finger guard
Fan motors	Totally enclosed, pancake-style, permanent-magnet type with extended-life, permanently
	lubricated bearings
Max amperage requirement	14 amps @ 13.5 VDC; 7 amps @ 27.0 VDC
Safety controls	High refrigerant pressure cut-out 400 psi (28 bar); cut-in 300 psi (21 bar)
Receiver filter dryer	16 in ³ (262 cm ³), ½" [#8] Male Insert O-Ring (MIOR)
Weight	45 lbs (20.5 kg)
Available color	Midnight black
	[1] IMACA conditions, 100°E (20°C) (00°E (22°C) / 50°/ DU

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH

Slim Line Series Condenser CM-3

Field experience led to our innovative CM-3 condenser design for commercial and school bus air conditioning. Lower condensing temperatures and pressures result in enhanced cooling, longer compressor life and more efficient system operation. In this MCC unique design, air is

channeled away from the vehicle undercarriage, eliminating recirculation of hot air. For high performance in new or retrofit applications, specify the MCC CM-3 condenser. The CM-3 condenser can be matched with other MCC components to provide a complete air conditioning system that meets your exact vehicle size, operating mode and climate.

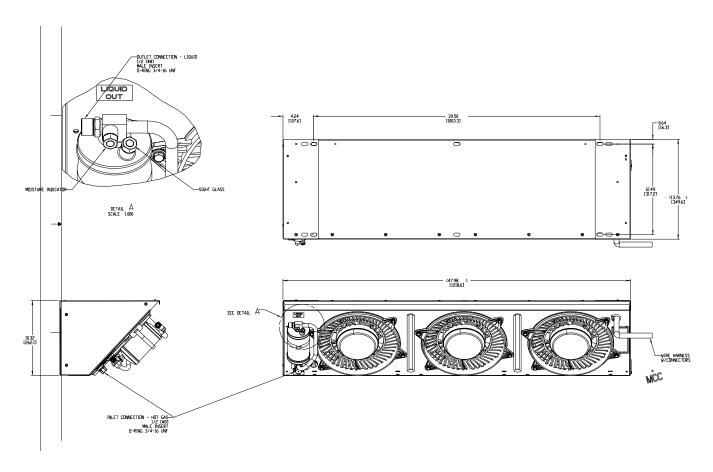


- Micro channel all aluminum coil design for unmatchedheat transfer
- Zink coated for added durability and corrosion protection
- Rugged coated steel construction
- Integrated high pressure safety switch as standard equipment
- Unitized motor/fan package increases service access and decreases service time
- Winter protection package

- Skirt mount or component mount air inlet grill
- 12V or 24V operation
- Stackable kit available
- Incorporated single piece receiver/dryer and system moisture indicator reduced possible leak joints
- Plug-n-Play connectors on unit and fan motor provide for ease of installation and motor service



Slim Line Series Condenser CM-3



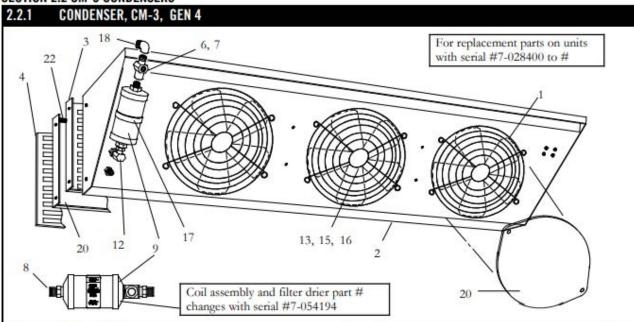
Technical Data

Capacity	80000 Btu/hr (23.44 kW) IMACA ^[1]	
Air flow	1350 CFM (2294 m³/hr)	
Condenser coil	Advanced technology Micro Channel Heat Exchanger (MCHX)	
Condenser fans	Unitized, low-profile, axial-flow vector fans balanced for quiet, vibration-free operation with finger guard	
Fan motors	Totally enclosed, pancake-style, permanent-magnet type with extended-life, permanently lubricated	
	bearings	
Max amperage requirement	21 amps @ 13.5 VDC; 11.5 amps @ 27.0 VDC	
Safety controls	High refrigerant pressure cut-out 400 psi (28 bar); cut-in 300 psi (21 bar)	
Receiver filter dryer	16 in³ (262 cm³), ½" [#8] Male Insert O-Ring (MIOR)	
Weight	51 lbs (23.2 kg)	
Available color	Midnight black	
	[1] IMAGA	

[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH



SECTION 2.2 CM-3 CONDENSERS



Item	Part Number	Description	Qty
1	AC030-234	Guard, Fan (Not used with 54-00618-01)	
2 AC033-220 08-62035-01		Coil Assembly, With Pressure Switches, (Before serial #7-054194)	1
		Coil Assembly (Beginning w/serial #7-054194)	1
	AC033-133P	Grill, Condenser Mounted, Black	1
3	68-15461-00	Grill, Condenser Mounted, Black (MCHX)	1
4	AC033-135	Grill, Bus Skirt Mounted	1
5	AC033-144	Assembly, Tab, (Used with Condenser Mounted Grill)	1
6	AC101-200	Sightglass	1
7	AC801-220	0-Ring, 1/2 Inch MF-O, (Old)	2
8	AC801-202	O-Ring, 1/2 Inch HNBR, (New)	2
16	AC101-312	Filter Drier, 16 Cubic Inch, 1/2 Inch MFL-O, (Before serial #7-054194)	1
9	14-00288-00	Filter Drier/Sightglass Combination, (Beginning with serial #7-054194)	1
10	AC201-414	Switch, High Pressure	
11	AC201-412	Switch, Low Pressure	
	AC301-441	Fitting, Swivel Union, 1/2 Inch Female Flare X 1/2 Inch Female Flare (Old)	1
12	40-62036-00	Fitting, Swivel Union, 1/2 Inch Female O-Ring X 1/2 Inch Female O-Ring	1
28	54-00618-01	Fan & Motor Assy, Vector, 12V W/Fuse, (No Repl. Motor) Includes:	3
13	AC401-110	Assembly, Fan, 12 VDC - Includes:	3
13A	22-02336-25	Fuse, 20 Amp	
	54-50080-00	Motor, Fan, 12 VDC	1
14	44-50024-00	Clip, Fan Blade	1
15	CM205-197	Assembly, Fan, 24 VDC	
16	22-62124-00	Harness, Condenser, CM-3	
17	AC701-269	Clamp, Worm Gear, (Filter Drier)	
18	-	Fitting, 90°, 1/2 Inch Male Flare X 1/2 Inch Female Flare, (Brass)	NSI



Condenser CM-14

Field experience led to our innovative CM-14 condenser design for commercial and school bus air conditioning. Lower condensing temperatures and pressures result in enhanced cooling, longer compressor life and more efficient system operation. In MCC unique design, air is channeled away from the vehicle undercarriage, eliminat-

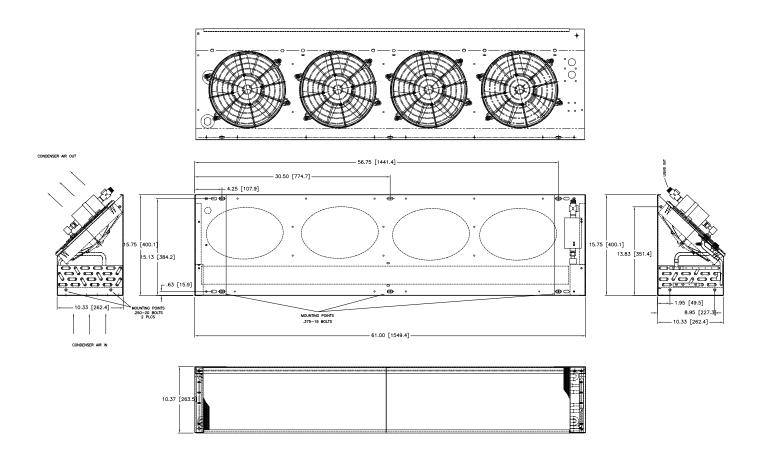
ing recirculation of hot air. For best possible performance in new or retrofit applications, specify the MCC CM-14 condenser. The CM-14 condenser can be matched with other MCC components to provide a complete air conditioning system that meets your exact vehicle size, operating mode and climate.

- Enhanced Copper Tube and Aluminium fin coil design for unmatched heat transfer coil
- Zinc coated for added durability and corrosion protection
- Rugged coated steel construction
- Integral high-pressure switch eliminates high-side compressor cycling
- Unitized motor/fan package increases service access and decreases service time
- Winter protection package

- Incorporated single piece combination filter drier and sight glass with system moisture indicator reduces possible leak joints
- Skirt mount or component mount air inlet grille
- 12 V or 24 V operation
- Stackable kit available
- Plug-n-Play connectors on unit and fan motor provide for ease of installation and motor service



Condenser CM-14



Capacity	107000 Btu/hr (31.35 kW) IMACA[1]	
Air flow	3200 CFM (5437 m³/hr)	
Condenser coil	Four rows deep, patented, internally enhanced copper tubes expanded into aluminum fins	
Condenser fans	Unitized, low-profile, axial-flow vector fans balanced for quiet, vibration-free operation with finger guard	
Fan motors	Totally enclosed, pancake-style, permanent-magnet type with extended-life permanently lubricated	
	bearings	
Max amperage requirement	29 amps @ 13.5 VDC; 26 amps @ 27.0 VDC	
Safety controls	High refrigerant pressure cut-out 400 psi (28 bar); cut-in 300 psi (21 bar)	
Receiver filter dryer	16 in ³ (262 cm ³)	
Weight	95 lbs (43.1 kg)	
Available color	Midnight Black	
[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH		



Condenser CR-4

MCC's KR-4 high-capacity roof mount condenser has been specifically engineered for use in school and commercial buses that are 20'–40' (7620 – 12192 mm) long.

The ultra-low-profile KR-4 roofmount condenser frees up the skirt area for a variety of options including CNG tanks, wheelchair lifts and luggage boxes. Simply mount it on the roof and free up space inside.



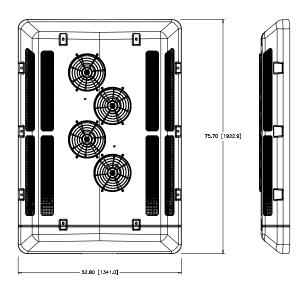
Standard Features

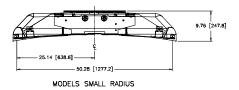
- Delivers the highest capacity in its class using R134a
- The sleek, low-profile design lookslike part of the roof
- Transit-duty construction: Combines the toughness of steel with the light weight and corrosion resistance of aluminum fiberglass
- Swiss-made, stainless steel shaft with long-life, ball-bearing motors
- Available in both 12V and 24V configurations
- All refrigerant termination points feature O-ring connections for ease of installation andleak-free reliability

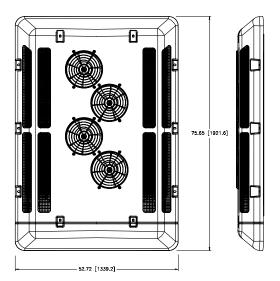
- The KR-4 can be matched with a wide variety of MCC evaporators including our EM-1, EM-3, EM-9 and EM-17
- MCC's newest "whisper quiet" fan technology, which delivers the highest-rated CFM at the industry's lowest decibel rating
- Two cover radiuses available to better fit your application. Small (15" red) and larger (300" red)

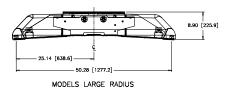


Condenser KR-4









Technical Data

Capacity	163000 Btu/hr (47.7 kW) IMACA ^[1]		
Coil	Four rows deep. Aluminum tube sheets with MCC's patented, internally enhanced		
	3/8" diameter copper tubes expanded into .008"-thick aluminum-coated fins		
Motors	Four permanent-magnet fan motors. Stainless steel shafts and sealed ball-type bearings		
	rated at 20000 hours		
Air flow	3500 CFM (5946.5 m³/hr) at 2950 rpm; zero-static rating condition		
Fan blade	Four tri-blade glass-filled ABS propeller-type fans, 14" in diameter		
Housing	Corrosion-resistant, lightweight, hand-laid fiberglass with UV-resistant gel-coated exterior		
	layer		
Fitting connections Single Circuit – Outlet – #12 male ORFS			
	Inlet – #16 male ORFS		
	Dual Circuit – Outlet – # 8 (3/4"-16) male insert O-ring		
	Inlet – #10 (7/8"-14) male insert O-ring		
Max amperage requirement	44 amps @ 13.5 VDC; 22 amps @ 27.0 VDC		
Weight	187 lbs (85 kg)		
	[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH		

[1] IMACA conditions: 100° F (38° C) / 90° F (32° C) / 50° RH

Roof top Condenser CR-410

Our K-410 high capacity roof mount condenser has been specifically engineered for use in commercial, light transit and school bus applications. This unit is the perfect marriage of sleek, low profile European styling and American innovation.

The rugged fibreglass cover shrouds the high strength steel and lightweight aluminum structure underneath, while allowing complete service access without cover removal.

The highly adjustable mounting rails are designed to attach this unit to any exterior roof radius without leaving visually unsightly gaps between roof and unit cover. MCC's innovative introduction of the roofmount condenser series to the North American bus market has given body builders the opportunity to free up skirt space for a variety of options including CNG tanks, wheelchair lifts and luggage compartments, while maintaining an aerodynamic exterior appearance to your vehicle.

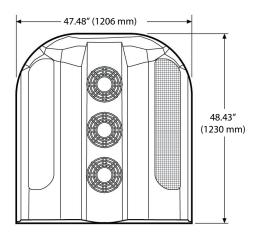
The roofmount condenser is the answer to severe road salt corrosion and high radiant ground temperature environments.

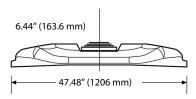


- Half the height of current models
- Lower condensing temperatures and pressures than skirt-mounted condensers provide enhanced cooling and better efficiency
- Adaptable to 12V and 24V applications

- Corrosion resistant, lightweight frame
- Lightweight, durable fiberglass cover
- Optional fan winter guard kit

Condenser KR-410





Capacity	82000 Btu/hr (24 kW) IMACA ^[1] 57000 Btu/hr (16.7 kW) ARI ^[2]		
Air flow	1700 CFM (288 m³/hr)		
Condenser coil	Two coils each, two rows deep with internally enhanced copper tubes expanded into		
	aluminium fins		
Condenser fans	3		
Fan motors	Totally enclosed, pancake-style, permanent-magnet type with extended-life permanently		
	lubricated, sealed bearings and 4-pole graphite brushes		
Max amperage requirement	23 amps @ 13.5 VDC; 11 amps @ 24 VDC		
Safety controls	High refrigerant pressure cut-out 400 psi (28 bar); cut-in 300 psi (21 bar)		
Filter dryer	16 in³ (262 cm³)		
Weight	Installed weight 80 lbs (36.3 kg)		
Available color	Gel coat white		
	[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH		

^[1] IMACA conditions: 100°F (38°C) / 90°F (32°C) / 50% RH [2] ARI conditions: 95°F (35°C) / 80°F (27°C) / 50% RH



Roof Mount Condenser CR-430

Roof mount Air-conditioning condenser module

The CR-430 roof mounted condenser module has been designed to meet the demanding and varied needs of the Global HVAC market. The CR-430 with its attractive, lightweight, and low profile design provides improved condensing performance, reliability, and ease of installation as compared to its predecessors. The all steel powder coated cabinet construction provides unparalleled strength and

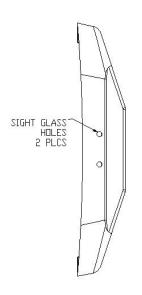
reliability while the attractive TPO cover with integrated stainless steel grills helps keep the weight down without sacrificing functionality or reliability. The system utilizes MCC's signature micro-channel heat exchanger (MCHX) coil technology that delivers maximum capacity through improved heat transfer performance.

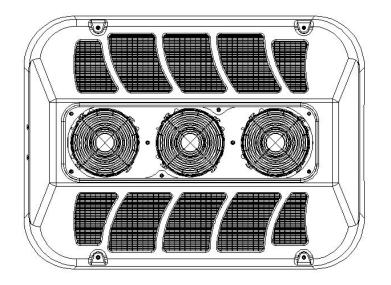


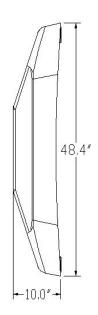
Features

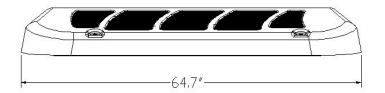
Benefits

Designed for use with R134a Refrigerant	Lower cost, less system weight, environmentally friendly
Utilizes Micro Channel Condenser Coil (MCHX)	 Improved performance/efficiency, reduced weight, reduced refrigerant charge
Powder coated galvanized steel frame	Increased strength and durability
TPO plastic cover	Durable, lightweight, flexible, UV resistant
Large capacity receiver tank(s) w/sight glass	Increases charge holding capacity for system variation, ease of charge with easy to view sight glass
Large capacity filter drier(s) (30 cu.in.)	Improved system reliability, cleaner dryer refrigerant and refrigerant oil
Single loop version includes single liquid line service valve	Allows for low side pump down for ease of service
Service-ability/Install friendly	Unit was design with install- ability and service ability in mind
Multiple unit configurations available	Allow unit to be used in various applications and climates
Available options and upgrades	Brushless fans, branch guards, etc









Technical Data

Condensing capacity 137,000 Btu/hr (37kW) Modeled Max Capacity Condition^[1]

Air flow 3-Fan: 3500 CFM (5950 m³/h)

2-Fan: 2400 CFM (4100 m³/h)

Refrigerant R134a

Current 3-Fan: 47 A at 13.5 Vdc / 31 A at 27.5 Vdc

2-Fan: 31 A at 13.5 Vdc / 21 A at 27.5 Vdc

Weight 160lbs (72.5 kg)

Dimensions (LWH) 64.7" x 10" x 48.4"

[1] Max Capacity: Air in 100°F/50%RH, refrigerant 140°F DST/170°F, refrig exit. 0°F Sub-Cool

II. Convectors



Convector UC-1

All the heat you need in one light and compact convector

Combining modern design and high capacity, the UC-1 single pipe convector is the lightest in MCC's product range and small enough to fit in tight spaces. The UC-1 Convector

is built around a single pipe made of aluminum or copper. This means the convector is very compact and requires a small mounting footprint.

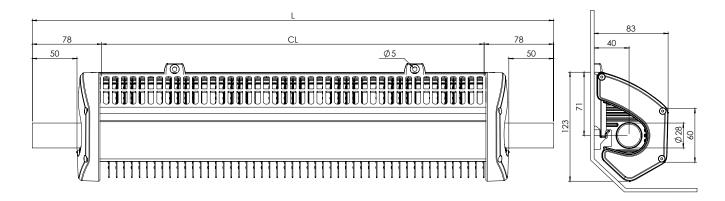


- Suitable for heating in buses and coaches
- Designed for vehicles with water glycol based heating systems
- Quiet and draft-free heating
- Maintenance free

- Single pipe for compact design
- Shaped to fit reinforced wall structures



Convector UC-1



Face is shaped for reinforced wall structure

Dimensions in mm

Heat output	1604 Btu/hr (0.47 kW) Q ₆₀ ^[1] 2661 Btu/hr (0.78 kW) Q ₁₀₀ ^[1]	
Piping	Copper or aluminium Ø 1.1" (28 mm) for hose connection	
Weight	Copper 14 lbs/ft (1.93 kg/m), aluminium 12 lbs/ft (1.71 kg/m)	
Maximum length	197" (5 m)	
Color	Silver anodized aluminium	
	Please contact your MCC representative for more details	

^[1] The Q_x value stands for the power in kW emitted from a unit length (1 m) of the convector at a temperature difference between coolant inlet and room air equal to the subscript (x).



Highly efficient and comfortable bus heating

MCC Convector P-90 is based on a twin copper pipe system that supplies efficient heat in a space saving design. Can be used as a stand alone unit or part of a complete heat-

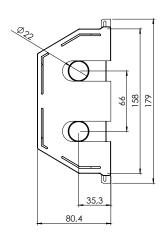
ing system. Transition pieces are available to accommodate bulk heads, wheel wells and doors.

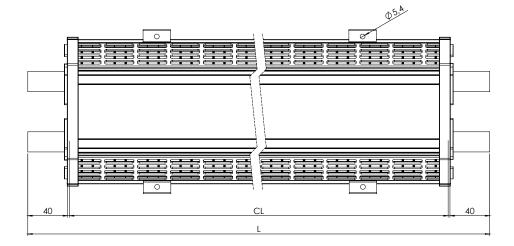


- Suitable for heating buses, coaches and other vehicles
- Designed for vehicles with water/glycol heating systems
- Quiet and draft-free heating

- Maintenance free
- Robust design
- Twin pipe design for optimized heat output







Dimensions in mm

Technical Data

Heat output	1880 Btu/hr (0.55 kW) Q ₆₀ ^[1] 3347 Btu/hr (0.98 kW) Q ₁₀₀ ^[1]	
Piping	Copper Ø 0.8" (22 mm)	
Weight	25 lbs/ft (3.14 kg/m)	
Maximum length	197" (5 m)	
Color	Silver anodized aluminium	
	Please contact your MCC representative for more details	

[1] The Q_x value stands for the power in kW emitted from a unit length (1 m) of the convector at a temperature difference between coolant inlet and room air equal to the subscript (x) .



Compact design for small spaces

MCC Convector P-20 is designed for use in small spaces such as boats, caravans and bus sleeping cabins and driver compartments. The P-20 distributes heat uniformly, cre-

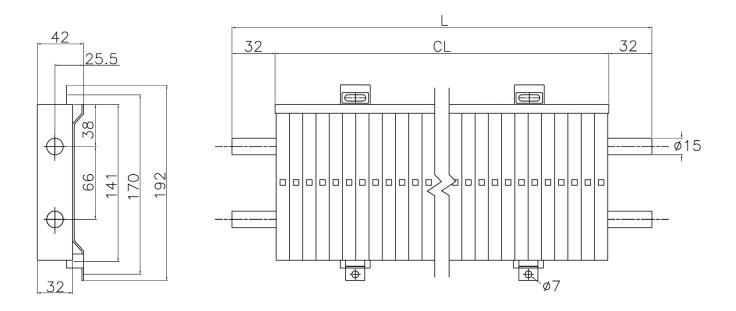
ating a comfortable environment with gentle air flow. The advantage with the P-20 convector is of course its small footprint which make maintenance and installation simple.



- Suitable for heating in buses, minivans, caravans, mobile homes and marine applications
- Designed for vehicles with water/glycol heating systems
- Quiet and draft free heating

- Maintenance-free
- Very compact design
- Twin pipe design for optimized heat output





Output	Heat output 384 W/m Q ₆₀ ^[1] (640 W/m Q ₁₀₀ ^[1])
Piping	Copper or aluminum Ø 15 mm
Weight	Copper 1.54 kg/m, aluminium 1.31 kg/m
Flow rate	0.30 l/m
Depth	32 mm
Height	141 mm
Lengths	250, 500, 750, 1000 mm
Fins	Anodized aluminium

^[1] The Q_x value stands for the power in kW emitted from a unit length (1m) of the convector at a temperature difference between coolant inlet and room air equal to the subscript (x).



Convector UC-9

High heat output at a low weight

The new MCC Convector UC-9 provides efficient heating in a compact design. This convector has been specially designed to deliver maximum heat output. It is designed to fit in buses with reinforced wall structure and comes with the necessary hardware to make installation easy.

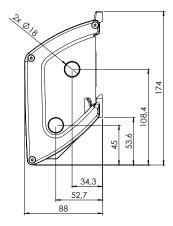


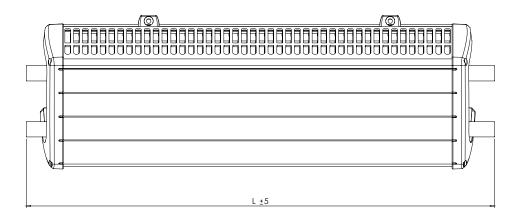
- Designed to heat buses, coaches and marine applications
- Suitable for vehicles with water/glycol based heating systems
- High output
- Light and compact

- Quiet and draft-free heating
- Maintenance free
- Twin pipe for optimized heat output
- Shaped to fit reinforced wall structure



Convector UC-9





Dimensions in mm

Technical Data

Heat output	2091 Btu/hr (0.61 kW) Q ₆₀ 3467 Btu/hr (1 kW) Q ₁₀₀ [1]		
Piping	Copper Ø 0.7" (18 mm) + aluminium with hose connections		
Weight	Copper 2.6 kg/m, aluminium 2.34 kg/m		
Maximum length	197" (5 m)		
Color	Silver anodized aluminium		
Please contact your MCC representative for more details			

[1] The Q_x value stands for the power in kW emitted from a unit length (1 m) of the convector at a temperature difference between coolant inlet and room air equal to the subscript (x) .



Efficient bus heating

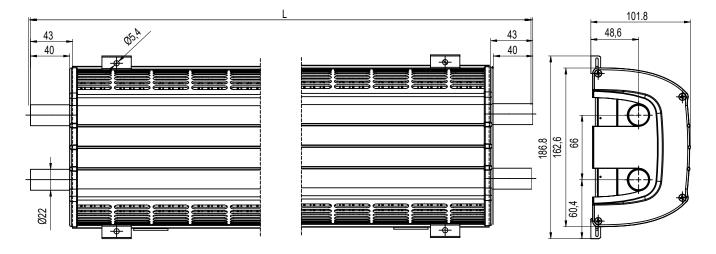
MCC convector P-200 offers efficient heating and can be integrated with the Whisper 200 family. The P-200 is a twin pipe design made of copper or aluminum that carries

glycol based coolant through the convector. Coil producing up to as much as 714W/m of heat.



- Suitable for heating buses, coaches where highly efficient heating is required
- Designed for vehicles with water/glycol based heating systems
- High output

- Quiet and draft-free heating
- Maintenance free
- Fully compatible with Whisper 200 heaters



Dimensions in mm

Heat output	2436 Btu/hr (0.71 kW) Q ₆₀ * 4060 Btu/hr (1.2 kW) Q ₁₀₀ *	
Piping	Copper or aluminum Ø 0.8" (22 mm)	
Weight	Copper 27 lbs/ft (3.71 kg/m) , aluminium 24 lbs/ft (3.34 kg/m)	
Maximum lengths	197" (5 m)	
Color	Silver anodized aluminium	
	Please contact your MCC representative for more details	

 $^{^{\}star}$ The Q_x value stands for the power in kW emitted from a unit length (1 m) of the convector at a temperature difference between coolant inlet and room air equal to the subscript (x) .



Power Convector PC-500

Even temperature distribution, small footprint, numerous layout options and easy to install

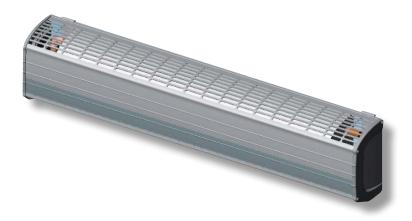
PC-500 (Power Convector) is a patented "crossover" product featuring the benefits of a normal convector and that of a fan assisted heating unit.

The PC-500 has three operating modes:

Normal convector mode, (Free-Flow) warm air rises naturally (convection) from the unit.

Fan half-speed mode, (Forced-Air) draws the air from the top of the unit through the fins and out to the floor. Once on the floor the warm air mixes and rises to the top.

Fan full-speed mode, (Forced-Air) gives instant heating results by taking maximum heat from the PC 500 and distributing this air all over the floor.



- Ideal for buses, coaches and other vehicles
- Designed to work in any climate region
- Can be ordered with one fan (10"/250 mm unit) up to 15 fans (236"/6 m unit)
- Available both 12V and 24V versions

- Covers can be easily removed for maintenance
- Max number of PC-500 in series 3 units connection
- Multiple fans can be mounted according to customer's heating specifications



Power Convector PC-500

Note: Dimensions in mm only.

Fan Mode – One meter section, 5 fans		Radiant Mode – One meter section
Heat output	10236 Btu/hr (3kW) Q ₆₀ [1]	1587 Btu/hr (0.46 kW) Q ₆₀ ^[1]
	16378 Btu/hr (4.8 kW) $\mathrm{Q}_{\mathrm{100}}^{\mathrm{[1]}}$	2423 Btu/hr (0.71 kW) Q ₁₀₀ [1]
Piping ^[2]	θ 0.59" (15 mm)	θ 0.59" (15 mm)
Weight Copper	9.5 lbs (4.3 kg)	8 lbs (3.7 kg)
Weight Aluminium	8.5 lbs (3.9 kg)	7 lbs (3.3 kg)
Maximum length	197" (5 m)	197" (5 m)
Color	Silver anodized aluminium	Silver anodized aluminium
	Please contact your MCC representative for more details	

^[1] The Qx value stands for the power in kW emitted from a unit length (1m) of the convector at a temperature difference between coolant inlet and room air equal to the subscript (x).

^[2] Custom piping may be available

III. Heaters



Heater Whisper UW-9

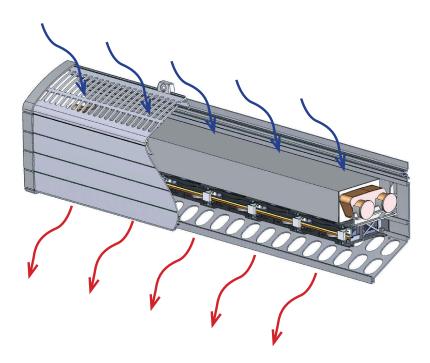
Very compact heater

Having the same profile as the UC-9 convector, MCC heater whisper UW-9 is the ideal wall mounted heater when extra heat output is required.

As a part of the UC-9 family, the UW-9 heater is compact, it is also highly customizable suitable for motor coaches

and transit buses. The unit consists of heat exchanger with configurable water connections, two speed fans.

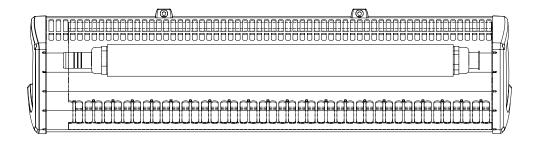
The UC-9 can be also be used in as a standalone heating unit or in combination with other heaters and convectors. An electrostatic or mesh filter can also be added as an option.

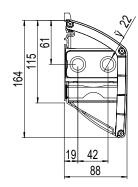


- Smooth air distribution
- Rugged design
- Suitable for sloping floors

- Flexible design (3-18 fans)
- Two speed long life fans
- Lightweight

Dimensions





Dimensions in mm

Heat	15013 Btu/hr (4.4 kW)Q ₈₀	18767 Btu/hr (5.5 kW) Q ₁₀₀	
Air flow @ 28V (6 fans)	61 CFM (182 m ³ /h)		
Coolant connection	Copper Ø 0.9 (22 mm)		
Voltage	12 or 24V		
Height	6.5" (165 mm)		
Lengths	10-79" (250-2000 mm)		
Cover sections	Anodized aluminum		

 $^{^*}$ The Q $_{_{\rm X}}$ value stands for the temperature difference between the water inlet temp and the air temp in the room where the heat exchanger is. For instance water inlet temp +80°C and air temp +20°C is known as Q $_{60}$.

Heater Whisper 3C, 7C and 12C

High performance heating system

The Whisper 3C, 7C and 12C heaters are units designed for high output.

Whisper 3C available only in 24V, 7C and 12C are available in 12V and 24V versions. Thanks to its modular

design, piping can be mounted on either left or right side for easy installation. 3C, 7C and 12C are electro- magnetic interference conformance (EMC) approved according to 72/245/EG including revision 2005/83/EG.



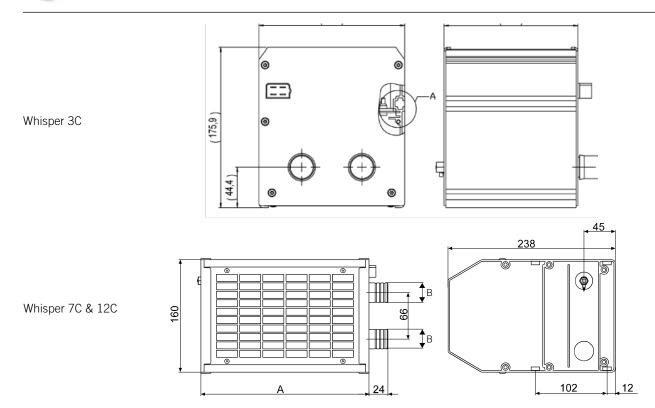
Whisper 3C



Whisper 7C & 12C

- Design for buses, off-road and marine applications
- High performance
- Rugged design

- Piping can be mounted either left or right side
- · Can be mounted in horizontal or vertical position



	3C	7C	12C
Heat @ 24V	10577 Btu/hr (3.1 kW) Q ₈₀ ^[1]	24567 Btu (7 kW) Q ₈₀ [1]	39240 Btu (11.5 kW) Q ₈₀ [1]
Heat @ 12V	N/A	21496 Btu (6 kW) Q ₈₀ [1]	35827 Btu (10.5 kW) Q ₈₀ [1]
Air flow @ 24 V	102 CFM (175 m³/h)	212 CFM (360 m ³ /h)	309 CFM (525 m³/h)
Air flow @ 12 V	N/A	182.5 CFM (310 m ³ /h)	256 CFM (435 m³/h)
Max current @ 24 V (A)	2.6 Amp	4.3	6.2
Max current @ 12 V (A)	N/A	8.3	11.7
Hose connection	22/28 mm	22/28 mm	22/28 mm
Weight	6 lbs (2.6 kg)	11.2 lbs (5.1 kg)	14.5 lbs (6.6 kg)
Depth	6.3" (160 mm)	9.3" (238 mm)	9.3" (238 mm)
Height	6.9" (175 mm)	6.3" (160 mm)	6.3" (160 mm)
Length	5.7" (147 mm)	9.4" (239 mm)	14" (356 mm)
Electrical connection	4 pin AMP 180901-0 connector		
Heat exchanger	Copper fins with brass and plates		
Casing	Natural anodised aluminium sections		
Standard colour	Natural aluminium		
Accessories	Different types of hoses, brackets etc, see product sheet		

^[1] The Q_x value stands for the temperature difference between the water inlet temp and the air temp in the room where the heat exchanger is. For instance water inlet temp +80°C and air temp +20°C is known as Q_{60} .



Heater Whisper K-200

Economical Compact Heater

MCC Whisper K-200 compact heating unit is a part of the Whisper 200 family, its compact size means that it can be mounted anywhere. The whisper K-200 consists of a heat exchanger and four brushless fans (12VDC or 24VDC) with

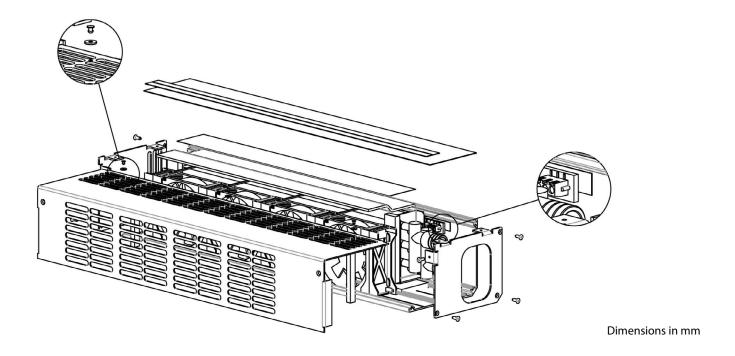
long life bearings for quiet operation. All components are mounted in a rugged anodized aluminum case with integrated mounting bracket for simple installation.



- Heater system for interior heating in buses with water/ glycol based heating systems
- · Piping can be mounted either left or right side
- Smooth air distribution
- Compact and light weight design
- Long life brushless fans



Dimensions



Operating voltage/Maximum operating voltage	24/28 VDC	
Power consumption	0.8A/19W	
K 200 meets the requirements according to:	Low Voltage Directive 73/23/EEC	
	EMC Directive 89/336/EEC	
	CE Marking Directive 93/68/EEC	
Standard connection	Direct to circuit board	Black=Ground
		Red=High speed
		Blue=Low speed
Heat ^[1]	8190 Btu/hr (2.4 kW) Q ₆₀	13649 Btu/hr (4.0 kW) Q ₁₀₀
		AMP plug P/N 1-350346-0
Air flow	103 CFM (175 m ³ /h)	
Coolant connections	Connections to K200 are with Ø 0.9" (22 mm) hoses.	

^[1] The $\rm Q_x$ value stands for the temperature difference between the water inlet temp and the air temp in the room where the heat exchanger is. For instance water inlet temp +80°C and air temp +20°C is known as $\rm Q_{so}$.

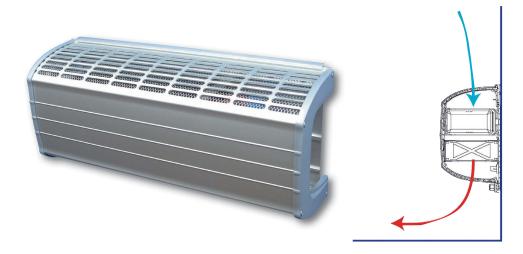
Heater Whisper 200/2-3-5 fans

High performance with unique flexibility

The Whisper 200 family is a highly customizable wall mounted heating unit designed for motor coaches and buses. It consists of a coolant type heat exchanger with various fan configurations in 24V or 12V. The Whisper 200 can be customized in different configurations. with two to five fans and

front or rear water connections. It can be used as stand alone heating source or in combination with convectors.

The Whisper 200 is EMC approved according to directive 72/245/EEG including rev 2006/28/EG.

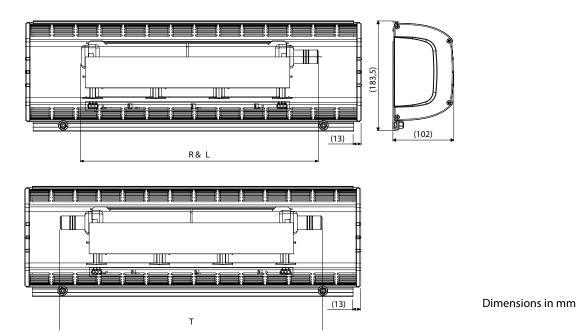


- Heater blower system for buses with water/glycol based heating systems
- Smooth air distribution
- Whisper quiet operation

- Many configurations possible thanks to flexible design
- Long life two speed fans
- Low weight



Dimensions



Variant	2 Fans	3 Fans	5 Fans
Left or Right Connection (R&L)	10.2" (260 mm)	15.1" (383 mm)	23.3" (591 mm)
Through water Connection (T)	11.8" (300 mm)	17" (423 mm)	25" (631 mm)

	2 Fans	3 Fans	5 Fans
Heat	6824 Btu/hr (2 kW) Q ₈₀	9554 Btu/hr (2.8 kW) Q ₈₀	16037 Btu/hr (4.7 kW) Q ₈₀
	8530 Btu/hr (2.5 kW) Q ₁₀₀	11942.5 Btu/hr (3.5 kW) Q ₁₀₀	20131 Btu/hr (5.9 kW) Q ₁₀₀
Air flow	153 CFM (260 m³/h) Ø	92 CFM (156 m³/h)	153 CFM (260 m ³ /h)
Heat exchanger water connection	Ø 0.9" (22 mm)	Ø 0.9" (22 mm)	Ø 0.9" (22 mm)
Voltage	12 or 24V	12 or 24V	12 or 24V
Depth	4" (102 mm)	4" (102 mm)	4" (102 mm)
Height	7.2" (183.5 mm)	7.2" (183.5 mm)	7.2" (183.5 mm)
Length	According to request, see Whisper 200 product configuration		
Cover sections	Anodized aluminum		

^{*} The Q_x value stands for the temperature difference between the water inlet temp and the air temp in the room where the heat exchanger is. For instance water inlet temp +80°C and air temp +20°C is known as Q_{so} .



Compact Under-Seat Heater T12-12801

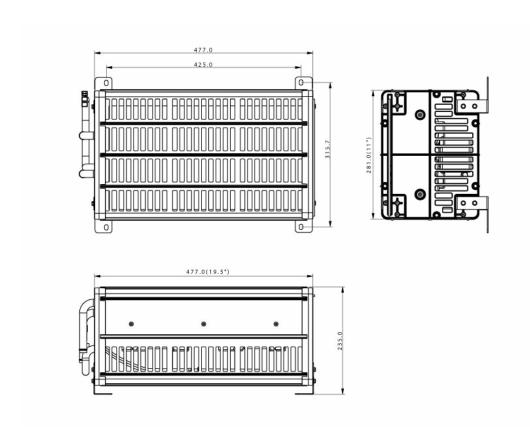
Robust, Light-weight and Cost Competitive Heater

Compact under-seat heater with all aluminum heater core designed for low pressure and low coolant flow, suited for all climates and vehicles.

Can be filled as a stand alone unit for multiple placements. This low cost multi-functional heater will suit all budgets.



Features	Benefits
Simple compact design All aluminum heater core	Light-weight
Single or multi-pack use	Adapts to any application
Available in 12 and 24 vdc	Many configurations possible due to flexible design
· Connection in minutes	Simple installation
Brush or brushless motors	Low cost



Technical Data

Heating capacity @ max	45000 Btu/hr (13kW)	50000 BTU/hr option with higher output motor
Length	18.7" (477mm)	
Width	12.4" (315.7mm)	
Height	9.2" (235mm)	
Weight	15 lbs (6.8 kg)	
Fans	2 fan	
Current Draw (Max)	12.8 amps at 13.5 VDC	

 $\label{thm:connection:final} \mbox{Hose Connection: 5/8" OD} \\ \mbox{Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{}$



Compact Under-Seat Heater T12-12807

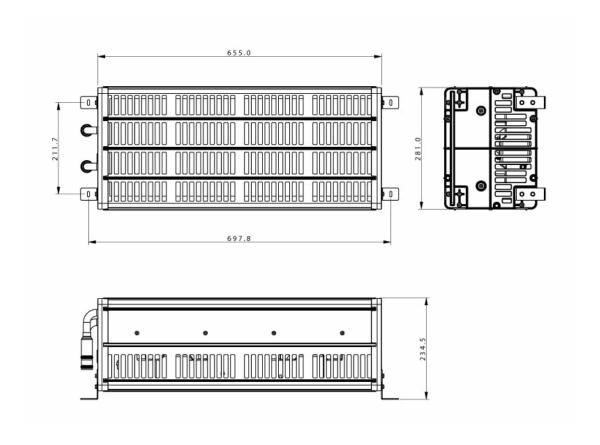
Robust, Light-weight and Cost Competitive Heater

Compact under-seat heater with all aluminum heater core designed for low pressure and low coolant flow, suited for all climates and vehicles.

Can be filled as a stand alone unit for multiple placements. This low cost multi-functional heater will suit all budgets.



Features	Benefits
Simple compact design Copper/Aluminum heater core	Light-weight
Single or multi-pack use	Adapts to any application
Available in 12 and 24 vdc	Many configurations possible due to flexible design
Connection in minutes	Simple installation
Brush or brushless motors	Low cost



Technical Data

Heating capacity @ max	60000 Btu/hr (17.6 kW)	70000 Btu/hr option with higher output motor
Length	27.4" (697.8mm)	
Width	11" (281mm)	
Height	9.2" (234.5mm)	
Weight	15 lbs (6.8 kg)	
Fans	2 fan	
Current Draw (Max)	16.5 amps at 13.5 VDC	

 $\label{thm:connection:1} \mbox{Hose Connection: 1" OD Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{GPM} \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient temperature 0°F, Glycol-water 50-50, Coolant flow rate 8 GPM \mbox{\cite{Conditions: Ambient flow rate 8$



Compact Under-Seat Heater T12-12809

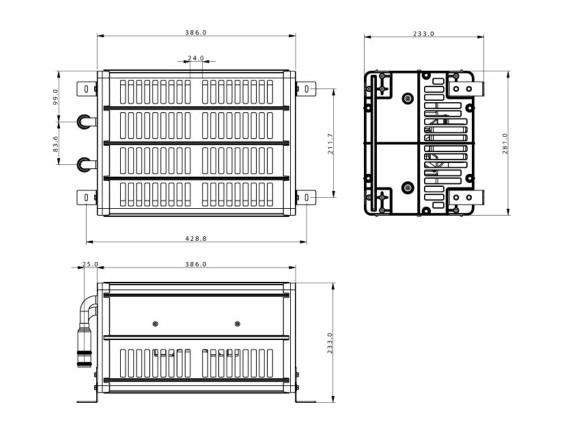
Robust, Light-weight and Cost Competitive Heater

Compact under-seat heater with all aluminum heater core designed for low pressure and low coolant flow, suited for all climates and vehicles.

Can be filled as a stand alone unit for multiple placements. This low cost multi-functional heater will suit all budgets.



Features	Benefits
Simple compact designCopper/Aluminum heater core	Light-weight
Single or multi-pack use	Adapts to any application
Available in 12 and 24 vdc	Many configurations possible due to flexible design
Connection in minutes	Simple installation
Brush or brushless motors	· Low cost



Technical Data

Heating capacity @ max	35000 Btu/hr (10.3 kW)	45000 Btu/hr option with higher output motor
Length	16.8" (428.8mm)	
Width	11" (281mm)	
Height	9.1" (233mm)	
Weight	15 lbs (6.8 kg)	
Fans	1 fan	
Current Draw (Max)	8 amps at 13.5 VDC	

Hose Connection: 1" OD

[1] Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM



Compact Under-Seat Heater T12-12811

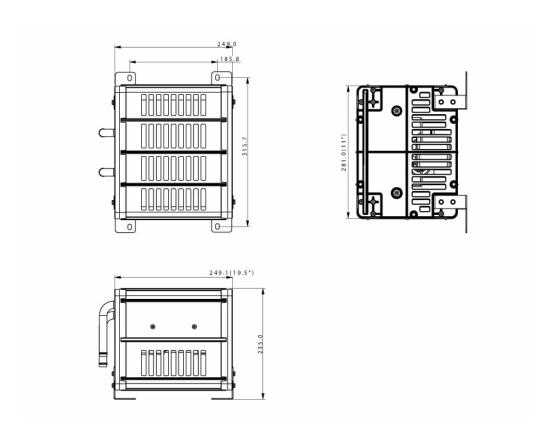
Robust, Light-weight and Cost Competitive Heater

Compact under-seat heater with all aluminum heater core designed for low pressure and low coolant flow, suited for all climates and vehicles.

Can be filled as a stand alone unit for multiple placements. This low cost multi-functional heater will suit all budgets.



Features	Benefits
Simple compact design All aluminum heater core	Light-weight
• Single or multi-pack use	Adapts to any application
Available in 12 and 24 vdc	 Many configurations possible due to flexible design
Connection in minutes	Simple installation
Brush or brushless motors	• Low cost

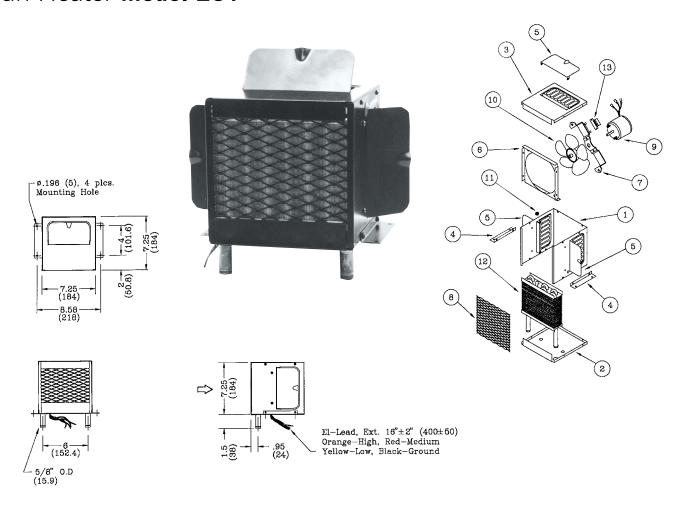


Technical Data

Heating capacity @ max	25000 Btu/hr (7.3 kW)	30000 BTU/hr option with higher output motor
Length	9.8" (249mm)	
Width	12.4" (315.7mm)	
Height	9.2" (235mm)	
Weight	15 lbs (6.8 kg)	
Fans	1 fan	
Current Draw (Max)	6.7 amps at 13.5 VDC	

Hose Connection: 5/8" OD Conditions: Ambient temperature 0°F, Glycol temperature 150°F, Glycol-water 50-50, Coolant flow rate 8 GPM





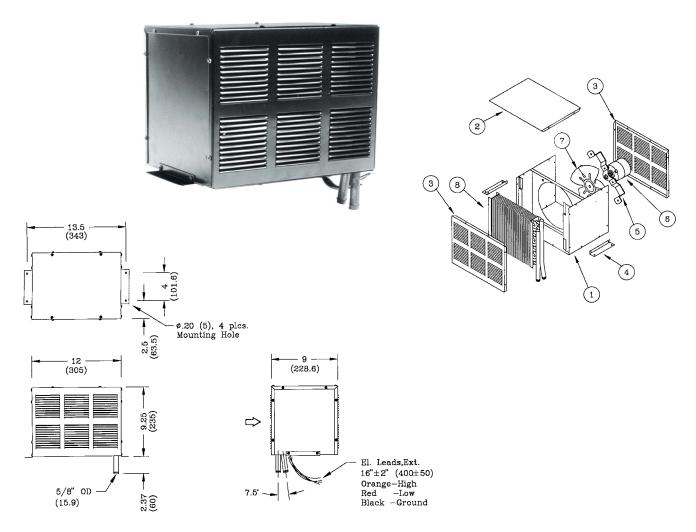
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
12-0103	Heater 12V	1	24-0135	Casing	8	24-0172	Coil Protector
12-0102	Heater 24V	2	24-0136	Cover	9	25-0105	Motor 12V
		3	24-0137	Cover		25-0107	Motor 24V
Specifications		_ 4	24-0133	Mounting Bracket	10	25-0023	Fan
Heating	-13500 Btu/hr (3960 W)	5	23-0009	Door (3 Pcs.)	11	28-0014	Grommet
Air Flow	-185 CFM (315 m ³ /h)	6	24-0138	Venturi	12	22-0042	Heater Coil
Current	-5.8 Amps/12V -2.9 Amps/24V	7	24-0113	Motor Bracket	13	25-0095	Resistor
Weight	-7.5 lbs. (3.4 kg)						
3-Speed opera	ted motor.						

Features

The compact design of the 201 is ideal for dash or under seat mounting. Air is delivered to sides of unit and can be controlled by air doors.





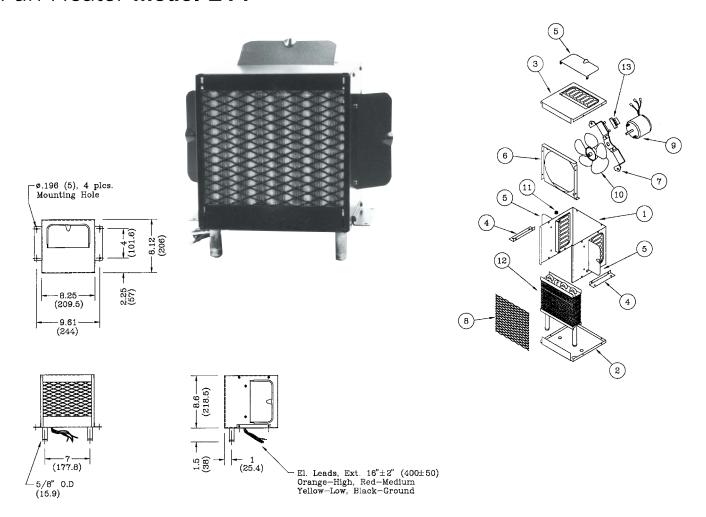
Part Descriptions: Specifications

Part No.		No.	Part No.	Description
12-0903	Heater 12V	1	24-0353	Casing
12-0904	Heater 24V	2	24-0354	Cover
		3	24-0355	Grill
Specifications		4	24-0133	Mounting Bracket
Heating	- 32000 Btu/hr (9380 W)	5	24-0223	Motor Bracket
Air Flow	- 350 CFM (595 m ³ /h)	6	25-0344	Motor 12V
Current	- 12 Amps/12V		25-0107	Motor 24V
	- 6 Amps/24V	7	25-0121	Fan C.W. (8")
Weight	- 25.5 lbs. (11.5 kg)	8	22-0029	Heater Coil
2-Speed motor.				

Features

High capacity design can be used as auxiliary heater for bus, or as stand alone cab heater.





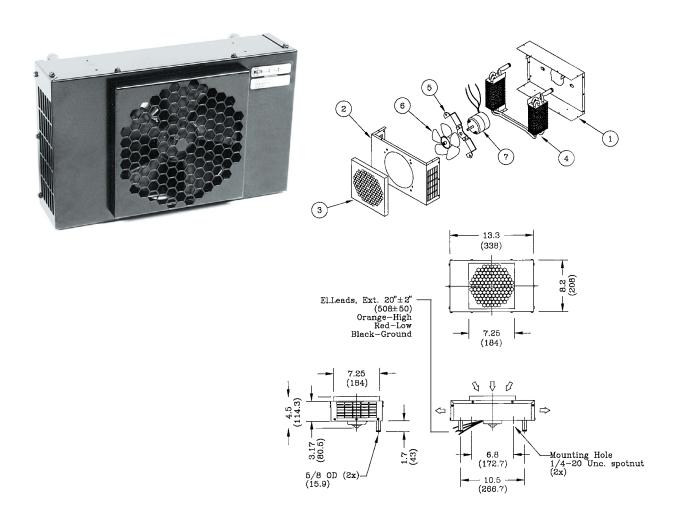
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
12-1103	Heater 12V	1	24-0140	Casing	9	25-0105	Motor 12V
12-1104	Heater 24V	2	24-0142	Cover		25-0107	Motor 24V
		3	24-0143	Cover	10	25-0023	Fan
Specifications		_ 4	24-0133	Mounting Bracket	11	28-0014	Grommet
Heating	-21000 Btu/hr (6150 W)	5	23-0009	Door (3 Pcs.)	12	22-0023	Heater Coil
Air Flow	-265 CFM (450 m ³ /h)	6	24-0141	Venturi	13	25-0095	Resistor
Current	-5.8 Amps/12V	7	24-0113	Motor Bracket			
	-2.9 Amps/24V	8	24-0171	Coil Protector			
Weight	-9 lbs. (4 kg)						
3-Speed motor.	_						

Features

Similar design as our popular 201. The 211 offers a higher quality heater with controllable air doors.





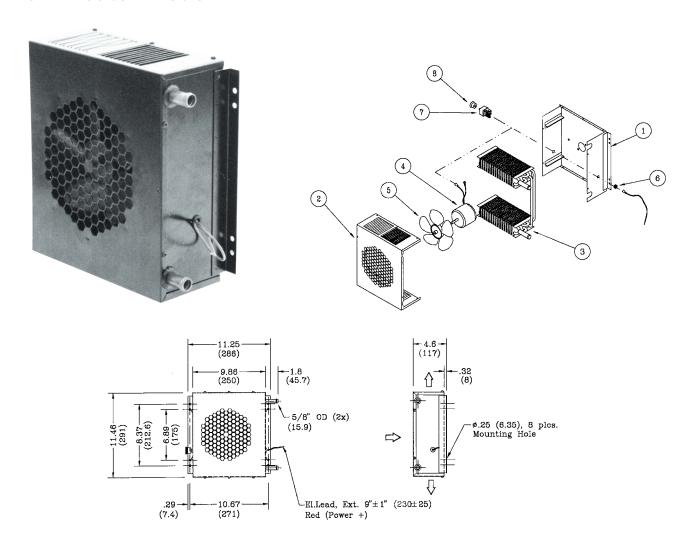
Part Descriptions: Specifications

Part No.		No.	Part No.	Description
12-1301	Heater 12V	1	24-1120	Casing
12-1302	Heater 24V	2	24-1121	Cover
		3	25-1122	Fan Guard
Specifications		4	22-0196	Heater Coil
Heating	-12500 Btu/hr (3660 W)	5	24-0110	Motor Bracket
Air Flow	-150 CFM (255 m ³ /h)	6	25-0023	Fan
Current	- 5.8 Amps/12V	7	25-0105	Motor 12V
	- 2.9 Amps/24V		25-0107	Motor 24V
Weight	- 7 lbs. (3.2 kg)			
2-Speed motor.				

Features

Slim design allows for mounting in tight spots. Can be wall mounted with heater connectors exiting the back of the unit.





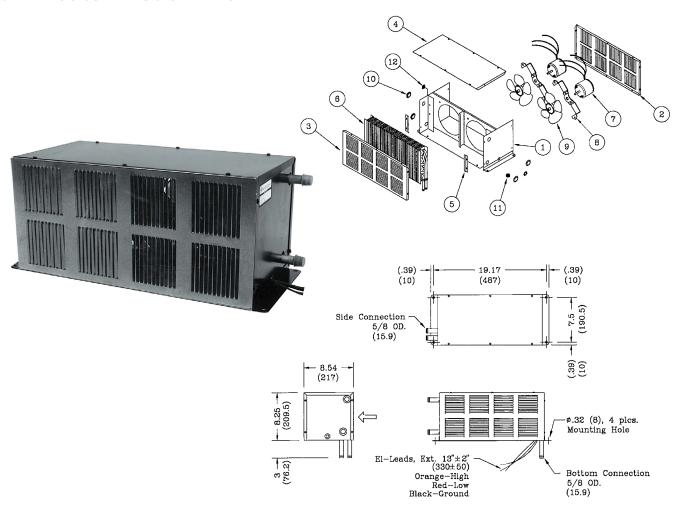
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	
12-1411	Heater 12V	1	24-0042	Casing	
12-1412	Heater 24V	2	24-0043	Cover	
		3	22-0073	Heater Coil	
Specifications	1	4	25-0039	Motor 12V	
Heating	-18500 Btu/hr (5420 W)		25-0043	Motor 24V	
Air Flow	-175 CFM (300 m ³ /h)	5	25-0015	Fan	
Current	-4.4 Amps/12V	6	28-0014	Grommet	
	-2.2 Amps/24	7	25-0028	Switch	
Weight	-9 lbs. (4 kg)	8	25-0067	Knob	
3-Speed moto	or and internally grounded.				

Features

With a larger capacity than the 213, the 214 offers flexible mounting solutions for wall mount situations. Fittings exit the side of the 214.





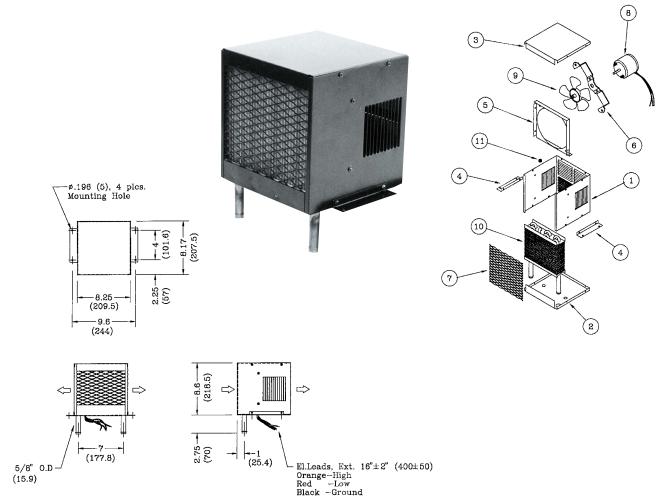
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
12-1601	Heater 12V -R.H.C.	1	24-0130	Casing	7	25-0105	Motor 12V
12-1602	Heater 24V -R.H.C.	2	24-0131	Grill (Inlet)		25-0107	Motor 24V
12-1621	Heater 12V -B.C.	3	24-0132	Front (Outlet)	8	24-0110	Motor Bracket
12-1622	Heater 24V -B.C.	4	24-0105	Cover	9	25-0023	Fan
		5	24-0146	Coil Support	10	28-0010	Snap-in Plug
Specifications			24-0162	Coil Support (B.C.)	11	28-0004	Grommet
Heating	-42000 Btu/hr (12300 W)		24-0163	Coil Support (B.C.)	12	28-0011	Snap-in Plug
Air Flow	-500 CFM (850 m ³ /h)	6	22-0038	Heater Coil			
Current	-11.6 Amps/12V		22-0039	Heater Coil (B.C.)			
	-5.8 Amps/24V						
Weight	-18.5 lbs. (8.4 kg)						
2-Speed motor.	· ·						

Features

High capacity heating solution for buses, fire trucks and truck bodies. The 216 delivers maximum performance for large capacity heating requirements.





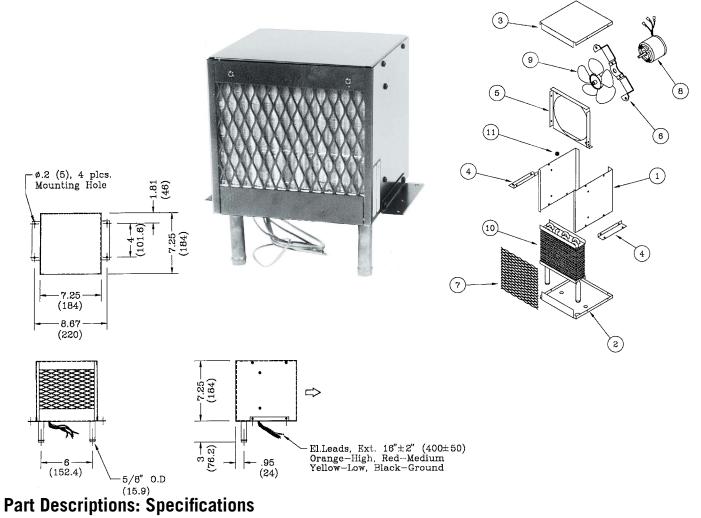
Part Descriptions: Specifications

Part No.		No.	Part No.	Description
12-2251	Heater 12V	1	24-0167	Casing
12-2252	Heater 24V	2	24-0142	Cover
		3	24-0161	Cover
Specifications		4	24-0133	Mounting Bracket
Heating	-21000 Btu/hr (6150 W)	5	24-0141	Venturi
Air Flow	-265 CFM (450 m ³ /h)	6	24-0110	Motor Bracket
Current	-5.8 Amps/12V	7	24-0171	Coil Protector
	-2.9 Amps/24V	8	25-0105	Motor 12V
Weight	-9 lbs. (4 kg)		25-0107	Motor 24V
2-Speed motor.		9	25-0023	Fan
		10	22-0033	Heater Coil
		11	28-0014	Grommet

Features

The compact design of the 222 is ideal for dash or under seat mounting.



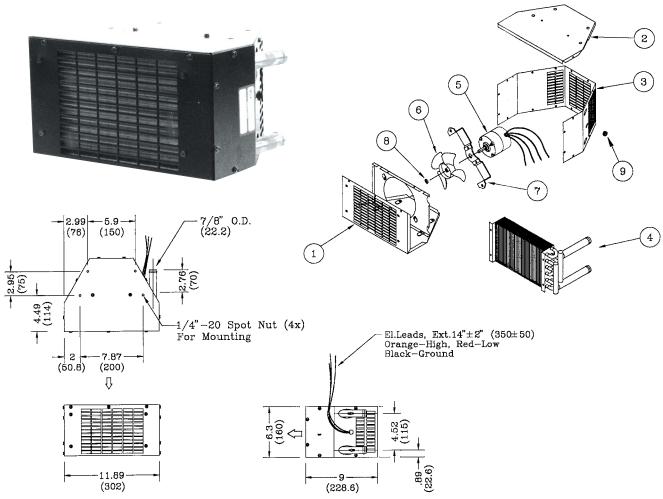


Part No.		No.	Part No.	Description
12-2611	Heater 12V	1	24-0173	Side Plate
		2	24-0136	Cover
		3	24-0160	Cover
Specifications		4	24-0133	Mounting Bracket
Heating	-13500 Btu/hr (3960 W)	5	24-0138	Venturi
Air Flow	-185 CFM (315 m³/h)	6	24-0110	Motor Bracket
Current	-5.8 Amps	7	24-0172	Coil Protector
Weight	-4.5 lbs. (2 kg)	8	25-0105	Motor 12V
2-Speed motor.		9	25-0023	Fan
		10	22-0052	Heater Coil
		11	28-0014	Grommet

Features

The 226 was designed to offer flexible mounting and deliver air directly out front of the heater.





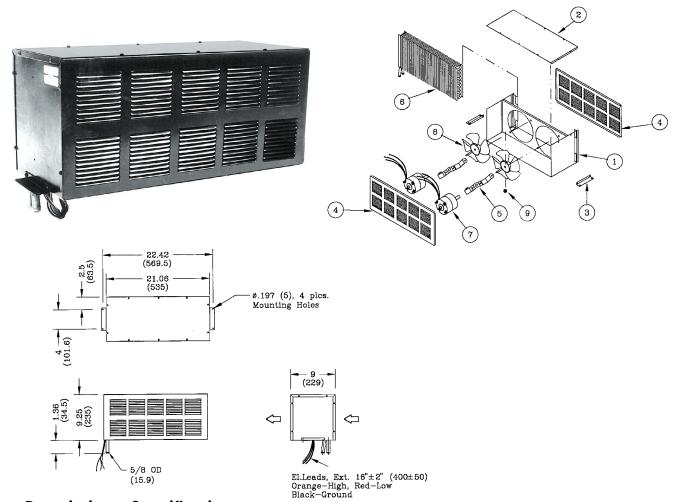
Part Descriptions: Specifications

Part No.		No.	Part No.	Description
12-3811	Heater 12V	1	24-0147	Casing
12-3812	Heater 24V	2	24-0148	Top Cover
		3	24-0149	Side Cover
Specifications		4	22-0110	Heater Coil
Heating	-22500 Btu/hr (6600 W)	5	25-0105	Motor 12V
Air Flow	-250 CFM (425 m ³ /h)		25-0107	Motor 24V
Current	-4 Amps/12V	6	25-0041	Fan
	-2 Amps/24V	7	25-0110	Motor Bracket
Weight	-11.5 lbs. (5.2 kg)	8	29-0039	Retaining Ring
2-Speed motor.		9	28-0014	Grommet

Features

The 238 is ideal for underseat mounting. Air is disbursed to the front of the unit.





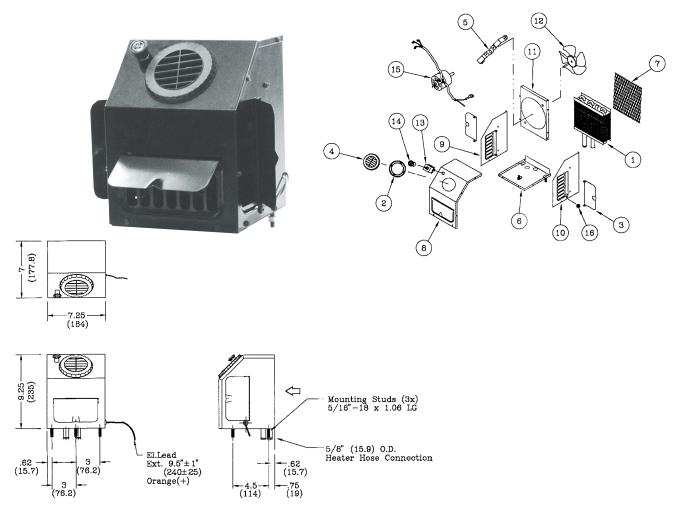
Part Descriptions: Specifications

Part No.		No.	Part No.	Description
12-3903	Heater 12V	1	24-0356	Casing
12-3904	Heater 24V	2	24-0357	Cover
		3	24-0133	Mounting Bracket
Specifications		_ 4	24-0358	Grill
Heating	- 64000 Btu/hr (18760 W)	5	24-0223	Motor Bracket
Air Flow	- 800 CFM (1360 m ³ /h)	6	22-0030	Heater Coil
Current	- 13 Amps/12V	7	25-0344	Motor 12V
	- 6.5 Amps/24V		25-0107	Motor 24V
Weight	- 25 lbs. (11.3 kg)	8	25-0121	Fan (8" C.W.)
2-Speed motor.		9	28-0004	Grommet

Features

The 239 is our largest capacity fan heater - ideal for buses and other large capacity requirements.





Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
12-4503	Heater 12V	1	22-0140	Heater Coil	10	24-0893	Side (R)
12-4504	Heater 24V	2	23-0048	Adapter	11	24-0894	Venturi
		3	23-0009	Door	12	25-0023	Fan (6.6" C.C.W.)
Specifications		_ 4	23-0045	Louver	13	25-0029	Switch
Heating	-20000 Btu/hr (5860 W)	5	24-0110	Motor Bracket	14	25-0067	Knob
Air Flow	-265 CFM (450 m ³ /h)	6	24-0175	Base	15	25-0105	Motor 12V
Current	-5.8 Amps/12V	7	24-0890	Coil Protector		25-0107	Motor 24V
	-2.9 Amps/24V	8	24-0891	Cover	16	28-0014	Grommet
Weight	-8.5 lbs. (3.8 kg)	9	24-0892	Side (L)			
2-Speed motor.	_			, ,			

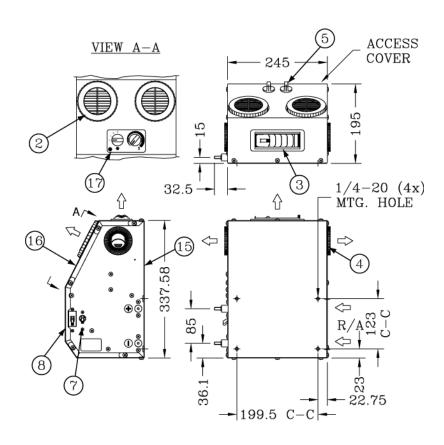
Features

The 245 offers the ability to control fan speed with a control on the box. Ideal for auxiliary heaters or small cab applications.

Heater is internally grounded.



Fan Heater Electric Model 290N (North America only)



Part Descriptions: Specifications

Specificati	ions	No.	Part No.	Description	No.	Part No.	Description
Heating	2kW (36V)	3	23-0145	Louver	11	25-1204	Contactor
	1.6kW (48V)	4	23-0171	Louver	12	25-1373	Resistor 10Ω (12-9038)
	220 CFM (339.8m3/h)	5	25-0435	Knob	13	25-1760	Resistor 4Ω (12-9050)
Air flow	55A (36V)	6	25-1160	Heater Element 48V	14	25-1761	Resistor 2.5Ω (12-9038/12-9050)
Current	42A (48V)	6	25-1169	Heater Element 36V	15	24-4796	Casing Stainless Steel
Weight	18 lbs. (8.16kg)	7	25-1372	Circuit Breaker 8A/80V	16	24-4797	Cover Stainless Steel
_	_	8	25-1481	Cirucit Breaker 50A/80V	17	28-0722	Overlay
		8	25-2459	Circuit Breaker 60A/80V		Items 1.6	10 to 14 are not shown



Blower Heater Model 202 37 (9.5), 4plcs.-Mounting Hole 5/8" (15.9) OD. (Rear Conn.) 16.79 (426.5) Alt. Side Conn. Alt. Mounting Bracket Location El. Leads, Ext. 12"±2" (300±50) Orange-High, Red-Medium Yellow-Low, Black(Ground) Terminals: 4 x .25 TAB (400)Alt. Bottom Conn. Amp# 42460-2

Part Descriptions: Specifications

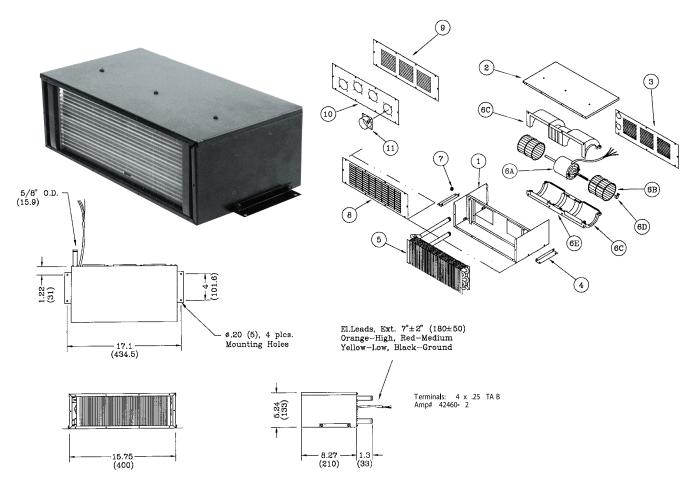
Part No.		No.	Part No.	Description	No.	Part No.	Description
12-0203	Heater 12V - Rear Conn.	1	24-0009	Casing	7D	25-0022	Clip
12-0213	Heater 12V - Side Conn.	2	24-0008	Cover	7E	25-0020	Motor Tape
12-0204	Heater 24V - Rear Conn.	3	24-0012	Mounting Bracket	8	28-0010	Snap-in Plug
12-0214	Heater 24V - Side Conn.	4	22-0014	Heater Coil	9	28-0013	Snap-in Plug
12-0293	Heater 12V - Bottom Conn.			(Side Conn.)	10	28-0005	Grommet
Cuasifications		5	22-0021	Heater Coil			(Rear Conn.)
Specifications				(Bottom Conn.)	11	24-0060	Grill
Heating	- 24700 Btu/hr (7240 W)	6	22-0024	Heater Coil	12	24-0045	Grill
Air Flow	- 295 CFM (500 m ³ /h)			(Rear Conn.)	13	24-0066	Front (4 x 2" HA)
Current	- 12 Amps/12V	7	15-0503	Blower Assy. 12V		24-0067	Front (4 x 2 1/2" HA)
	- 6 Amps/24V		15-0504	Blower Assy. 24V	14	23-0110	Hose Adapter 2"
Weight	- 9 lbs. (4 kg)	7A	25-0070	Motor 12V		23-0125	Hose Adapter 2 1/2"
3-Speed motor.			25-0075	Motor 24V	Itom	11_1/1 are (untional and have to be ordered
		7B	25-0017	Blower Housing	Items 11-14 are optional and have to be or separately.		phional and have to be ordered
		7C	25-0021	Blower Wheel	sepa	iatory.	

Features

The 202 offers flexible installation options to fit a wide range of applications. Can be ducted for defrost capabilities. Also available with an oil coil.



Blower Heater Model 205



Part Descriptions: Specifications

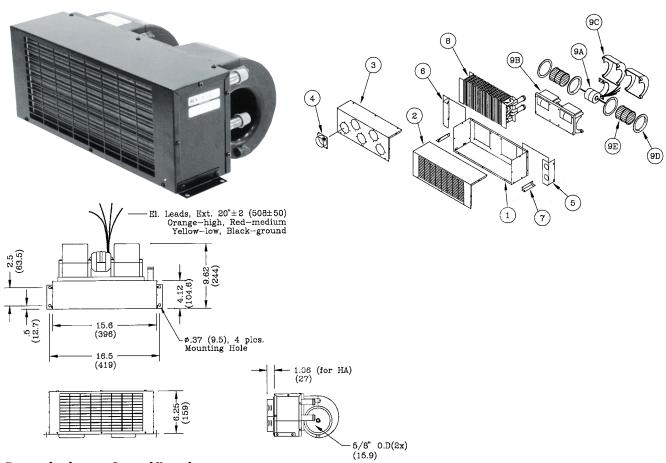
Part No.		No.	Part No.	Description	No.	Part No.	Description
12-0503	Heater 12V	1	24-0225	Casing	7	28-0014	Grommet
12-0504	Heater 24V	2	24-0226	Cover	8	24-0060	Grill
		3	24-0199	Grill	9	24-0045	Grill
		4	24-0133	Mounting Bracket	10	24-0066	Front (4 x 2"HA)
Specifications		5	22-0060	Heater Coil		24-0067	Front (4 x 2 1/2"HA)
Heating	- 24700 Btu/hr (7240 W)	6	15-0503	Blower Assy. 12V	11	23-0110	Hose Adapter 2"
Air Flow	- 295 CFM (500 m ³ /h)		15-0504	Blower Assy. 24V		23-0125	Hose Adapter 2 1/2"
Current	- 12 Amps/12V	6A	25-0070	Motor 12V			
0 0.1.01.10	- 6 Amps/24V		25-0075	Motor 24V			
Weight	- 13.5 lbs. (6 kg)	6B	25-0021	Blower Wheel			
3-Speed motor.	1010 1001 (0 1.8)	6C	25-0017	Blower Housing			
o opeca meter.		6D	25-0022	Clip			
		6E	25-0020	Motor Tape		s 8-11 are op rately.	otional and have to be ordered

Features

A more heavy duty option than the 202. The 205 offers the same installation flexibility. Also available with an oil coil.



Blower Heater Model 212



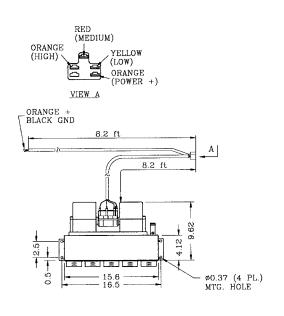
Part Descriptions: Specifications

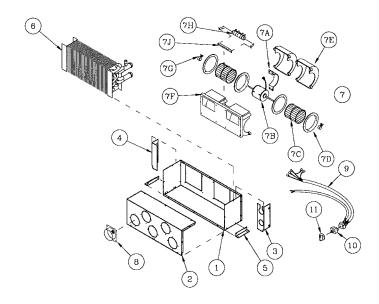
Part No.		No.	Part No.	Description	No.	Part No.	Description
12-1203	Heater 12V (w.24-0056)	1	24-0055	Casing	9	15-1513	Blower Assy. 12V
12-1204	Heater 24V (w.24-0056)	2	24-0056	Cover		15-1514	Blower Assy. 24V
12-1223	Heater 12V (w.24-1011) &	3	24-1011	Cover (5 HA's)	9A	25-0053	Motor 12V, 3-Speed
12-1224	Heater 24V (w.23-0125) (5x)	4	23-0125	Hose Adapter 2 1/2"		25-0076	Motor 24V, 3-Speed
		5	24-0057	Coil Bracket	9B	25-0048	Blower Housing
		6	24-0058	Coil Bracket	9C	25-0348	Housing Top
		7	24-0012	Mounting Bracket	9D	25-0060	Venturi
Specifications		8	22-0090	Heater Coil	9E	25-0200	Blower Wheel
Heating	-36000 Btu/hr (10550 W)					25-0022	Clip (B.W.)
Air Flow	-400 CFM (680 m ³ /h)						
Current	-14 Amps/12V						
	-8 Amps/24V						
Weight	-12 lbs. (5.5 kg)						
3-Speed motor.	-						

Features

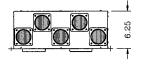
A higher capacity heater than the 202 and 205, the 212 equipped with hose adapters offers installation flexibility for defrosting and cab ducting requirements.

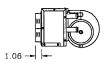
Blower Heater Model 212 Marine











DETAIL OF RESISTOR

TO MOTOR (ORANGE) LOW SPEED MED. SPEED HIGH SPEED

Important! Motor is of a non-explosion proof design. The heater must be installed in areas where flammable liquids and vapors are not present.

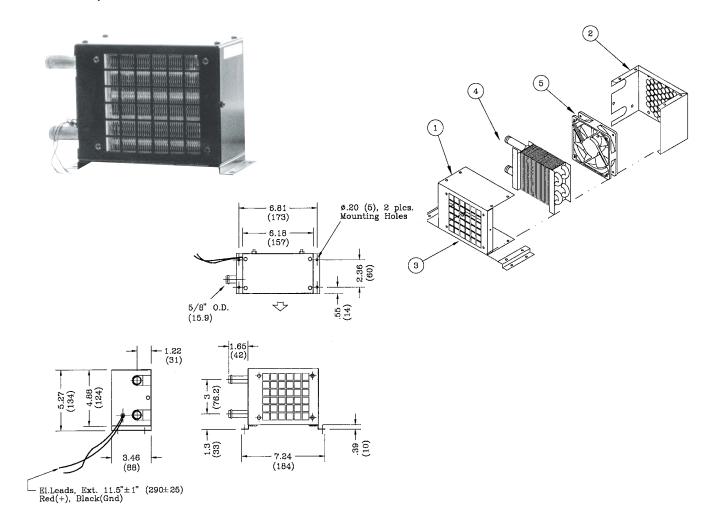
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
12-1239	Heater 12V	1	24-3937	Casing	7D	25-0060	Venturi
		2	24-3938	Cover	7E	25-0348	Housing Top
Cuasifications		3	24-3939	Coil Bracket	7F	25-0048	Blower Housing
Specifications		4	24-3940	Coil Bracket	7G	28-0022	Clip
Heating	- 40000 Btu/hr (11700 W)	5	24-3945	Mounting Bracket	7H	25-0601	Resistor 12V w/Bkt
Air Flow	- 500 CFM (850 m ³ /h)	6	22-0520	Heater Coil	7J	29-0130	Resistor Bracket
Current	- 22 Amps/12V	7	15-1561	Blower Assy. 12V	8	23-0125	Hose Adapter 2 1/2"
		7A	25-0861	Motor Mount	9	25-1126	Wiring Harness
Weight	- 15 lbs. (6.8 kg)	7B	25-0655	Motor 12V	10	25-0044	Switch 25 Amp
PM Motor 3-S All Hardware	Speed motor. Stainless Steel	7C	25-0200	Blower Wheel	11	25-0067	Knob

Features

This powerful version of the popular #212 family of heaters is specifically designed for the corrosive ocean environment. Coil is made of copper with stainless steel (SS) end plates. Hardware and casing are made of SS as well. Engineering plastics are used for hose adapters and blower. Details of the blower can be found in the blower section. Hose adapters make the heater suitable for ducting to windshields etc. Switch for 3 speed operation, wiring harness and knob are included.





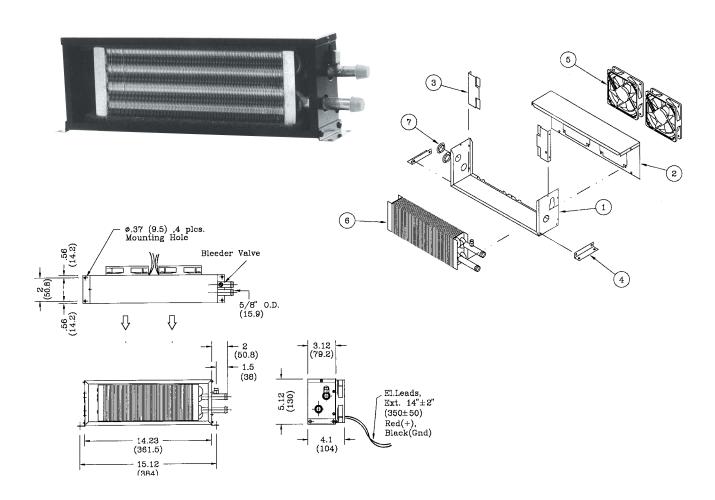
Part Descriptions: Specifications

Part No.		No.	Part No.	Description
12-3421	Heater 12V	1	24-1105	Casing (Front)
12-3422	Heater 24V	2	24-1106	Casing (Rear)
		3	24-1107	Mounting Bracket
Specifications		4	24-0041	Heater Coil
Heating	- 32000 Btu/hr (9380 W)	5	25-0172	Fan 12V
Air Flow	- 350 CFM (595 m ³ /h)		25-0244	Fan 24V
Current	- 12 Amps/12V			
	- 6 Amps/24V			
Weight	- 25.5 lbs. (11.5 kg)			
2-Speed motor.	· ·			

Features

The low amp current of the 234HD allows for mounting in applications such as motor homes, where an auxiliary heater is required.





Part Descriptions: Specifications

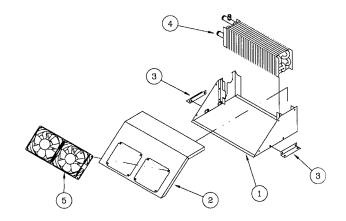
Part No.		No.	Part No.	Description
12-3601	Heater 12V	1	24-0369	Casing
12-3602	Heater 24V	2	24-0370	Cover
		3	24-0380	Coil Bracket
Specifications		4	24-0012	Mounting Bracket
Heating	-8700 Btu/hr (2550 W)	5	25-0172	Fan 12V
Air Flow	-130 CFM (220 m ³ /h)		25-0244	Fan 24V
Current	-0.7 Amps/12V	6	22-0083	Heater Coil
	-0.35 Amps/24V	7	28-0010	Snap-in Plug
Weight	-5 lbs. (2.3 kg)			
1-Speed motor.				

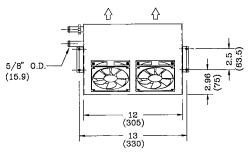
Features

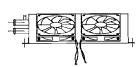
A larger capacity heater than the 234HD, the 236 offers the capacity to handle larger low amp heater requirements.

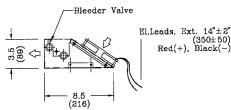












Part Descriptions: Specifications

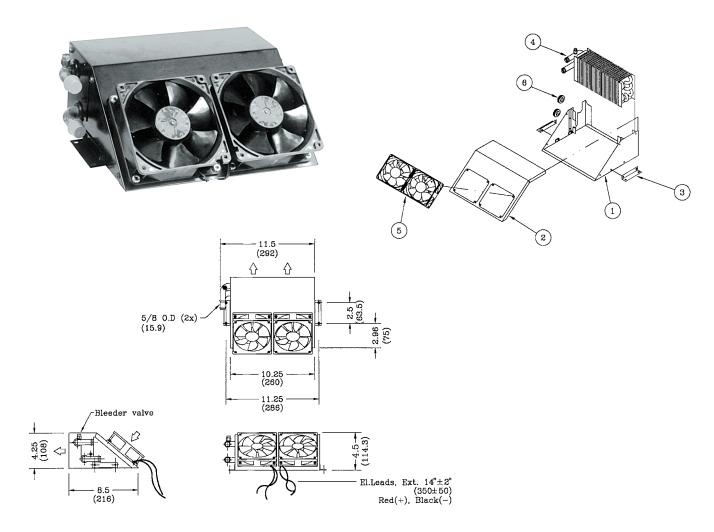
Part No.	
12-4701	Heater 12V
12-4702	Heater 24V
Specifications	
Heating	-8700 Btu/hr (2550 W)
Air Flow	-130 CFM (220 m ³ /h)
Current	-0.70 Amps/12V
	-0.35 Amps/24V
Weight	-6.1 lbs. (2.8 kg)
1-Speed motor.	

No.	Part No.	Description
1	24-1114	Casing
2	24-1115	Cover
3	24-0012	Mounting Bracket
4	22-0171	Heater Coil
5	25-0172	Fan 12V
	25-0144	Fan 24V

Features

The 247 is another option for low amp heater requirements.





Part Descriptions: Specifications

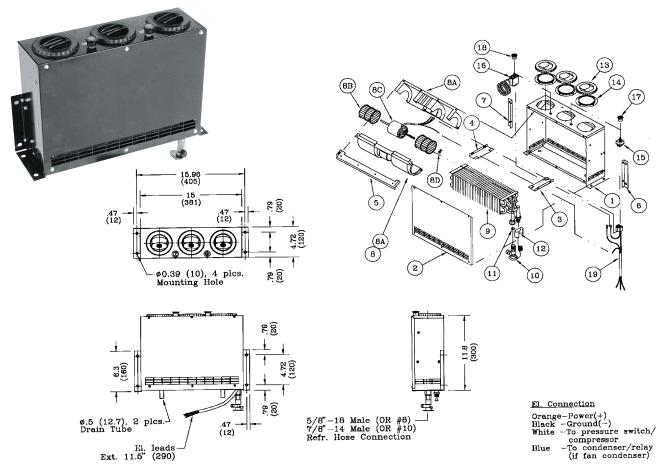
Part No.		No.	Part No.	Description
12-4901	Heater 12V	1	24-1189	Casing
		2	24-1190	Cover
		3	24-0012	Mounting Bracket
Specifications		4	22-0203	Heater Coil
Heating	-10000 Btu/hr (2930 W)	5	25-0447	Fan 12V
Air Flow	-160 CFM (270 m ³ /h)	6	28-0009	Grommet
Current	- 1.0 Amps/12V			
Weight	-7.5 lbs. (3.4 kg)			
1-Speed motor.				

Features

The 249 offers similar mounting and installation to the 247, in a larger capacity package.

IV. Compact AC





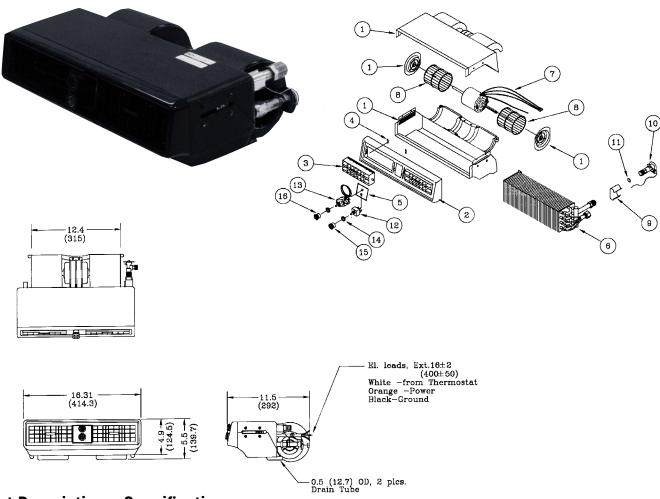
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
13-0121	Air Conditioner 12V	1	24-1584	Casing	8D	25-0022	Clip
13-0122	Air Conditioner 24V	2	24-1585	Cover	9	21-0276	Evaporator Coil
		3	24-1586	Coil Bracket (R)	10	26-0162	Expansion Valve
Specifications		4	24-1587	Coil Bracket (L)	11	27-0602	O-Ring #8
Cooling	-15700 Btu/hr (4600 W)	5	24-1588	Blower Support	12	26-0006	Bulb Clamp
Air Flow	-200 CFM (340 m ³ /h)	6	24-1941	Mounting Bracket (R)	13	23-0005	Louver
Current	-13 Amps/13.5V	7	24-1942	Mounting Bracket (L)	14	23-0048	Adapter
	-6.5 Amps/27V	8	15-0503	Blower 12V	15	25-0029	Blower Switch
Weight	-19 lbs. (8.6 kg)		15-0504	Blower 24V	16	25-0045	Thermostat
		88	25-0017	Blower Housing	17	25-0067	Knob
Casing made of	f 18GA (1.25mm) Cold Rolled	8B	25-0021	Blower Wheel	18	25-0068	Knob
Steel and finished in black semi-gloss epoxy		8C	25-0070	Motor 12V	19	25-0586	Wiring Harness
powder coat.	. ,		25-0076	Motor 24V			5

Features

The 301 is a compact air conditioner that is ideal for small cabs. It can be wall mounted or used as a stand alone floor mount.





Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
13-0221	Air Conditioner 12V	1	28-0001	Case	9	26-0006	Bulb Clamp
13-0222	Air Conditioner 24V	2	28-0002	Bezel	10	26-0162	Expansion Valve
		3	23-0011	Louver	11	27-0602	O-Ring #8
Specifications		_ 4	23-0028	Louver Strip	12	25-0029	Switch
Cooling	-17950 Btu/hr (5260 W)	5	25-0032	Switch Plate	13	25-0030	Thermostat
Air Flow	-250 CFM (425 m ³ /h)	6	21-0003	Evaporator Coil	14	25-0059	Nut Cover
Current	-11 Amps/13.5V	7	25-0677	Motor 12V	15	25-0067	Knob
	-5.5 Amps/27V		25-0678	Motor 24V	16	25-0068	Knob
Weight	-9 lbs. (4 kg)	8	25-0021	Blower Wheel	17	25-0679	Wiring Harness
3-Speed motor.							(Not Shown)

Features

The 302 is a compact unit that can be ducted to deliver air flow where desired. Ideal for dash or compartment mounting.





Part Descriptions: Specifications

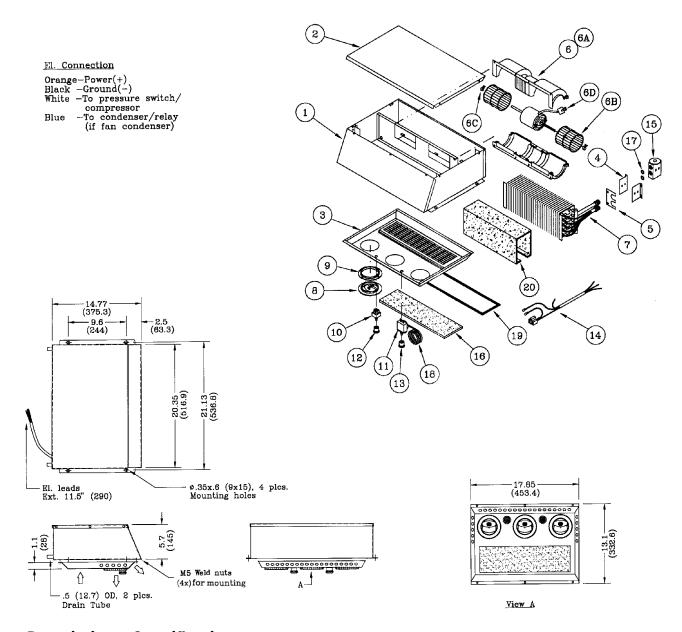
Part No.		Specification	1\$	
13-5521 13-5522	Air Conditioner 12V Air Conditioner 24V	Cooling Air Flow Current Weight	-20000 Btu/hr (5860 W) -275 CFM (468 m³/h) -12 Amps/13.5V -6 Amps/27V -31 lbs. (14 kg)	Made of 18GA (1.25mm) Cold Rolled Steel and finished in grey epoxy powder coat.

Features

The 355 is a low profile roof mount air conditioner.



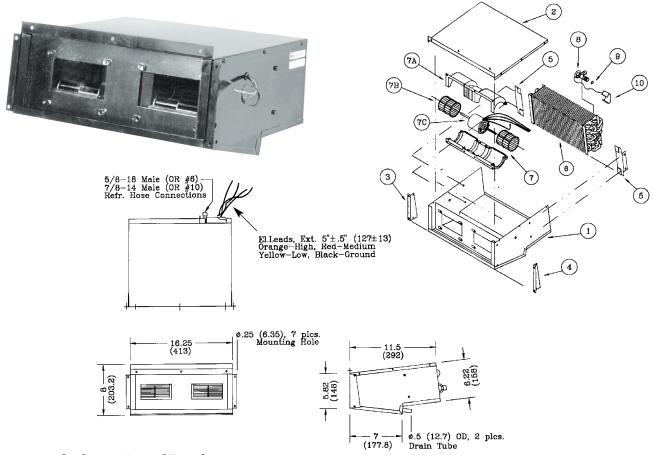
Dimension Profiles



Part Descriptions: Specifications

No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2177	Casing Assy.	6C	25-0643	Motor 12V	13	25-0068	Knob (Temp.)
2	24-2296	Cover Assy.		25-0644	Motor 24V	14	25-0672	Wiring Harness
3	24-2437	Air Plenum	6D	25-0022	Clip	15	26-0190	Block Valve
4	24-2439	Support Bracket	7	21-0399	Evaporator Coil	16	26-0431	Air Filter
5	24-2440	Cover Plate	8	23-0005	Louver	17	27-0602	O-Ring #8
6	15-0533	Blower 12V	9	23-0048	Adapter	18	28-0031	PVC Hose
	15-0534	Blower 24V	10	25-0044	Blower Switch	19	28-0166	Hook Tape
6A	25-0017	Blower Housing	11	25-0045	Thermostat	20	28-0230	Reticulated Foam
6B	25-0021	Blower Wheel	12	25-0067	Knob(Fan)			





Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
13-1153	Air Conditioner 12V	1	24-0267	Casing	7A	25-0017	Blower Housing
13-1154	Air Conditioner 24V	2	24-0270	Cover	7B	25-0021	Blower Wheel
		3	24-0192	Mounting Bracket (L)	7C	25-0070	Motor 12V
Specifications		_ 4	24-0193	Mounting Bracket (R)		25-0075	Motor 24V
Cooling	-21800 Btu/hr (6390 W)	5	24-0194	Coil Bracket	8	26-0162	Expansion Valve
Air Flow	-325 CFM (552 m ³ /h)	6	21-0045	Evaporator Coil	9	27-0602	O-Ring #8
Current	-11.6 Amps/13.5V	7	15-0503	Blower Assy. 12V	10	26-0006	Bulb Clamp
	-5.8 Amps/27V		15-0504	Blower Assy. 24V			'
Veight	-17 lbs. (7.7 kg)			,			
B-Speed motor.							
Made of 18GA	(1.25mm) Cold Rolled Steel black semi-gloss epoxy						

Features

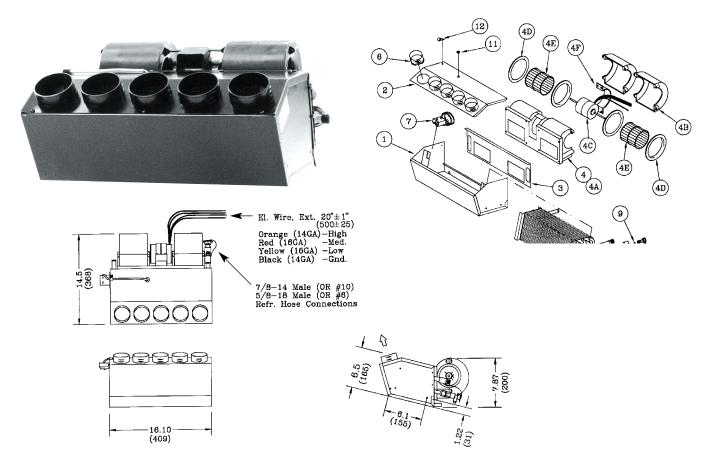
separately.

The 311 is ideal for ambulance requirements.

powder coat. Louvers have to be ordered



Heater-Air Conditioner Model 306



Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
13-0651	Heater-AC 12V	1	24-0035	Casing	4E	25-0200	Blower Wheel
13-0652	Heater-AC 24V	2	24-0404	Cover	4F	25-0271	Motor Mount
		3	24-0497	Blower Plate	5	21-0005	Combo Coil
Specifications		_ 4	15-1513	Blower 12V	6	23-0038	Hose Adapter 2 1/2"
Heating	-33000 Btu/hr (9675 W)		15-1514	Blower 24V	7	25-0069	Thermostat
Cooling	-22500 Btu/hr (6685 W)	4A	25-0048	Blower Housing	8	26-0162	Expansion Valve
Air Flow	-400 CFM (680 m ³ /h)	4B	25-0348	Housing Top	9	27-0602	O-Ring #8
Current	-14 Amps/13.5V	4C	25-0053	Motor 12V	10	26-0006	Bulb Clamp
	-7 Amps/27V		25-0076	Motor 24V	11	28-0021	Snap-in Plug
Weight	-19 lbs. (8.6 kg)	4D	25-0060	Venturi	12	29-0139	Half Clamp 5/16"

Casing made of 18GA (1.25mm) Cold Rolled Steel and finished in black semi-gloss epoxy powder coat.

Features

The 306 is ideal for under seat or dash mounting. It's high performance capacity can handle most cab requirements. It can also be used in limousine applications.



Heater-Air Conditioner Model 310



Part Descriptions: Specifications

Part No.		Specificatio	ns	
13-1003	Heater-AC 12V	Heating	-25500 Btu/hr (7480 W)	Made of 18GA (1.25mm) Cold Rolled
13-1004	Heater-AC 24V	Cooling	-19775 Btu/hr (5800 W)	Steel and finished in black semi-gloss
13-1023	Air Conditioner 12V	Air Flow	-300 CFM (510 m ³ /h)	epoxy powder coat.
13-1024	Air Conditioner 24V	Current	-12 Amps/13V	
13-1090	Plenum Assy.		-6 Amps/27V	Pictured with optional cover (item 19)
	Incl.19A, 19B, 19C	Weight	-27.3 lbs. (12.4 kg)	installed.

Features

The 310 is a compact unit that can be used as a free blowing or ducting unit to direct air around the cab. A remote mount control panel is required for this system.

0.5 (12.7) OD, 2 plcs. — Drain Pipe

Dimension Profiles

El. Connector (View A) Ext. 7"±1"(180±25) 2.3 -(58.4) -- 17.5 --(444.8) ⊷.8 (20.3) 1→ (25) -- 15.5 --(3**93.6**) Block Valve Conn. (25.4) - 18.4 -(467.3)

View without Louver Adapter



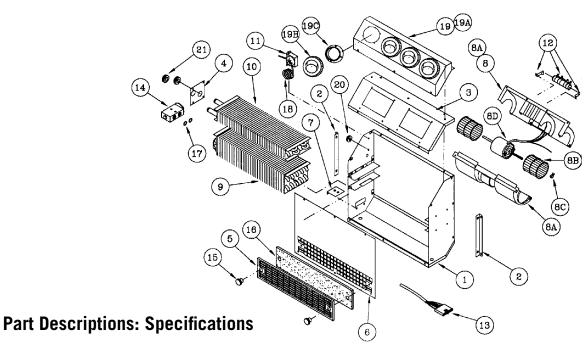
View A

A-Orange B-Red C-Yellow D-Black E-White F-White

High speed

-Medium speed
-Low speed
-Ground
-From AC On-Off Switch
-To Compressor (over H/L switch)

Wheather pack 6-Way Male Conn. #12010975 (MCC #31-1046) with Terminal #12124582 (MCC #31-1039) and seal #12010293 (MCC #31-1024).



ø0.31 (8), 4 plcs.
Mounting Hls.

No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2124	Casing	8B	25-0021	Blower Wheel	15	26-0263	Knurled Knob
2	24-2125	Mounting Bracket	8C	25-0022	Clip	16	26-0399	Air Filter
3	24-2126	Blower Plate	8D	25-0228	Motor 12V	17	27-0602	O-Ring
4	24-2166	Cover Plate		25-0298	Motor 24V	18	28-0031	PVC Hose
5	24-2167	Grill	9	21-0364	Evaporator	19	13-1090	Plenum Assy.
6	24-2168	Front Cover	10	22-0319	Heater Coil			Inc. 19A, B, C.
7	24-2211	Expansion Valve Bkt.	11	25-0069	Thermostat	19A	24-2396	Plenum
8	15-0551	Blower 12V	12	25-0601	Resistor 12V	19B	23-0005	Louver
	15-0552	Blower 24V		25-0602	Resistor 24V	19C	23-0048	Adapter
8A	25-0017	Blower Housing	13	25-0664	Wiring Harness	20	28-0004	Grommet
			14	26-0190	Block Valve	21	28-0009	Grommet



Heater-Air Conditioner Model 316

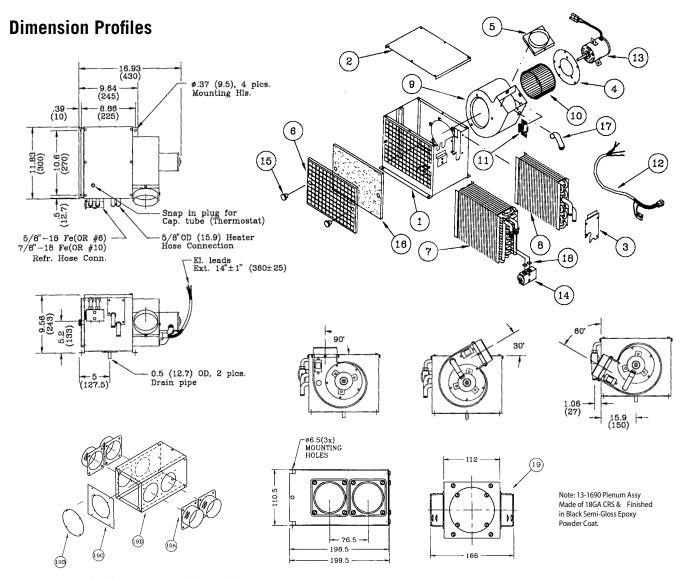


Part Descriptions: Specifications

Part No.		Specification	ns	
13-1601 13-1602 13-1690	Heater-AC 12V Heater-AC 24V Plenum Assy. Inc. 19A -19D	Heating Cooling Air Flow Current Weight	-32500 Btu/hr (9525 W) -26500 Btu/hr (7770 W) -350 CFM (595 m³/h) -24 Amps/12V -12 Amps/24V -26 lbs. (11.8kg)	The unit is supplied w/o heater valve and de-icing thermostat, which have to be installed if needed.

Features

The 316 is designed for behind the seat installations or for sleeper bunks. It is also designed to duct air around the cab. The blower can be rotated as shown in dimension profiles.



Part Descriptions: Specifications

No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2425	Casing	10	25-0098	Blower Wheel	16	26-0430	Air Filter
2	24-2426	Cover	11	25-0136	Resistor 12V	17	27-0105	Vent Tube
3	24-2427	Cover Plate		25-0552	Resistor 24V	18	27-0602	O-Ring #8
4	24-2431	Motor Plate	12	25-0538	Wiring Harness	19*	13-1690	Plenum Assy
5	24-2432	Hose Adapter	13	25-0675	Motor 12V	19A	23-0125	Hose Adapters 2.5"
6	24-2501	Filter Grill		25-0676	Motor 24V	19B	23-0006	Cover Plate
7	21-0395	Evaporator Coil	14	26-0190	Block Valve	19C	24-3317	Covers
8	22-0339	Heater Coil	15	26-0263	Knurled Knob	19D	24-3316	Plenum
9	25-0668	Blower Housing					10 is sulism	al and has to be endoudd

Item 19 is optional and has to be ordered seperately.

Features

The 316 is designed for behind the seat installations or for sleeper bunks. It is also designed to duct air around the cab. The blower can be rotated as shown in dimension profiles.

Heater-Air Conditioner Model 320



Note:

Switch is not as depicted in photo, has been changed to sealed rocker switch.

Part Descriptions: Specifications

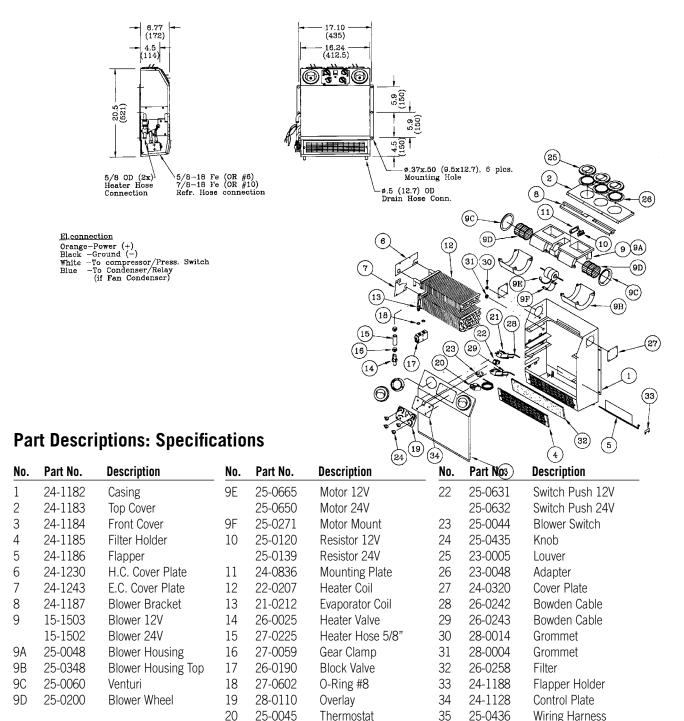
Part No.		<u>Specifications</u>		
13-2021 13-2022 13-2051 13-2052	Heater-AC 12V Heater-AC 24V Air Conditioner 12V Air Conditioner 24V	Heating Cooling Air Flow- Current Weight	-28000 Btu/hr (8200 W) -21000 Btu/hr (6150 W) 380 CFM (646 m³/h) -18 Amps/13.5V -9 Amps/27V -40 lbs. (18 kg)	Made of 18GA (1.25mm) Cold Rolled Steel and finished in black semi-gloss epoxy powder coat.
		3-Speed blowe	l.	

Features

The 320 is a universal wall mounted unit that can handle the requirements of most off-road cabs. An outside filter kit and damper door can be added for outside air.



Dimension Profiles



Features

The 320 is a universal wall mounted unit that can handle the requirements of most off-road cabs. An outside filter kit and damper door can be added for outside air.

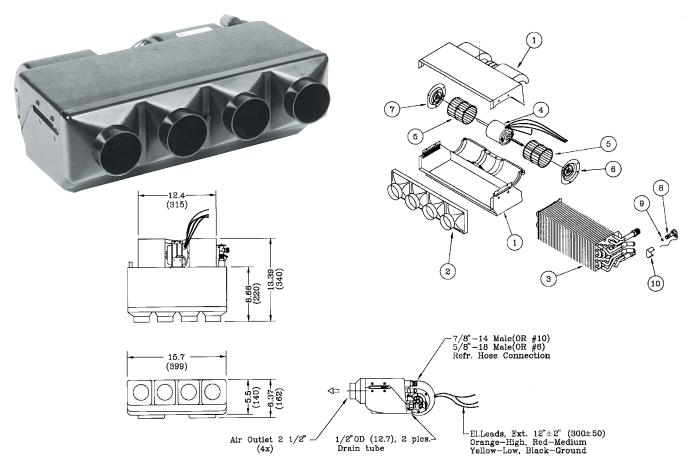
Rotary Control

(Not Shown)

21

26-0095





Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
13-0953	Heater-AC 12V	1	28-0016	Case	6	28-0019	Venturi (R)
13-0954	Heater-AC 24V	2	28-0006	Bezel	7	28-0020	Venturi (L)
Specifications		3 4	21-0012 25-0070	Combo Coil Motor 12V	8 9	26-0162 27-0602	Expansion Valve O-Ring #8
Heating	-20200 Btu/hr (5920 W)		25-0076	Motor 24V	10	26-0006	Bulb Clamp
Cooling	-15100 Btu/hr (4425 W)	5	25-0021	Blower Wheel			_ 5.00 5.00.01
Air Flow	-310 CFM (530 m ³ /h)						
Current	-11 Amps/13.5V						
	-5.5 Amps/27V						
Weight	-10.5 lbs. (4.8 kg)						
3-Speed motor.	· ·						
Casing made of	ABS.						

Features

The 309 is a compact unit that can be ducted to deliver air flow where desired. Ideal for dash or compartment mounting.



Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
13-2155	Heater-AC 12V	1	24-0539	Casing	6	22-0130	Heater Coil
		2	24-0274	Cover	7	26-0162	Expansion Valve
		3	24-0275	Front	8	26-0006	Bulb Clamp
Specifications	i	4	15-1513	Blower 12V	9	25-0029	Switch
Heating	-40000 Btu/hr (11720 W)	4A	25-0048	Blower Housing	10	25-0045	Thermostat
Cooling	-27300 Btu/hr (8000 W)	4B	25-0348	Housing Top	11	25-0072	Knob
Air Flow	-450 CFM (765 m ³ /h)	4C	25-0060	Venturi	12	23-0055	Louver
Current	-17 Amps/12V	4D	25-0200	Blower Wheel	13	27-0602	O-Ring #8
Weight	-31 lbs. (14 kg)	4E	25-0053	Motor 12V	14	28-0004	Grommet
_	_	4F	25-0271	Motor Mount	15	28-0021	Snap-in Plug
Made of 18GA (1.25mm) Cold Rolled Steel and finished in black semi-gloss epoxy powder coat.		5	21-0046	Evaporator Coil	10		

Features

The 321 was designed for ambulance installation. It can be used for any deck mounting application. The high capacity of the 321 makes this unit ideal for ambulance and large cabs.





Part Descriptions: Specifications

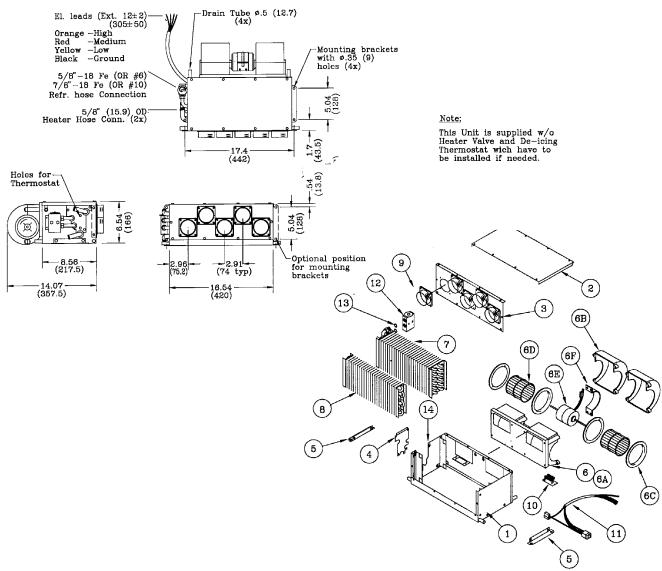
Part No.		Specification	ns	
13-2503	Heater-AC 12V	Heating	-36000 Btu/hr(10500 W)	Permanent magnet motor with ball bearings.
13-2504	Heater-AC 24V	Cooling Air Flow	-28500 Btu/hr (8350 W) -450 CFM (765 m ³ /h)	Casing made of 18GA (1.25mm) Cold Rolled Steel and finished in black semi-gloss
		Current	-16 Amps/13.5V	powder coat.
			-8 Amps/27V	
		Weight	-19 lbs. (8.6 kg)	

Features

The 325 is a universal unit that fits all ducting requirements.



Dimension Profiles



Part Descriptions: Specifications

No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-0027	Casing	6B	25-0348	Housing Top	9	23-0125	Hose Adapter 2.5"
2	24-0028	Cover	6C	25-0060	Venturi	10	25-0136	Resistor 12V
3	24-0013	Cover	6D	25-0200	Blower Wheel		25-0552	Resistor 24V
4	24-0017	Coil Cover (H)	6E	25-0645	Motor 12V	11	25-0671	Wiring Harness
5	24-0033	Mounting Bracket		25-0650	Motor 24V	12	26-0190	Block Valve
6	15-1501	Blower 12V	6F	25-0271	Motor Mount	13	27-0602	O-Ring #8
	15-1502	Blower 24V	7	21-0091	Evaporator Coil	14	25-0069	Thermostat
6A	25-0048	Blower Housing	8	22-0348	Heater Coil			

Features

The 325 is a universal unit that fits all ducting requirements.

Note:

Switch is not as depicted in photo, has been changed to sealed rocker switch.



Part Descriptions: Specifications

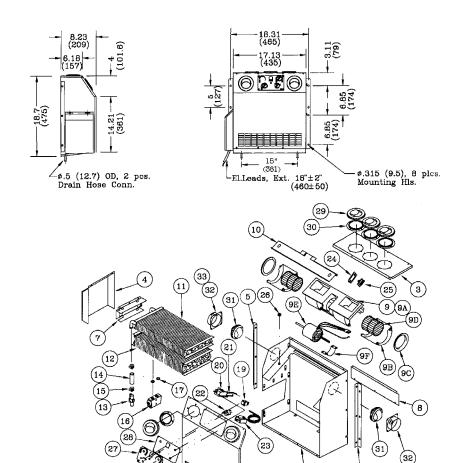
Part No.		Specificatio	ns	
13-3061 13-3062 13-3063 13-3064 13-3067	Heater-AC 12V Heater-AC 24V Air Conditioner 12V Air Conditioner 24V Heater 12V	Heating Cooling Air Flow Current Weight	-42200 Btu/hr(12370 W) -28500 Btu/hr (8350 W) -450 CFM (765 m³/h) -22 Amps/13.5V -11 Amps/27V -38 lbs. (17.2 kg)	Permanent magnet motor with long life brushes. 3-Speed blower. Made of 18GA (1.25mm) Cold Rolled Steel and finished in black semi-gloss epoxy powder coat.
Features				Items 31-35 are optional and have to be ordered separately

Features

Although similar in design and function, the 330 is a larger capacity unit than the 320. It is ideal for street sweepers and large off-road cabs. Outside air can be achieved by adding a filter kit.



Dimension Profiles



Note: 5/8-18 Male (OR #6) 7/8-14 Male (OR #10) Refr. Hose Conn. 5/8" OD Heater Hose Conn. All behind protection cover.

Electrical Connections

Orange - Power (+)

Black - Ground (-)
White - To Compressor/Pressure Switch
Blue - To Condensor/Relay (if fan condensor)

No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-1157	Casing	9F	24-0271	Motor Mount	23	25-0045	Thermostat
2	24-1158	Front Cover	10	24-1160	Blower Mount	24	24-0836	Resistor Bracket
3	24-1159	Top Cover	11	22-0078	Heater Coil	25	25-0120	Resistor 12V
4	24-0205	Protection Cover	12	21-0063	Evaporator Coil		25-0139	Resistor 24V
5	24-0290	Mounting Bracket (L)	13	26-0025	Heater Valve	26	28-0014	Grommet
6	24-0279	Mounting Bracket (R)	14	27-0225	Heater Hose 5/8"	27	28-0110	Overlay
7	24-0242	Coil Bracket	15	27-0059	Gear Clamp	28	24-1128	Control Plate
8	24-0291	Fresh Air Cover	16	26-0190	Block Valve	29	23-0005	Louver
9	15-1503	Blower 12V	17	27-0602	O-Ring #8	30*	23-0048	Adapter
	15-1502	Blower 24V	18	25-0435	Knob	31*	23-0087	Ball Louver
9A	25-0048	Blower Housing	19	25-0631	Switch Push 12V	32*	23-0110	Hose Adapter 2"
9B	25-0348	Blower Housing Top		25-0632	Switch Push 24V	33*	23-0125	Hose Adapter 2.5"
9C	25-0060	Venturi	20	26-0095	Rotary Control	34*	24-2018	Grill
9D	25-0200	Blower Wheel	21	26-0320	Bowden Cable	35*	26-0425	Air Filter
9E	25-0665	Motor 12V	22	25-0044	Blower Switch	36	25-0436	Wiring Harness
	25-0650	Motor 24V						(Not Shown)

Note:

Switch is not as depicted in photo, has been changed to sealed rocker switch.

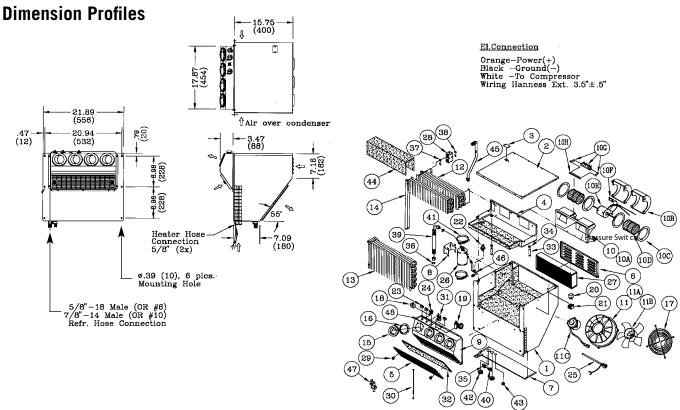


Part Descriptions: Specifications

Part No.		Specification	18	
13-4401 13-4402	Heater-AC 12V Heater-AC 24V	Heating Cooling Air Flow Current Weight	-34000 Btu/hr (9960 W) -17000 Btu/hr (4980 W) -265 CFM (450 m³/h) -33.4 Amps/3.5V -16.7 Amps/27V -77 lbs. (35 kg)	Casing made of 16GA (1.5mm) Cold Rolled Steel and finished in black semi- gloss epoxy powder coat.

Features

The 344 is a unit that has the condenser mounted in the same compartment as the heater-air conditioner. This unit is mounted on the side of any cab and blows air into a louver console. Outside air is standard.



No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2229	Casing Assy.	11	15-7512	Fan Assy. 24V	27	26-0041	Air Filter
2	24-2230	Cover Assy.	11A	25-0577	Venturi	28	26-0190	Block Valve
3	24-1919	Sight Glass Cover	11B	25-0579	Fan	29	26-0263	Knurled Knob
4	24-2231	Drain Pan Assy.	11C	25-0621	Motor 12V	30	26-0347	Bowden Cable
5	24-1921	Recirc. Grill		25-0622	Motor 24V	31	26-0350	Rotary Control
6	24-1922	Filter Cover	12	21-0318	Evaporator Coil	32	26-0374	Air Filter (Recirc.)
7	24-1923	Bottom Plate	13	21-0319	Condenser Coil	33	27-0030	Drain Hose
8	24-1924	R/D Bracket	14	22-0292	Heater Coil	34	27-0091	Drain Hose Clamp
9	24-2010	Plenum	15	23-0005	Louver	35	27-0502	Clamp
10	15-1561	Blower 12V	16	23-0048	Adapter	36	27-0601	O-Ring #6
	15-1562	Blower 24V	17	23-0148	Finger Guard	37	27-0602	O-Ring #8
10A	25-0048	Blower Housing	18	25-0044	Blower Switch	38	27-0603	O-Ring #10
10B	25-0348	Blower Top	19	25-0045	Thermostat	39	27-1107	Refr. Hose Assy. #6
10C	25-0060	Venturi	20	25-0251	Relay 12V	40	27-1108	P-Clamp #8
10D	25-0200	Blower Wheel		25-0219	Relay 24V	41	27-1121	Gear Clamp
10E	25-0655	Motor 12V	21	25-0221	Socket/Relay	42	28-0005	Grommet
	25-0660	Motor 24V	22	25-0343	Pressure Switch	43	28-0045	Grommet
10F	25-0271	Motor Mount	23	25-0435	Knob	44	28-0210	Reticulated Foam
10G	25-0601	Resistor 12V	24	25-0631	Switch Push 12V	45	34-0164	Copper Tube Assy.
	25-0602	Resistor 24V		25-0632	Switch Push 24V	46	34-0167	Copper Tube Assy.
10H	29-0130	Resistor Bracket	25	25-1015	Wiring Harness	47	26-0025	Heater Valve
11	15-7511	Fan Assy. 12V	26	26-0018	Drier Receiver	48	28-0191	Overlay



Switch is not as depicted in photo, has been changed to sealed rocker switch.



Part Descriptions: Specifications

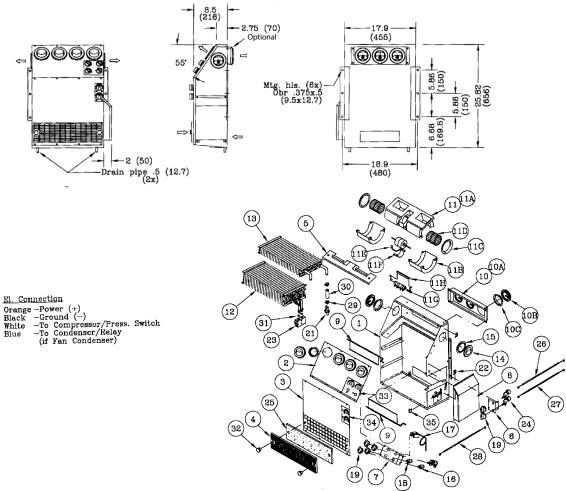
Part No.		Specification	18	
13-4503 13-4504 13-4590 13-4595	Heater-AC 12V Heater-AC 24V Air Plenum Assy. Rear Outlet Flapper Kit	Heating Cooling Air Flow Current Weight	-46000 Btu/hr(13480 W) -33000 Btu/hr (9670 W) -450 CFM (765 m³/h) -22 Amps/13.5V -11 Amps/27V -48 lbs. (22 kg)	Made of 18GA (1.25mm) Cold Rolled Steel and finished in black semi-gloss "texture" epoxy powdercoat. 13-4595 Rear Outlet Flapper Kit includes 1 piece 26-0350, 25-0581, 26-0421 and 26-0079 with hardware. Kit is optional and has to be ordered separately

Features

The 345 is an excellent choice for armored cars and large cabs. Its many options include outside air, rear air damper control, and side air louvers.



Dimension Profiles



No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2235	Casing	11C	25-0060	Venturi	21	26-0025	Heater Valve
2	24-2236	Face Cover	11D	25-0200	Blower Wheel	22	26-0079	Cable Clamp
3	24-2237	Front Cover	11E	25-0228	Motor 12V	23	26-0190	Block Valve
4	24-2238	Grill		25-0298	Motor 24V	24	26-0350	Rotary Control
5	24-2239	Blower Support	11F	25-0271	Motor Mount	25	26-0400	Air Filter
6	24-2240	Control Bracket	11G	25-0601	Resistor 12V	26	26-0421	Bowden Cable
7	24-2241	Control Bracket		25-0602	Resistor 24V			(R/A-Option)
8	24-2242	Protection Cover	11H	29-0130	Resistor Bracket	27	26-0422	Bowden Cable (F/A)
9	24-2243	Flapper Door	12	21-0362	Evaporator Coil	28	26-0423	Bowden Cable (Heat)
10	13-4590	Air Plenum Assy.	13	22-0318	Heater Coil	29	27-0059	Gear Clamp
10A	24-2447	Plenum	14	23-0005	Louver	30	27-0225	Heater Hose
10B	23-0005	Louver	15	23-0048	Adapter	31	27-0602	O-Ring #8
10C	23-0048	Adapter	16	25-0044	Blower Switch	32	26-0263	Knurled Knob
11	15-1551	Blower 12V	17	25-0118	Thermostat Assy.	33	28-0212	Overlay
	15-1552	Blower 24V	18	25-0307	Switch	34	28-0213	Overlay
11A	25-0048	Blower Housing	19	25-0581	Knob	35	24-2274	Mounting Bracket
11B	25-0348	Housing Top	20	25-0669	Wiring Harness (Not Shown)			



Note:

Switch is not as depicted in photo, has been changed to sealed rocker switch.



Part Descriptions: Specifications

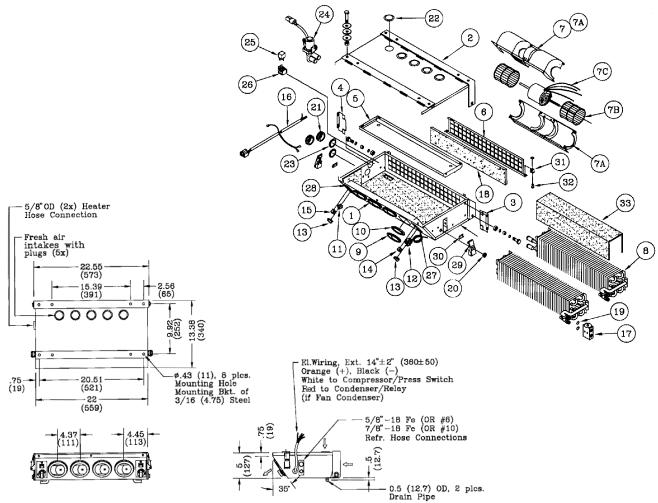
Part No.		Specification Specification	ns	
13-4603	Heater-AC 12V	Heating	- 17500 Btu/hr (5130 W)	3-Speed motor.
13-4604	Heater-AC 24V	Cooling	- 17300 Btu/hr (5070 W) -AC	Made of 18GA (1.25mm) Cold Rolled Steel
13-4623	Air Conditioner 12V	only		finished in black textured epoxy.
13-4624	Air Conditioner 24V		- 14250 Btu/hr (4180 W) -	
			Heater-AC	* Only for Heat/AC version.
		Air Flow	- 250 CFM (425 m ³ /h)	** Only for AC version
		Current	- 12 Amps/13.5 V	
			- 6 Amps/27V	
		Weight	- 33 lbs. (15 kg)	

Features

The 346 is a compact overhead with a heater option. Its compact design makes it an excellent choice for many off-road cabs. The convenient swing-down unit makes for easy service.



Dimension Profiles



No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-1991	Casing Assy.	10	23-0048	Adapter	22	28-0012	Snap-in Plug
2	24-1992	Cover Assy.	11	25-0029	Blower Switch	23	28-0013**	Snap-in Plug
3	24-1979	Coil Bracket	12	25-0118	Thermostat	24	26-0348	Solenoid Valve 12V
4	24-1980	Coil Bracket	13	25-0435	Knob		26-0194	Solenoid Valve 24V
5	24-1981	Drain Pan	14	25-0631	Switch Push 12V(AC)	25	25-0251	Relay 12V
6	24-1982	Filter Holder		25-0632	Switch Push 24V(AC)		25-0219	Relay 24V
7	15-0533	Blower 12V	15	25-0633*	Switch Push 12V (Heat)	26	25-0221	Socket Relay
	15-0534	Blower 24V		25-0634*	Switch Push 24V (Heat)	27	28-0173	Overlay
7A	25-0017	Blower Housing	16	25-0636**	Wiring Harness	28	28-0174	Overlay
7B	25-0021	Blower Wheel		25-0637*	Wiring Harness	29	29-0221	Latch
7C	25-0643	Motor 12V	17	26-0190	Block Valve	30	29-0222	Latch Hook
	25-0644	Motor 24V	18	26-0375	Air Filter	31	29-0075	Receptacle
8	21-	Evaporator Coil	19	27-0602	O-Ring #8	32	29-0076	Stud, Oval Slotted
	0315**	Combo Coil (HE)	20	28-0004	Grommet		29-0077	Retainer
9	21-0314* 23-0005	Louver	21	28-0005*	Grommet	33	28-0185	Reticulated Foam



Note:

Switch is not as depicted in photo, has been changed to sealed rocker switch.



Part Descriptions: Specifications

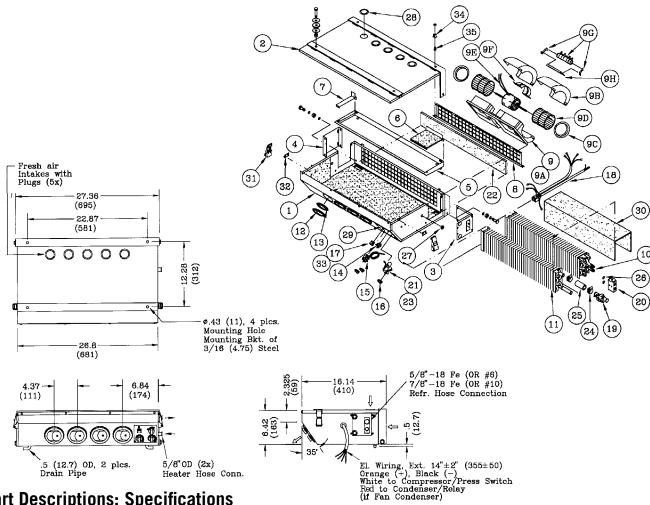
Part No.		Specification	1\$	
13-4703 13-4704 13-4723 13-4724 13-4795	Heater-AC 12V Heater-AC 24V Air Conditioner 12V Air Conditioner 24V Heater Conv. Kit	Heating Cooling Air Flow Current Weight	-40000 Btu/hr (11720 W) -21000 Btu/hr (6150 W) -450 CFM (765 m³/h) -23 Amps/13.5V -11.5 Amps/27V -49 lbs. (22.2 kg)	3-Speed motor. Made of 18GA (1.25mm) Cold Rolled Steel and finished in black textured epoxy powder coat. * Only for Heat/AC version. Heater and Evaporator Coil can be changed to have opposite connections.

Features

The 347 is a larger capacity version of the 346. The coils can be flipped to either side of the unit to accommodate different installations. Outside air is available. This high capacity unit will handle most off-road cabs.



Dimension Profiles



No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2215	Casing Assy.	9F	25-0271	Motor Mount	21	26-0350*	Rotary Control
2	24-2216	Cover Assy.	9G	25-0601	Resistor 12V	22	26-0376	Air Filter
3	24-1956	Coil Bracket		25-0602	Resistor 24V	23	26-0377*	Bowden Cable
4	24-1957	Coil Bracket	9H	29-0130	Resistor Bracket	24	27-0059*	Gear Clamp
5	24-1958	Drain Pan	10	21-0313	Evaporator Coil	25	27-0225*	Heater Hose
6	24-2228	Coil Support Assy.	11	22-0290*	Heater Coil	26	27-0602	5/8"(HD)
7	24-1960	Coil Support	12	23-0005	Louver	27	28-0004	O-Ring #8
8	24-1961	Filter Holder	13	23-0048	Adapter	28	28-0012	Grommet
9	15-1561	Blower 12V	14	25-0044	Blower Switch	29	28-0172	Snap-in Plug
	15-1562	Blower 24V	15	25-0118	Thermostat	30	28-0187	Overlay
9A	25-0048	Blower Housing	16	25-0435	Knob		28-0189*	Reticulated Foam
9B	25-0348	Housing Top	17	25-0631	Switch Push 12V	31	29-0221	Reticulated Foam
9C	25-0060	Venturi		25-0632	Switch Push 24V	32	29-0222	Latch
9D	25-0200	Blower Wheel	18	25-0638	Wiring Harness	33	29-0075	Latch Hook
9E	25-0655	Motor 12V	19	26-0025*	Heater Valve	34	29-0076	Receptacle
	25-0660	Motor 24V	20	26-0190	Block Valve		29-0077	Stud, Oval Slotted Retainer





Part Descriptions: Specifications

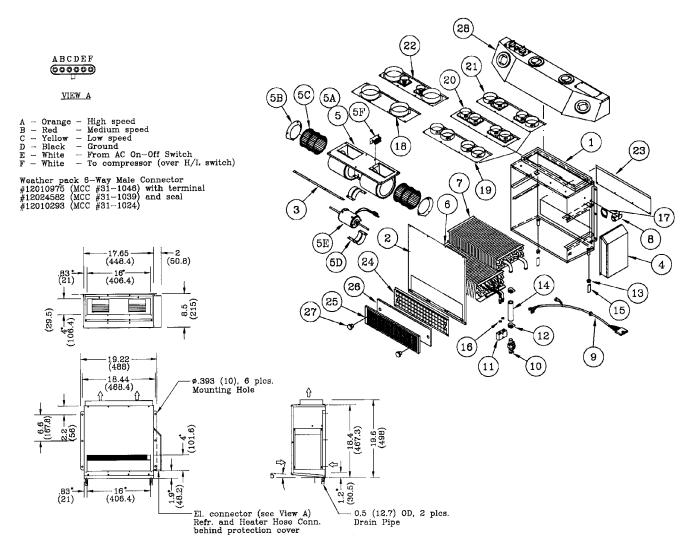
Part No.		Specificatio	ns	
13-5303 13-5304	Heater-AC 12V Heater-AC 24Vt	Heating Cooling Air Flow Current Weight	-46000 Btu/hr (13480 W) -34000 Btu/hr (9970 W) -450 CFM (765 m³/h) -10.2 Amps/27V -20.4 Amps/13.5V -44 lbs. (22 kg)	Made of 18GA (1.25mm) Cold Rolled Steel and finished in black epoxy powder coat. Dim. marked (*) are inlet and outlet openings. Items 18 to 28 are optional and have to be or- dered separately.

Features

The 353 was designed for log loader applications in Western North America. It is available in many different hose adapter options. It also has a 32" cover option for cab wall mount applications.



Dimension Profiles



No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2204	Casing	6	21-0337	Evaporator Coil	18	23-0160	HA Plate (2x4")
2	24-2205	Cover	7	22-0299	Heater Coil	19	23-0161	HA Plate (4x3")
3	24-2206	Blower Mount	8	25-0069	Thermostat	20	23-0162	HA Plate (4x2 1/2")
4	24-2207	Protection Cover	9	25-0661	Wiring Harness	21	23-0165	HA Plate (2x3"/2x2
5	15-2033	Blower 12V	10	26-0025	Heater Control Valve	22	23-0167	1/2")
	15-2034	Blower 24V	11	26-0190	Block Valve	23	24-1436	HA Plate (2x4"/2x2")
5A	25-0159	Blower Housing	12	27-0059	Gear Clamp	24	24-2212	Cover Plate
5B	25-0164	Venturi	13	27-0091	Drain Hose Clamp	25	24-1524	Grill Support
5C	25-0047	Blower Wheel	14	27-0225	Heater Hose	26	26-0412	Grill
5D	24-0234	Motor Mount	15	27-0421	Drain Valve	27	26-0263	Air Filter
5E	25-0265	Motor 12V	16	27-0602	O-Ring #8	28	13-5391	Knurled Knob
	25-0270	Motor 24V	17	28-0031	PVC Hose		13-5392	Plenum 12V
5F	25-0136	Resistor 12V						Plenum 24V
	25-0552	Resistor 24V						





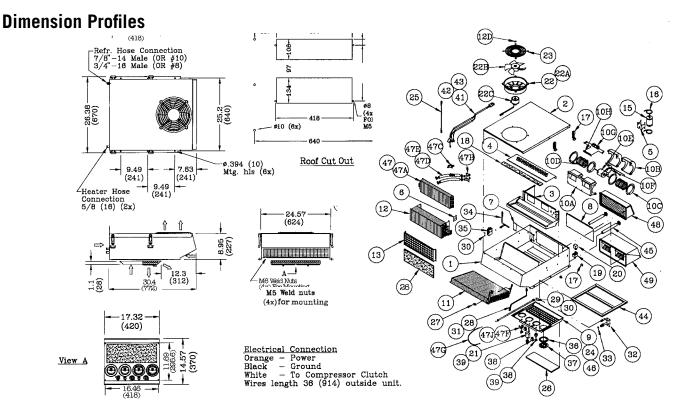
Part Descriptions: Specifications

Part No.		Specification	ns	
13-6023 13-6024 13-6095	Air Conditioner 12V Air Conditioner 24V Heater Conv. Kit	Heating Cooling Air Flow Current Weight	-46000 Btu/hr (13500 W) -27000 Btu/hr (7900 W) -400 CFM (680 m³/h) -40 Amps/12V -20 Amps/24V -77 lbs. (35 kg)	Made of 14 (1.5mm) and 16 (1.5mm) GA Cold Rolled Steel and finished in grey semi-gloss epoxy powder coat. Items 47 to 49 are optional and have to be ordered separately.

Features

The 360 was designed to offer a variety of installation options. It can be set up with an outside air or positive fan presswinger. It is also available with heat. A water and corrosion resistant condenser ensures years of service. Four nylon latches allow easy service access.





No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2219	Casing Assy.	17	29-0236	Draw Latch Assy.	37	23-0005	Louver
2	24-2208	Cover Assy.	18	28-0242	Foam	38	25-0044	Blower Switch
3	24-2221	Drain Plate	19	25-0221	Socket Relay	39	25-0435	Knob
4	24-2270	Coil Support	20	25-0251	Relay 12V	40	25-0631	Switch Push 12V
5	24-2429	R.D. Bracket		25-0219	Relay 24V		25-0632	Switch Push 24V
6	24-2428	Bracket	21	25-0118	Thermostat	41	25-0693	Wiring Harness
7	24-2505	Plate	22	15-7501	Fan Assy. 12V	42	25-0689	Fuse 40A/12V (Blower)
8	24-2226	Cover Plate		15-7502	Fan Assy. 24V		25-0686	Fuse 20A/24V (Blower)
9	24-2430	Air Plenum	22A	25-0577	Venturi	43	25-0688	Fuse 30A/12V (Fan)
10	15-1561	Blower 12V	22B	25-0579	Fan		25-0685	Fuse 15A/24V (Fan)
	15-1562	Blower 24V	22C	25-0591	Motor 12V	44	28-0225	Gasket
10A	25-0048	Blower Housing		25-0592	Motor 24V	45	27-0030	Drain Hose
10B	25-0348	Housing Top	22D	29-0167	"C" Clip		27-0091	Drain Hose Clip
10C	25-0060	Venturi	23	23-0148	Finger Guard	46	28-0248	Overlay
10D	25-0200	Blower Wheel	24	28-0221	EPDM Seal	47	13-6095	Heater Conv. Kit
10E	25-0655	Motor 12V	25	29-0235	Cable Assy.	47A	22-0301	Heater Coil
	25-0660	Motor 24V	26	28-0244	Air Filter	47B	34-0267	Copper Tube Assy.
10F	25-0130	Motor Mount	27	25-0343	Pressure Switch	47C	26-0074	Heater Valve
10G	25-0601	Resistor 12V	28	34-0397	Copper Tube 3/8"	47D	27-0225	Heater Hose 5/8"
	25-0602	Resistor 24V	29	34-0398	Copper Tube 1/2"	47E	27-0059	Gear Clamp
10H		Resistor Bracket	30	27-0602	O-Ring #8	47F	26-0345	Rotary Control
11	21-0341	Condenser Coil	31	27-0601	O-Ring #6	47G	26-0441	Bowden Cable
12	21-0339	Evaporator Coil	32	34-0261	Copper Tube Assy.	47J	25-0435	Knob
13	24-2433	Filter Support	33	27-0603	O-Ring #10	48	16-0200	Filter Unit
14	28-0243	Reticulated Foam	34	34-0364	Copper Tube 3/8"	49	16-0303	Filter Kit 12V
15	26-0018	Receiver Drier	35	26-0190	Block Valve		16-0304	Filter Kit 24V
16	27-1121	Gear Clamp 4"	36	23-0048	Adapter			





Part Descriptions: Specifications

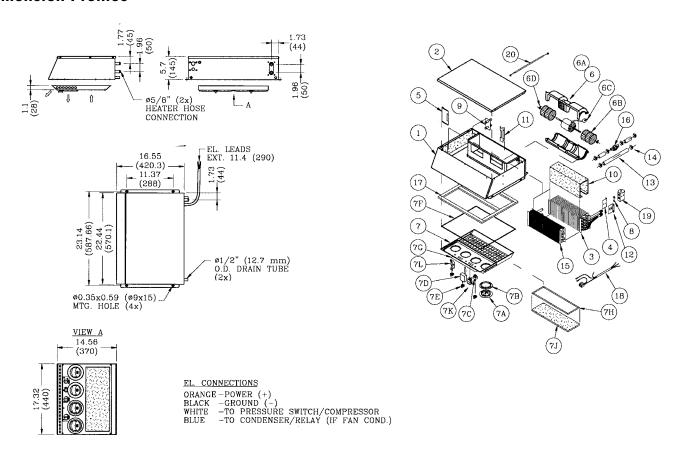
Part No.		Specification	ns	
13-6903 13-6904	Combo Unit 12V Combo Unit 24V	Heating Cooling Air Flow Current Weight	-28000 Btu/hr (8200 W) -20000 Btu/hr (5860 W) -275 CFM (468 m³/h) -12 Amps/12V -6 Amps/24V -30.9 lbs. (14 kg)	Casing made of 18GA (1.25mm) Cold Rolled Steel and finished in grey epoxy powder coat.

Features

The 369 is a low profile roof mount heater-air conditioner.



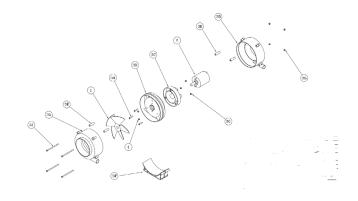
Dimension Profiles

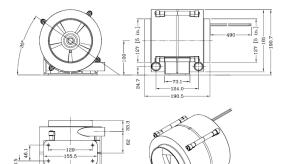


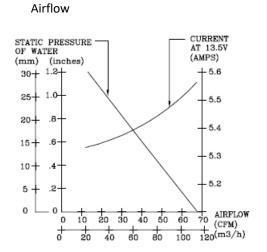
No.	Part No.	Description	No.	Part No.	Description	No.	Part No.	Description
1	24-2842	Casing Assembly	7b	23-0048	Adapter	11	24-2722	Coil Support Bracket
2	24-2843	Cover Assembly	7c	25-0044	Blower Switch	12	24-2719	Valve Mtg. Bracket (R)
3	21-0399	Evaporator Coil	7d	25-0118	Thermostat	13	27-0225	Heater Hose
4	24-2718	Valve mtg. brkt (L)	7e	25-0435	Knob			(2x70mm&180mm)
5	24-2721	Coil Support (Long)	7f	28-0161	EPDM Seal (10mm)	14	27-0059	Gear Clamp
6	15-0533	Blower 12V	7g	28-0248	Overlay	15	22-0376	Heater Coil
6	15-0534	Blower 24V	7h	28-0166	Hook Tape	16	26-0025	Heater Valve
6a	25-0017	Blower Housing	7j	28-0244	Air Filter	17	28-0225	Gasket
6b	25-0021	Blower Wheel	7k	25-1106	Rocker Switch (G) 24V	18	25-0737	Wiring Harness
6c	25-0644	Motor 24V	7k	25-1105	Rocker Switch (G) 12V	19	26-0190	Block Valve
6c	25-0643	Motor 12V	7L	26-0350	Rotary Control w/nut	20	26-0590	Bowden Cable
6d	25-0022	Clip	8	27-0602	O-Ring #8			
7	26-0584	Air Plenum Assy. 24V	9	34-0560	Copper Tube Assy.			
7	26-0583	Air Plenum Assy. 12V	10	28-0230	Reticulated Foam			
7a	23-0005	Louver						

Filter Kit 605 - Pressurizer









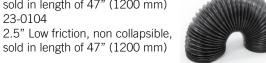
No.	Part No.	Description
4	29-0230	HEX NUT (10-32)
3K	29-0746	BASE INSERT (M6)
3J	29-0745	1/4 - 20X5" SLOT SCREW
3H	29-0744	¼ - 20X1.25" HEX HEAD BOLT
3G	29-0743	HEX LOCK NUT (1/4-20)
3F	28-0623	BASE
3E	28-0622	SPACERS
3D	28-0621	OUTLET
1	25-0013	FAN

No.	Part No.	Description
3C	28-0620	MOTOR MOUNT
3B	28-0619	LOUVER MOUNT
3A	28-0881	Ø3" INLET
3	28-0649	BODY ASSY. (Ø3" INLET
2	25-0894	MOTOR 24V

Flex Hose



23-0102 2" Low friction, non collapsible, sold in length of 47" (1200 mm) 23-0104 2.5" Low friction, non collapsible,



23-0015 2" Collapsible sold in multiples of 50 feet 23-0020 2.5" 23-0025 3" 23-0035 3.5" 23-0040 4"

Adapters



23-0048 Adapter, Nylon 66



23-0017 Hose adapter, 2" 23-0018 Hose adapter, 2.5"



23-0032 Hose adapter, 3", Nylon 66



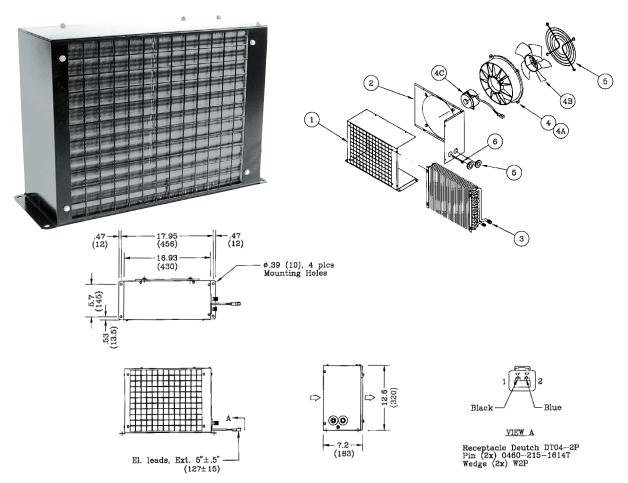
23-0006 Cover plate (ABS)



23-0143 Hose adapter, 60mm, Nylon 66

Mounting hole Ø 3.1" (79mm) . Screw hole 4 x Ø 84 mm.

V. Compact Condensers



Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
14-0201	Condenser 12V	1	24-1591	Casing	4B	25-0579	Fan
14-0202	Condenser 24V	2	24-1592	Cover	4C	25-0621	Motor Assy. 12V
Specifications		3	21-0278	Condenser Coil		25-0622	Motor Assy. 24V
Capacity	to support a gooling	4	15-7511	Fan Assy. 12V	5	28-0005	Grommet
Capacity	-to support a cooling capacity of 26500 Btu/hr		15-7512	Fan Assy. 24V	6	28-0014	Grommet
	(7770 W)	4A	25-0577	Venturi	7	23-0148	Finger Guard
Air Flow	-1025 CFM (1735 m ³ /h)						
Current	-21.2 Amps/13.5V	·				1.1	
	-10.6 Amps/27V						not be installed. The reasons
Weight	-24 lbs. (11 kg)		_				the engine cannot be tolerated.
Casing made o	f 14/18GA (2/1.25mm) Cold	CONC	iensing capa	city will remain constan	it allu Will I	iot be depen	dent on engine Krivi.

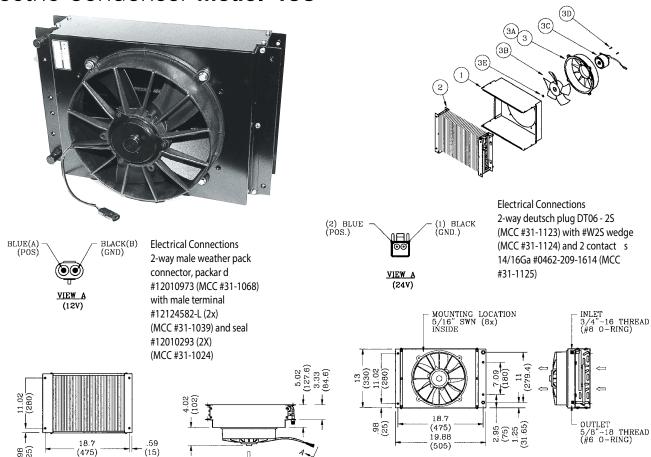
Features

epoxy powder coat.

The 402 is an excellent light duty application condenser. It provides the option of deck or roof mounting.

Rolled Steel finished in black semi-gloss





Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
14-0301	Condenser 12V	1	24-2514	Casing	20	25-0778	Motor 24V
14-0302	Condenser 24V	2	21-0412	Condenser Coil	3C	25-0591	Motor 12V
Specifications		3	15-7604	Fan Assembly 24V	3D	29-0166	#10-32 Hex. Socket
Capacity	-To support a cooling capacity of 29700 Btu/hr (8700 W)	3 3A 3B	15-7601 25-0577 25-0728	Fan assembly 12V Venturi Fan	3E	29-0197	"C" Clip
Airflow	-1150 CFM (1950 m ³ /h)						
Current	-19.2 Amps (at 13.5V) -9 amps (at 27V)						
Weight	-28.7 lbs (13kg)						nnot be installed. The reasons the engine cannot be tolerated.

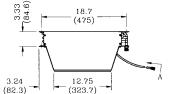
Note: Casing made of 16GA satin coat steel, endplates made of 14GA satin coat steel and both finished in black semi gloss epoxy powder coat.

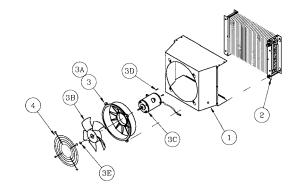
being insufficient air flow and /or when additional heat load over the engine cannot be tolerated Condensing capacity will remain constant and will not be dependent on engine RPM.

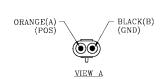
Features

The 403 is a compact high performance condenser.



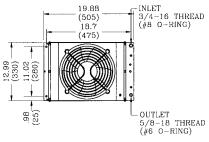


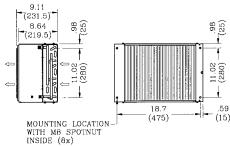


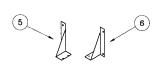


Electrical Connections:

2-way male weather pack connector, packard #12010973 (MCC #31-1068) with male terminal #12124582-L)(2x) (MCC #31-1039) and seal #12010293 (2x) (MCC #31-1024)







Part Descriptions: Specifications

Part No.	
14-0513	Condenser 12V
14-0514	Condenser 24V
Specifications	
Capacity	-to support a cooling
	capacity
Air Flow	of 29650 Btu/hr (8700 W)
Current	-1150 CFM (1950 m ³ /h)
	-17 Amps (1.35V)
Weight	-8.5 Amps at (27V)
	-28.5 lbs. (13 kg)

Casing made of 16GA (1.5mm) Satin Coat Steel. Endplates made of 14GA (2mm) Satin Coat Steel. Both are finished in black semi-gloss epoxy powder coat.

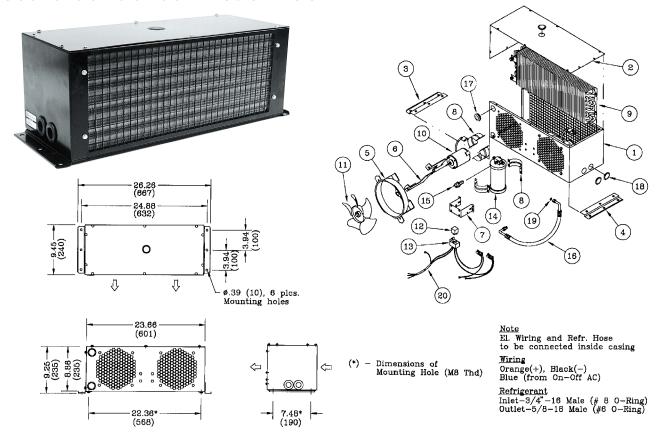
Part No.	Description	No.	Part No.	Description
24-2892	Casing	3C	25-0745	Motor 12V
21-0412	Condenser Coil		25-0746	Motor 24V
15-7551	Fan Assy. 12V	3D	29-0166	#10 -32 HEX.
15-7552	Fan Assy. 24V			Socket CTR.Sunk
25-0577	Venturi	3E	29-0167	"C" clip
25-0579	Fan	4	23-0148	Finger Guard
		5	24-3639	Bracket, Left (Opt.)
		6	24-3640	Bracket, Right (Opt.)
	24-2892 21-0412 15-7551 15-7552 25-0577	24-2892 Casing 21-0412 Condenser Coil 15-7551 Fan Assy. 12V 15-7552 Fan Assy. 24V 25-0577 Venturi	24-2892 Casing 3C 21-0412 Condenser Coil 15-7551 Fan Assy. 12V 3D 15-7552 Fan Assy. 24V 25-0577 Venturi 3E 25-0579 Fan 4 5	24-2892 Casing 3C 25-0745 21-0412 Condenser Coil 25-0746 15-7551 Fan Assy. 12V 3D 29-0166 15-7552 Fan Assy. 24V 25-0577 Venturi 3E 29-0167 25-0579 Fan 4 23-0148 5 24-3639

Items 5 and 6 have to be ordered separately.

Electric condensers are used when radiator mounted types cannot be installed. The reasons being insufficient air flow and /or when additional heat load over the engine cannot be tolerated. Condensing capacity will remain constant and will not be dependent on engine RPM.

Features

The 405 is a compact, high capacity unit. Its compact design allows for wall or flush mounting applications in engine compartments. A motor with longer life than in the 403 is used in this condenser which makes it slightly deeper.



Part Descriptions: Specifications

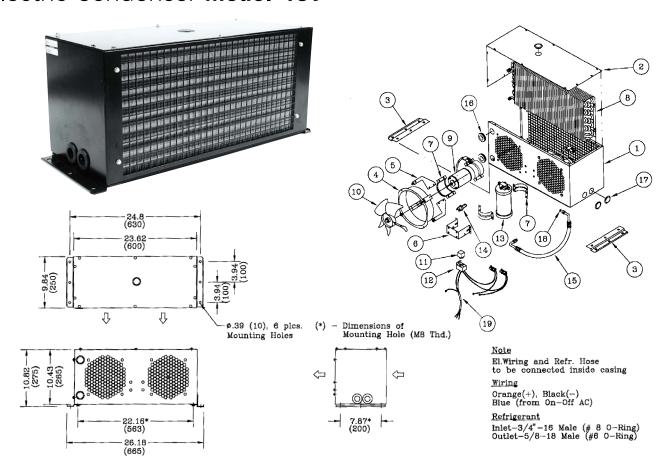
Part No.		No.	Part No.	Description	No.	Part No.	Description
14-0611	Condenser 12V	1	24-0145	Casing	11	25-0251	Relay 12V
14-0612	Condenser 24V	2	24-0159	Cover		25-0219	Relay 24V
Specifications		3	24-1993	Mounting Bracket (L)	12	25-0221	Socket, Relay
Capacity	-to support a cooling	4	24-1998	Mounting Bracket (R)	13	26-0220	Receiver Drier
Сарасну	capacity of 23600 Btu/hr	5	25-0309	Venturi Assy.	14	25-0343	Pressure Switch
	(6925 W)	6	25-0434	Motor Support	15	27-0288	Refr. Hose Assy. #6
Air Flow	-950 CFM (560 m ³ /h)	7	24-0343	Receiver Drier Bracket	16	28-0005	Grommet
Current	-14 Amps/13.5V	8	24-0234	Mount	17	28-0013	Snap-in Plug
Current	-7 Amps /27V	9	21-0122	Condenser Coil	18	27-0601	O-Ring #6
Weight	-30 lbs. (13.6 kg)		25-0470	Motor 12V	19	25-0451	Wiring Harness
MCIRIII	-30 lbs. (13.0 kg)	10	25-0490	Motor 24V			

Casing made of 16GA (1.5mm) and mounting brackets of 14GA (2mm) Cold Rolled Steel finished in black semi-gloss epoxy powder coat.

Electric condensers are used when radiator mounted types cannot be installed. The reasons being insufficient air flow and /or when additional heat load over the engine cannot be tolerated. Condensing capacity will remain constant and will not be dependent on engine RPM.

Features

The 406 is a deck or roof mount condenser that has the receiver/drier mounted internally. The hose can exit either side of the 406. Condenser must be mounted as shown in picture.



Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
14-0701	Condenser 12V	1	24-1199	Casing	11	25-0108	Fan
14-0702	Condenser 24V	2	24-1200	Cover	12	25-0251	Relay 12V
Specifications		3	24-1984	Mounting Bracket		25-0219	Relay 24V
Capacity	-to support a cooling	4	25-0388	Venturi	13	25-0221	Socket, Relay
Сарасну	capacity of 29000 Btu/hr	5	25-0434	Motor Support	14	26-0220	Receiver Drier
	(8500 W)	6	24-0343	Receiver Drier Bracket	15	25-0343	Pressure Switch
Air Flow	-1100 CFM (1870 m ³ /h)	7	24-0234	Mount	16	27-0288	Refr. Hose Assy. #6
Current	-14 Amps/13.5V	8	21-0203	Condenser Coil	17	28-0005	Grommet
Current	-7 Amps /27V	9	25-0470	Motor 12V	18	28-0013	Snap-in Plug
Weight	-33 lbs. (15 kg)		25-0490	Motor 24V	19	27-0601	O-Ring #6
MaiRiir	-00 lbs. (10 kg)	10	25-0181	Fan	20	25-0451	Wiring Harness

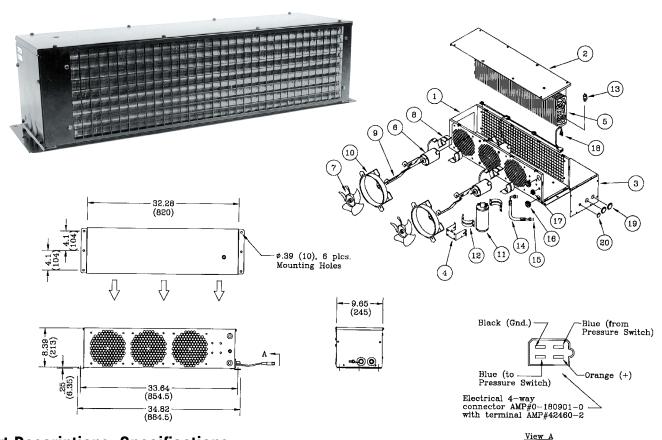
of 14GA (2mm) Cold Rolled Steel finished in black semi-gloss epoxy powder coat.

being insufficient air flow and /or when additional heat load over the engine cannot be tolerated. Condensing capacity will remain constant and will not be dependent on engine RPM.

Features

The 407 is a larger capacity version of the 406. With the receiver/drier mounted internally, installation time is minimized. Condenser must be mounted as shown in picture.





Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
14-0851	Condenser 12V	1	24-0964	Casing	11	26-0219	Receiver Drier
14-0852	Condenser 24V	2	24-0965	Cover	12	25-0297	Mount
Specifications		3	24-0966	Side Cover	13	25-0308	Pressure Switch
Capacity	-to support a cooling	4	24-0967	Receiver Drier Bracket	14	27-0373	Refrigerant Hose #6
Сарасну	capacity of 29000 Btu/hr	5	21-0166	Condenser Coil	15	27-0601	O-Ring #6
	(8500 W)	6	25-0185	Motor 12V	16	28-0005	Grommet
Air Flow	-1050 CFM (1785 m ³ /h)	7	25-0190	Motor 24V	17	28-0004	Grommet
Current	-20 Amps/13.5V		25-0108	Fan C.C.W.	18	25-0450	Wiring Harness
Current	•	8	24-0234	Motor Mount	19	28-0013	Snap-in Plug
Weight	-10 Amps/27V -47 lbs. (21.3 kg)	9	25-0434	Motor Support	20	28-0011	Snap-in Plug
O	-47 lbs. (21.5 kg) 16GA (1.5mm) and mount-	10	25-0309	Venturi Assy.			

Electric condensers are used when radiator mounted types cannot be installed. The reasons being insufficient air flow and /or when additional heat load over the engine cannot be tolerated. Condensing capacity will remain constant and will not be dependent on engine RPM.

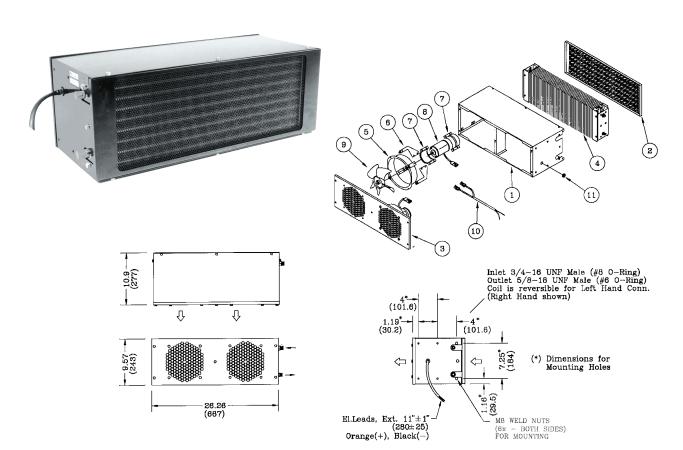
Features

powder coat.

The 408 was designed for large capacity requirements in the forestry, construction and mining industries. Its three fan design ensures high capacity performance in the most demanding conditions. Receiver/drier mounted internally. Condenser must be mounted as shown in picture.

ing bracket of 14GA (2mm) Cold Rolled

Steel finished in black semi-gloss epoxy



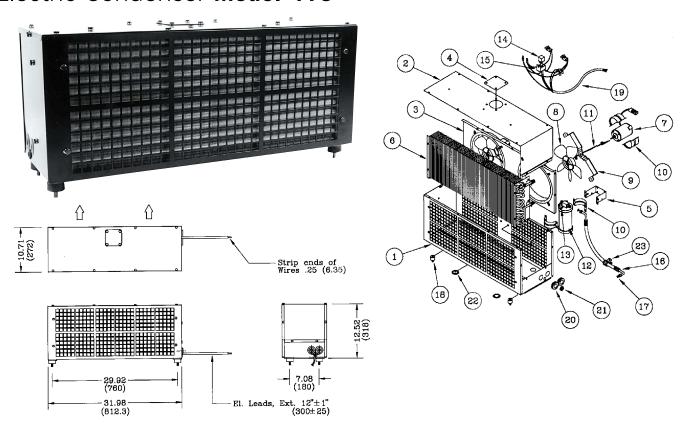
Part Descriptions: Specifications

Part No.		No.	Part No.	Description	No.	Part No.	Description
14-0901	Condenser 12V	1	24-1967	Casing	7	24-0234	Motor Mount
14-0902	Condenser 24V	2	24-1966	Grill	8	25-0181	Fan
Specification	s	3	24-1968	Cover	9	25-0470	Motor 12V
Capacity	·	4	21-0309	Condenser Coil		25-0490	Motor 24V
Capacity	-to support a cooling capacity of 28500 Btu/hr	5	25-0388	Venturi	10	25-0635	Wiring Harness
	(8350 W)	6	25-0434	Motor Support	11	28-0045	Grommet
Air Flow	-1100 CFM (1870 m ³ /h)						
Current	-14 Amps/13.5V	<u>-</u>					
	-7 Amps/27V						not be installed. The reasons
Weight	-46 lbs. (21 kg)		_				the engine cannot be tolerated.
_	of 16GA (1.5mm) Cold Rolled in black semi-gloss epoxy	Conc	iensing capa	city will remain constan	it and Will r	not be depen	dent on engine RPM.

Features

powder coat.

The 409 is a universal mount electric condenser. It does not have the receiver/drier mounted internally. This allows for many different installation options. Condenser can be mounted vertically or horizontally.



Part Descriptions: Specifications

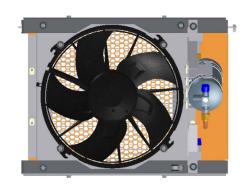
Part No.		No.	Part No.	Description	No.	Part No.	Description
14-1001	Condenser 12V	1	24-0925	Casing	13	25-0308	Pressure Switch
14-1002	Condenser 24V	2	24-0926	Cover	14	25-0251	Relay 12V
Specification	\$	3	24-0927	Fan Mounting Plate		25-0219	Relay 24V
Capacity	-to support a cooling ca-	4	24-0928	Cover Plate	15	25-0221	Socket
	-to support a cooling ca-	5	24-0929	Receiver Drier Bracket	16	27-0379	Refrigerant Hose #6
pacity	of 41600 Btu/hr(12200 W)	6	21-0188	Condenser Coil	17	27-0601	O-Ring #6
Air Flow	-1900 CFM (3230 m ³ /h)	7	25-0470	Motor 12V (B.B.)	18	28-0057	Vibration Mount
	•		25-0229	Motor 24V (B.B.)	19	25-0394	Wiring Harness
Current	-24 Amps/13.5V	8	25-0302	Fan	20	28-0045	Grommet
Maight	-12 Amps/27V	9	24-0963	Motor Bracket	21	28-0005	Grommet
Weight	-65 lbs. (29.5 kg)	10	24-0234	Motor Mount	22	28-0013	Plastic Plug
_	of 16GA (1.5mm) Cold Rolled	11	24-0962	Motor Support	23	27-0012	Hose Clamp #6
	shed in black semi-gloss epoxy	12	26-0219	Receiver Drier			
powder coat.							

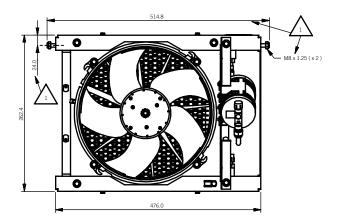
Electric condensers are used when radiator mounted types cannot be installed. The reasons being insufficient air flow and /or when additional heat load over the engine cannot be tolerated. Condensing capacity will remain constant and will not be dependent on engine RPM.

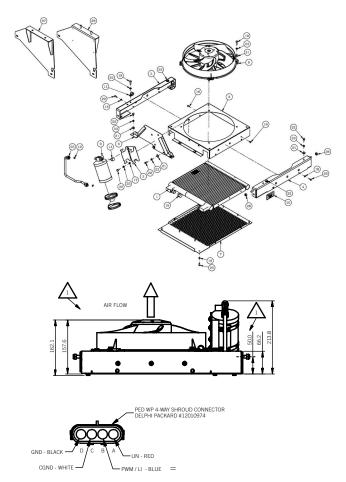
Features

The 410 was designed for high capacity off-road applications. Its large design has flexible hose routing options. The receiver/drier is mounted internally. Condenser must be mounted as shown in picture.









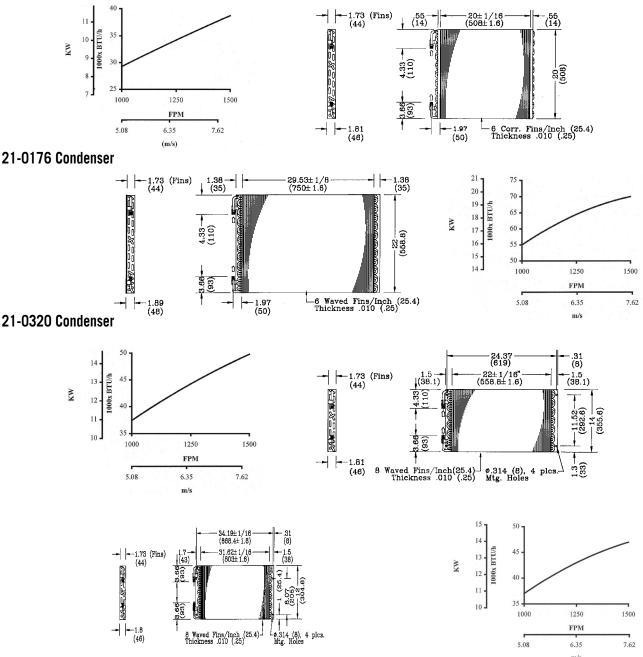
Part no.		No.	Part No.	Description	No.	Part No.	Description
14-4302	Condenser 24V	1	21-1855	CONDENSER	11	27-0082	P-Clamp #08
		2	24-12022	Receiver Bracket	12	27-0601	O-Ring #6
		3	24-12040	Condenser Casing	13	27-1211	Gear Clamp 3"
		4	24-12041	Condenser Supp. Back	14	28-0345	Plastic Cap #6
Specification	IS	5	24-12042	Condenser Supporter	15	28-0348	Plastic Cap #8
Heating	23.000 Btu/hr	6	24-12043	Receiver Support	16	29-0315	Pop Rivet 3/16"x.44"
Air flow	1000 CFM	7	24-12044	Condenser Cover	17	29-0500	Washer M6 SS
Current	2.0 AMPS	8	25-3089	Fan EBM 24V	18	29-0514	Washer M5 SS
Weight	10.7KG	9	26-0018	Receiver Drier	19	29-0520	Bolt M6x20 SS
	(13.8KG with mounting	10	26-1916	MCC Label for 14-4302	20	29-0626	Bolt M5x12 SS
	brackets and mtg.				21	29-0555	Washer M6 S.S.
	fastners)				22	29-0753	Bolt M6x12 SS
					23	29-1252	Lock Washer M6
					24	31-1164	Conduit 3/8" L=300mm
					25	34-4810	Copper Tube 3/8"
					26	29-1455	M8 LOCKNUT w/NYLON



Condensors Radiator Mount

MCC's heavy duty radiator mounted condensers are the least expensive alternative compared to forced air types. They are manufactured in-house using 0.008-0.010" (0.20mm-0.25mm) thick aluminum fins and copper tubes. With endplates made of 16GA (1.5mm) Satin Coat Steel. Waved or corrugated fins are available, as indicated on the drawings. In addition to the heavy fin thickness, the edges are rippled, increasing the strength further. Low fin density makes cleaning easier and provides less pressure drop. Please keep in mind that the MCC condensers are developed for off-road environments. Condensers are painted black. In and outlet tubes are reinforced with metal brackets where required. All coils are pressure tested to a minimum of 300 psi (2.1 MPa) .

21-0089 Condenser



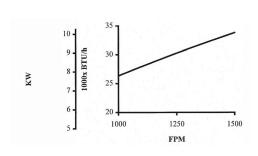
Note: Capacity based on 100°F (38°C) air temp. and 140°F (60°C) condensing temp. Inlet -3/4-16 UNF Male (0-Ring #8) Outlet -5/8-18 UNF Male (0-Ring #6)

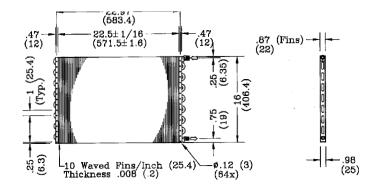
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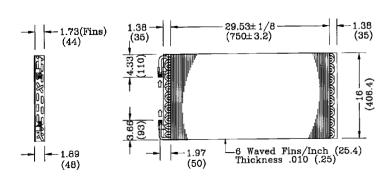
Condensors Radiator Mount

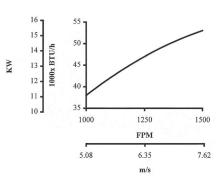
21-0020 Condenser



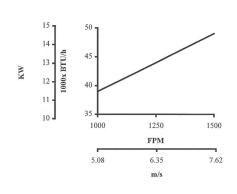


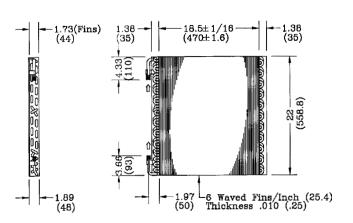
21-0322 Condenser





21-0324 Condenser





Note: Capacity based on $100^{\circ}F$ (38°C) air temp. and $140^{\circ}F$ (60°C) condensing temp. Inlet -3/4-16 UNF Male (0-Ring #8) Outlet -5/8-18 UNF Male (0-Ring #6)

Round Louvers



58-62077-00 3" Round Louver with Louver Ring



23-0045 Nylon strap up to 3" diameter

Louvres shown have diameters of 3.94" (100 mm) and are manufactured of super tough nylon. The ST801 was specially designed for extreme low temperatures. The louvres must be used with any of the adapters below.



Y23-00002-00 Louver, 2.5 in fixed vane



58-62077-00 Louver, air diffuser, round, gen5



23-0005 Round Louver



23-0171 Rotates and closes, adapter include



23-0172 Rotates and closes, hose adapter 2" included

Above louvres are manufactured of prime grade ABS. The overall \emptyset 2.75" (70 mm), screw hole \emptyset 2.204" (56 mm) (4x), mounting hole \emptyset 2.10" (53.5mm). Adapter will also accept snap in installation without screws.



23-0100
Rotates and closes comes with 4" hose adapter (ABS) . Four screw holes at Ø 4.93" (125.2mm)
Used in the RV and motor home industry.



23-0065 Non adjustable, mounts in 3" (76.2mm) hole. Mounting spring included. Low cost (ABS).



Ball Type Louvers (ABS)



23-0164 Black ball, hose adapter 2" included 23-0067 Black ball, hose adapter 2.5" included



23-0057 Chrome ball, hose adapter 2.5" included



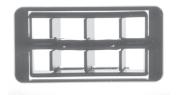
23-0087
Black ball, adapter included
23-0097
Large black ball, adapter included
mounts in a Ø 3" (76.2mm) hole.

Louvers 23-0164, 23-0057, 23-0067, and 23-0087 Mount in a Ø2.5" (63.5 mm) hole.



23-0098 Large black ball, hose adapter Ø 2.5" included Louvers 23-0097 and 23-0098 mounts in a Ø 3" (76.2mm) hole.

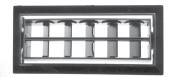
Rectangular and Square Louvers (closable and adjustable)



23-0042 3.65" (92.2mm) x 1.88" (47.8mm) , (ABS) snaps into hole 3.41" (86.6mm) x 1.72" (43.7mm)



23-0029 6" (152.4mm) x 1.87" (47.6mm) , (ABS) snaps into hole 5.73" (145.5mm) x 1.72" (43.7mm)



23-0055 7.1" (180.3mm) x 3.3" (83.8mm) , (ABS) snaps into hole 6.38" (162.1mm) x 2.48" (63mm)



23-0054 Adapter for 23-0053 with 2.5" (63.5mm) hose adapter. (ABS)



23-0027 2.45" (62.2mm) x 2.44" (62mm) , (ABS) 2" hose adapter included, snaps into hole 2.2" (55.9mm) x 2.375" (60.3mm)



23-0046 6" (152.4mm) x 1.562" (39.7mm), (ABS) snaps into hole 5.75" (146mm) x 1.375" (34.9mm)





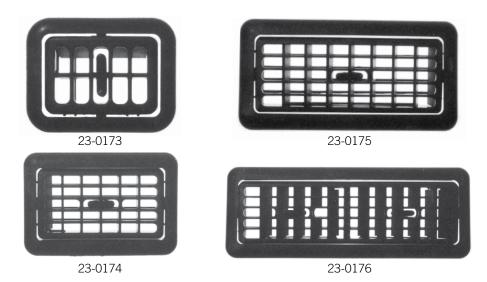
23-0116 5.43" (138mm) x 2.17" (55mm) , (ABS) snaps into hole 5.12" (130mm) x 1.81" (46mm)



58-62042-00 LOUVER, RECTANGULAR, GEN. 5



Rectangular and Square Louvers (closeable & adjustable)



ABO	DIMENSIONS ABOVE LOUVERS SNAP INTO 1/16" (1.59mm) TO 1/8" (3.19mm) WALL THICKNESS OPENINGS									
Dout No.	Overall Size Mounting Hole				Cuan in	Hose*				
Part No.	in.	mm	in.	mm	Snap-in	Adapter				
23-0173	2.62 x 3.45	66.5 x 87.6	2.02 x 2.85	51.3 x 72.4	yes	no				
23-0174	3.82 x 5.64	97.0 x 143.3	2.82 x 5.13	71.6 x 130.3	yes	no				
23-0175	3.82 x 7.87	97.0 x 199.9	2.85 x 7.34	72.4 x 186.5	yes	no				
23-0176	3.82 x 10.11	97.0 x 256.8	2.82 x 9.61	71.6 x 244.1	yes	no				

^{*}Louvers available on request with $\emptyset 2.5$ " (63.5 mm) hose adapter as a one piece design.





23-0177 23-0178

	DIMENSIONS									
ABOVE LOUVERS SNAP INTO 1/16" (1.59mm) TO 1/8" (3.19mm) WALL THICKNESS OPENINGS										
Dort No.	Overa	II Size	Mounting Holo	Snon in	Hose*					
Part No.	in.	mm	Mounting Hole	Snap-in	Adapter					
23-0177	2.17x 6.08	55.1 x 154.4	request sample	yes	No					
23-0178	2.17 x 6.08	55.1 x 154.4	request sample	yes	No					

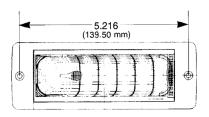
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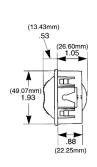
Rectangular and Square Louvers (closable and adjustable)

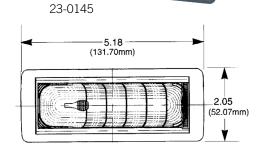


23-0186



Louver Vents

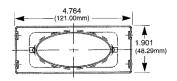


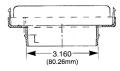




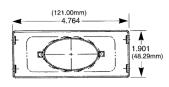


Hose Adapters





23-0203 Hose Adapter ø 2.5" (63.5 mm)



.271 .421 .340 (10.69mm) (59.33mm) (8.64mm)

Hose Adapter ø 2" (50.8 mm)

Windshield Louvers



23-0094

9.33''~(237mm)~x1.18''~(30mm)~. Two centered screw holes at 8.70''~(221mm)~.(ABS)



23-0115

8.07" (205mm) x 1.02" (26mm) (ABS) Snaps into oblong hole 7.80" (98mm) x 0.69" (17.5mm) (ABS)



As 23-0094 but angled 40° from vertical line

Hose adapters



23-0110 /2"
2.36" (60mm) , four screw holes Ø 2.56" (65mm) , mounts in 2" (50.8mm) hole (ABS)
23-0125 /2.5"
2.91" (74mm) , four screw holes Ø 3.25" (83mm) , mounts in 2.48" (62.8mm) hole (ABS)



23-0049 y-splicer 2.5" (ABS)



23-0141 60mm, nylon 66



23-0051 Reducer from 2.5" - 3" (ABS)



23-0037 2" Snap in mounting (ABS) 23-0038 2.5"Snap in mounting (ABS) 23-0039 3"Snap in mounting (ABS)



4" Steel with flapper door: four screw holes at Ø 5.30" (134.6mm)



23-0050 Reducer from 2.5" - 2" (ABS)



23-0091 3" Steel four screw holes at Ø 3.54" (90mm)

23-0090 4" Steel four screw holes at Ø 4.72" (120mm)

23-0142 3.5" (88mm), nylon 66



Notes

