 <b>Bus Climate Control</b> York, Pa USA	Drawing No. Y66-18026		Rev. 1
	Date FEB 14, 2025	Sheet 1 of 3	
Title: DRAWING NOTES: CLEANLINESS, MARKING, PACKAGING		Supersedes DS: 16.10	

# 1. PURPOSE:

The drawing notes contained in this standard are intended to provide designers and engineers with a template for applying standard notes on drawings for purchased parts. In addition, this standard has been expanded to include two types of no deviation notes.

# 2. SCOPE:

This drafting standard is applicable for all BCC purchased part drawings.

# 3. STANDARD NOTES:

3.1 Unless the part is unique and requires special cleanliness instructions, the standard drawing note should read as follows.

CLEANLINESS: PARTS SHALL BE CLEAN AND FREE OF CONTAMINANTS.


3.2 Generally, all BCC purchased part marking requirements are able to be specified with one of two standard drawing notes. When marking BCC part number on the part is prohibitive due to the part size, shape, material, additional manufacturing processes, physically not practical or cost effective, then the standard marking note should as follows:

MARKING: BCC PART NUMBER MUST BE MARKED ON THE SHIPPING CONTAINER. IN ADDITION, FOR PARTS THAT ARE EXPORTED TO THE U.S., THE PART(S) SHIPPING CONTAINER(S) MUST BE MARKED IN ACCORDANCE WITH U.S. CODE OF FEDERAL REGULATIONS (CFR) 19-S, PART 134, COUNTRY OF ORIGIN MARKING REQUIREMENTS.

For all other parts, especially where the aftermarket part business is enhanced by having the part marked with BCC's part number, the standard marking note should read as follows:

MARKING: THE NAME BUS CLIMATE CONTROL OR INITIALS BCC AND PART NUMBER MUST BE MARKED ON THE PART AND SHIPPING CONTAINER. IN ADDITION, FOR PARTS THAT ARE EXPORTED TO THE U.S., THE PART(S) SHIPPING CONTAINER(S) MUST BE MARKED IN ACCORDANCE WITH U.S. CODE OF FEDERAL REGULATIONS (CFR) 19-S, PART 134, COUNTRY OF ORIGIN MARKING REQUIREMENTS. UNLESS OTHERWISE SPECIFIED, NO SUPPLIER NAMEPLATE

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SHALL BE AFFIXED TO THE PART EXCEPT THOSE REQUIRED BY APPROVAL AGENCIES. FOR ADDITIONAL GUIDANCE ON MARKING BCC PARTS FOR SIZE, CONTENT AND LOCATION REFER TO ENGINEERING DOCUMENT Y66-18025.

3.3 Unless the part is unique & requires special packaging instructions, the standard drawing note is:

PACKAGING: MUST BE ADEQUATE TO PROTECT PARTS FROM SHIPPING DAMAGE, DIRT AND CORROSIVE ELEMENTS. ALL WOOD PACKAGING MATERIALS USED FOR INTERNATIONAL TRADE MUST COMPLY WITH ISPM #15 OF THE INTERNATIONAL PLANT PROTECTION CONVENTION.

3.4 There are two types of 'NO DEVIATION' notes typically placed on purchased part drawings to ensure quality.

3.4.1 The first type of 'NO DEVIATION' note described below is used on the vast majority of purchased part drawings that are created and controlled internally by BCC Engineering. The note is generally located above the drawing title block and reads as follows:

"NO DEVIATION FROM THE CONSTRUCTION DEFINED BY AN APPROVED SAMPLE OR DETAILED SPECIFICATION (ON FILE IN BCC ENGINEERING DEPARTMENT) WILL BE MADE WITHOUT APPROVAL FROM BCC ENGINEERING PURCHASING DEPARTMENT."


3.4.2 The second type of 'NO DEVIATION' note contains two parts and is used only on supplier created & maintained purchased part drawings documented on BCC drawing format. Drawings of this type (i.e. wire harness) are controlled by the supplier and approved internally by BCC Engineering. The following notes are generally located above the drawing title block and read accordingly.

"THIS PART IS DESIGNED BY THE SUPPLIER AND DOCUMENTED ON BCC FORMAT. THE NATIVE CAD ORIGINAL IS ON FILE AT THE SUPPLIER LOCATION. THE SUPPLIER IS RESPONSIBLE FOR OBTAINING APPROVAL AND A REVISION BLOCK AUTHORIZATION NUMBER FROM BCC ENGINEERING, FOR EACH REVISION LEVEL CHANGE. IN ADDITION, THE SUPPLIER SHALL PROVIDE BCC A PDF FILE COPY OF EACH APPROVED DRAWING REVISION FOR INTERNAL USAGE."

"NO DEVIATION FROM THE CONSTRUCTION DEFINED BY AN APPROVED SAMPLE OR DETAILED SPECIFICATION (ON FILE IN BCC ENGINEERING DEPARTMENT) WILL BE MADE WITHOUT APPROVAL FROM BCC ENGINEERING PURCHASING DEPARTMENT."

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3.5 BCC Quality policy requires the elimination of Materials of Concern (MOC's) from BCC products and processes. Unless otherwise authorized, the following note shall appear on all BCC purchased part drawings.

3.5.1 "THE SUPPLIER IS REQUIRED TO COMPLY WITH BCC ENGINEERING REQUIREMENT 57-00765, MATERIALS OF CONCERN, SUPPLIER CRITERIA FOR IDENTIFICATION & ELIMINATION.

#### 4.0 SUPPLEMENTARY NOTES:

Additional Cleanliness, Marking and Packaging notes may be inserted on drawings to enhance standard notes described in section 3.0 above. These additional notes could include but not limited to:

4.1 "THE MANUFACTURER'S DATE CODE MUST BE PERMANENTLY MARKED ON THE PART."

4.2 "EACH PART MUST BE MARKED WITH A SERIAL NUMBER."

4.3 " PARTS MUST BE PACKAGED TO PREVENT DAMAGE FROM ELECTRO STATIC DISCHARGE."

REVISION BLOCK					
SYM	DESCRIPTION	DATE	BY	CHK'D BY	AUTH. NO.
1	INITIAL RELEASE	FEB 14,2025	TDL	MJG	N/A

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